

APPROVED BY:

ВБК 11/20/81

PROCESS

STANDARD HRS. _____ TIME _____ AM

DUIB050102474

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-449-D (H)	USE LBS	N-CODE	ACCT LBS
		WHEN REQUESTED BY PR, MAKE N-3-A WASH SOL'N AS FOLLOWS:			
300	1	RUN 69" (2380 G) WATER INTO V-300			
	2	TURN ON STEAM & AGITATOR & ADD	350	3-A	350
	3	HEAT TO 145-155 DEG F & STIR TO DISSOLVE			
	4	ADVISE PR WHEN COMPLETE			
		START FINISH OPTR			

PRODUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 12/04/81

CG 20 CODE BT-449-D PKG ---

PROCESSES | APPROVED BY
() BT449-D (H) | BBK 11/30/81
TYPED BY: JMH

OCT 12 1982

K2K17

(DATE)

(LOT)

NOTES: _____

EST.WT. 2697* LBS.

JOB NAME: 20BT449DPH

INSTRUCTIONS				= PRESSING =	RECORD					
VAT	DATE	TIME	RELEASED BY	PRESS	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
				35	36					
				60	62					
PRESS WITH AGITATION					STARTED					
WASH TO 2500 OHMS WITH 135-145°F WTR					CAKES USED					
TEST AFTER 3 HOURS					WATER ON					
LOAD ON 8 CARS					HRS. WASHED					
1. WHEN FILLING, REQUEST MAKING TO					OHMS					
PREPARE N-3-A SOL'N					HRS. WASHED					
2. AT 2500 OHMS, WASH WITH N-3-A					OHMS					
SOL'N					CAKE CONDITION					
3. AFTER N-3-A, WASH WITH 135-145°F					NO CARS LOADED					
WTR TO 4000 OHMS. TEST AFTER 15 HRS					EXPLAIN LOSSES					
SAMPLES JAR										
DELIVER TO					SAMPLED BY					
					RELEASED BY					

DRY 12 HOURS AT 200°F
DRY 12 HOURS AT 160°F

= DRYING =

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TONO CARS PULLED
SAMPLED BY
RELEASED BYNO DRUMS
LUMP WGT

= GRINDING =

MILL 7 HSP 0.066" RP SCREEN 3480 RPM
MAX. TEMP 146 DEG FSCREEN
MAX. TEMP. RPM
F*Inert mill with CO2
when grinding per
OPR 01-0043*

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY