

04 JUN 01 05:00

1.30

ABD00014436

SHIFT	RX CHARGES		ABNORMAL		BAT RPTS		SPILL RPT		PERSONNEL		HOURS	SAFETY:
	OM	41-45	46&47	YES	NO	YES	NO	OVERTIME	ABSENT	VAC		
5	2	3	5		X		X	0	0	0		YES
8	0	3	4		X		X	0	240	0		YES
TOTALS	0	14	9	1				0	240	0		NOTES

INTERMEDIATE SILOS				PRODUCT SILOS				BLEND TANKS		MISCELLANEOUS			
SILO	PRODUCT	M LBS	GRADE	SILO	PRODUCT	M LBS	GRADE	BLD TK	PRODUCT	%	OM GOAL	21	
281	5415	65	1	675	5385	9	1	407	5305	0	NM 741-745	25	
282	5395	352	1	676	5385	10	1	501	5395	9	NM 746-747	10	
475	2073	21	1	677	5385	99	REDY	502	5385	81	TOTAL BATCHES	56	
476	2073	11	1	678	5415	96	1	550	POND	0	WHY WERE BATCHES LOST	# LOST	
478	5465	33	1	679	5415	11	2100	551	POND	2			
479	5325	45	1	680	5415	14	1	552	POND	0			
490	5395	56	1	681	5385	11	1	553	POND	0			
491	5395	35	1	682	5415	29	1	644	5385	34			
492	5415	46	1	683	5385	33	1	646	5385	1			
493	5415	53	1	684	5395	39	REDY	647	5385	4			
575	5465	14	1	685	5385	111	0630	648	5465	0			
576	5465	74	1	686	5385	9	1	649	5465	0			
577	5305	13	EMPTY	687	5385	9	1	650	5385	84			
578	5465	75	1	688	5415	16	1	651	5385	82	HRS INCINERATOR ON	16	
				689	5415	87	STRM	652	5415	55	GPM AVG HM STRIPPER1	187	
				690	5415	45	STRM	653	5415	52	GPM AVG LM STRIPPER2	235	
				691	5305	56	STUP	654	5465	3	GPM AVG OM STRIPPER3	0	
				692	DEBX	221	STUP	655	5465	0			
								747	5415	34			

PRODUCTION TOTALS			REACTOR STATUS		DRYER STATUS		VCM RECEIVERS		PRODUCTION BY TYPE AND RX					
SILOS MLBS	1798.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED&WEIGHT	0	1300	5395	WAIT	1		600	10M FVCM	2	5225		0 300	0	0.2
COMPOUND MLBS	142626	1400	5395	WAIT	4	5415	689	10M S RVCM	0	5265		0 400	0	0.2
	177000	1500	5395	WAIT	5	5395	690	10M N RVCM	21	5305		0 500	0	0.2
YARD MLBS	177000	1600	5395	WAIT	6	5415	690	10M N FVCM	16	5325		0 600	0	0.2
PREVIOUS DAY	172000	1700	5395	WAIT	7	STUP	692	10M S FVCM	70	5385	721521	700	0	0.2
PRODUCTION TOT	1392576	1741	5415	WAIT	8	5415	576	10M E RVCM	24	5395		0 741	0	0.2
MONTH TO DATE	409926	1742	5415	DUMP	9N	5385	687	10M W RVCM	10	5415	601168	742	3	23.9
		1743	5415	POLY	9S		686	10M SPHERE	27	5416		0 743	3	23.8
		1744	5415	POLY	10	5415	678	10M WATER(FT.)	24	5465		0 744	4	23.9
		1745	5385	POLY	11	5385	675	10M BATCHES		TOTAL	1322690	745	4	23.9
		1746	5385	POLY	10	AVG RATE	20	TOTAL OM	0			746	5	23.6
	1747	5385	POLY	11	AVG RATE	35	TOTAL NM	23	VCM USE	1411897	747	4	23.4	

DATE 6-3-01

DRYER PRODUCTION AND STATUS REPORT

Time		500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No 4	Product																								
	Silo																								
No 5	Product																								
	Silo																								
No 6	Product																								
	Silo																								
No 7	Product																								
	Silo																								
No 8	Product																								
	Silo																								
No 9	Product																								
	Silo																								
No 10	Product																								
	Silo																								
No 11	Product																								
	Silo																								
Down																									
Time																									
Description																									
Big	From																								
Pit	To																								
	Prod																								
Little	From																								
Pit	To																								
	Prod																								
282	From																								
Blower	To																								
	Prod																								
281	From																								
Blower	To																								
	Prod																								

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 6-3-01

ABD00014439

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
741																								
742						5415	7588042						5415	7588842						5415	7589442			
743							5415	7588243						5415	7588943						5415	7589543		
744							5415																	
745							5385	7587945																
746							5385	7587044																
747							5385	7587747																
Hi-Mol Stripper	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240	240
Lo-Mol Stripper	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340	340
Strainer Cleaning																								
741-15 min. charging 746																								
747-35 min. DTC																								
741-12 hrs. Steam Stripping Valve Leaking through																								
Hi-Mo Charges = 7 + 7												Lo-Mo Charges = 5 + 4										Total Charges = 23		

14

9

Date 6-3-01

Vinyl Sample Results

ABD00014440

Product	Blend #	PARTICLE SIZE										Bulk Density	Fluff	Flow	"L" Color	"B" Color	STIR	PVA	RVCM	Reaction Time		
		Micron	40	60	80	100	120	140	200	Pan	Past 140										HP	
5415	7586742																	11356	1917	742	439	
5385	7586845																	217	1806	745	405	
5415	7586943																	11359	1920	743	441	
5385	7587046																	216	1018	746	400	
5415	7587144	190	0	9	5	43.7	24.5	13.5	4.9	2.8	1.1	3.9	3/1	.485	7	98.3	1.9	535	11957	1917	744	502
5385	7587247																	24913	987	747	401	
5415	7587342																	11952	1921	742	528	
5385	7587445	213	0	23	46.1	16.6	8.3	3.2	2.2	1.7	2.9	.583	.595	8	98.4	2.1	302	217	945	745	418	
5415	7587543																	11438	1920	743	520	
5385	7587646																	217	599	746	335	
5385	7587747																	237	1808	747	406	
5415	7587844	183	0	79	43.4	25.3	14	5.3	3.1	1.9	4	.490		6.8	97.6	1.7	504	11958	1635	744	523	
5385	7587945	209	0	209	46.5	17.4	8.8	3.4	2.3	1.7	3	.585	.598	7.6	98.4	2	208	219	2181	745	415	
5415	7588042	173	0.0	5.2	36.8	26.4	17.3	7.6	4.9	1.7	6.6	3/3	.479	7.4	98.2	1.96	247	11758	1916	742	533	
5385	7588146																			746		
5415	7588243																	12954	1914	743	536	
5385	7588346	205	0.0	20.9	45.0	17.2	9.1	3.8	2.7	0.9	3.5	.578	.596	7.2	98.1	2.03	45	224	123	746	336	
5385	7588447																	243	500	747	402	
5415	7588544																	11860	1996	744	541	
5385	7588645																	224	1285	745	415	
5385	7588746	208	0.0	21.8	46.0	17.0	8.8	3.5	2.3	0.7	3.0	.585	.592	7.1	98.3	2.05	92	222	1804	746	356	
5415	7588842	190	0.0	9.6	45.9	25.0	12.7	4.2	2.2	0.5	2.7	3/2	.477	7.2	98.1	1.96	442	11811	1591	742	537	
5415	7588943																	11459	1910	743	511	
5385	7589047																	244	276	747	407	
5385	7589145																	226	2055	745	422	
5415	7589244																	11759	1915	744	530	

Leak Detection and Elimination Sheet

[illegible]

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed

Leak Detection and Elimination Sheet

ABD00014442

Date/ Time	Leak No./ Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not No	What Repairs Were Made?	Date Repaired	Repaired By	Repa Verifie By
5/25	4263	#3 GC	3.21	82HU231 Main Recovery leaking at Valve Stem.	100	yes 168428	Tighten Packing	5/26/ 01	MAST	MAST
2023	KC	2	5.29	60 John D. Rodgers						
5-25-01	4264	GC#1	10.3	Recovery Hose Leaking	50	NO	Changed out Recovery Hose	5-25-01	YES	YES
0005	BN	8		gas Shaver						
5-25-01	4265	GC#2	7.5	Same leak as above	15	NO	Changed out Recovery Hose	5-25-01	YES	YES
0040	BN	5,6	7.5 8.9	gas Shaver						
5-28-01	4266	GC#1	6.2	Comp Sked	0	NO	found nothing			
0402	BN	1					TC			
6-2-01	4267	GC 5	10.0		0	NO	Found Nothing	6-2-01	EM	EM
0550	CN	1,2 4	10.0 10.0	EM						
6-3-01	4268	GC 5	10.0							
0630	CN	10		SS						

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph
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sections are completed

Catalyst Charge Sheet

<u>Old Module</u>								
Day Shift Operator _____						Date _____		
Night shift Operator _____								
<u>Catalyst Type</u>					<u>Changes</u>			
	610	288	L-10	554	610	288	L-10	554
Reactors								
Rx-300								
Rx-400								
Rx-500								
Rx-600								
Rx-700								
<u>New Module</u>								
Day Shift Operator <u>J.P. Sykes</u>								
Night shift Operator <u>D. Baudes</u>								
<u>Catalyst Type</u>					<u>Changes</u>			
	610	288	L-10	554	610	288	L-10	554
Reactors								
Rx-741								
Rx-742	4		4		4		3	
Rx-743	4		4		4		3	
Rx-744	4		4		4		3	
Rx-745		6	4					
Rx-746		6	4					
Rx-747		6	4					
Comments								