

S.V. ALM #1,3 181 280 282, C.V.

D.V.

CG 16

CODE RT-201-D

PKG

PROCESSES

APPROVED BY:

OCT, 11, 1982

K2K28

1638

LBS.

() RT-201-D (D)

BBK 11/10/81

(DATE)

(LOT)

(EST WT)

COMTYP JOB NAME: 16RT201DMD

STANDARD HRS.

TIME 11 P.M.

LOT

F428

1701

27

DRUMS

EQUIP MENT	NAME: 'MONASTRAL' VIOLET R	02 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	1 PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12% "AS IS" N-7-D IN DRUM WITH 120% WATER NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7656-A SLURRY PH PRIOR TO N-399-A ADDITION		12	7-D	6
ALM 2	2 PLUG ALM # 1 OUTLET & RUN IN 400% WATER 3 START AGITATOR & DUMP IN 300% N-7656-A & RINSE IN WITH MINIMUM WATER 4 + STAMP 18.1 NOTE: MUST ADD 300% 100% N-7656-A PER SET-UP. STUMP AS NECESSARY 4 ADJ TO 5.0 (500 G) & STIR 5-10 MIN TO A SMOOTH SLURRY 5 RECORD: PH 4.6 (4.0-6.0) IF BELOW 4.7 ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D PREPARED IN S 1 RECORD: PH NOTE: IF PH ABOVE 5.0 DO NOT ADJ. DOWNWARD NOTIFY SUPERVISOR 6 WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN 7 WEIGH USING POSTAL SCALE, SIFT IN & STIR 5 MIN.		1657	7656-A 7656-A	300 XXXXX
SV 3	8 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- 280 REPEAT S'S 2 THRU 8 FOR 4 MORE, ADD- ITIONAL SET-UPS SET-UPS 42 DRUM 4 + STAMP 18.1 RECORD: PH 2.8 "AS IS", 5.0 ADJUSTED		1657	7656-A 7656-A	300 XXXXX
			3	399-A	3
			3	947-B	3

EQUIP
MENT PAGE 02 OF 02 CG 16 CODE RT-201-D (D) USE
LBS N-CODE ACCT
LBS

SV ☒ 8 SET-UP DRUM 4+ Stamp 18.1 1657 7656-A 300
3 13 7656-A XXXXX
CONT. RECORD: PH 4.8 "AS IS"; 4.8 ADJUSTED

3 ✓ 399-A 3
3 ✓ 947-A 3

14 4+ Stamp 18.1 1657 7656-A 300
RECORD: PH 4.8 "AS IS"; 4.8 ADJUSTED 7656-A XXXXX

3 ✓ 399-A 3
3 ✓ 947-B 3

15 4+ Stamp 18.1 1657 7656-A 300
RECORD: PH 4.8 "AS IS"; 4.8 ADJUSTED 7656-A XXXXX

3 ✓ 399-A 3
3 ✓ 947-B 3

* See Set-Up # 6 below

- 9 WASH IN ALM & PUMP IN
- 10 DRAIN LINES INTO DRUM & POUR IN
- 11 STIR 10 MIN & RECORD: PH 7.5 (4.5-5.5)
- 12 STOP AGITATOR
- 13 RECORD: SPOT TEST (+) + (-) IF (-) CONTACT SUPV

START FIN OPTR
8 PM 11 PM 185
11 PM 6 AM 88

DRV 10
2+ Stamp 18.1 1110 7656A 201

RECORD PH 4.8 AS IS; 4.8 ADJ

2 ✓ 399A 2
2 ✓ 947B 2