

11/12/82
(DATE)17
L2K05
(LOT)4448* LBS.
(EST WT)

COMTYP JOB NAME: 01YE721DHM

BLENDED BACK: CG 01, PQ 98,

(CODE)

(LOT)

(POUNDS)

EQUIP MENT		NAME: MOLYBDATE RED	USE LBS	N-CODE	ACCT LBS
PREP	✓	OBTAIN FOR S-12	68	108-A	68
1	✓	OBTAIN FOR S-34	600	4-A	600
	✓	OBTAIN FOR S-38	120	3-A	120
	✓	OBTAIN FOR S-40	195	32-D	195
	✓	OBTAIN FOR S-44	350	3-A	350 250
	✓	OBTAIN FOR S-47	61	711-BD	61
351	7	WEIGH IN: OPTR <u>337</u> , MK <u>289</u> , T- <u>746</u> , <u>37.49</u> %	<u>4025</u>	10-D	1509
2		OPTR <u>332</u> , MK _____, T-_____, _____%			
359	8	WEIGH IN: OPTR _____, MK <u>71</u> , T- <u>760</u> , <u>37.01</u> %	<u>736</u>	423-D	243
3		OPTR _____, MK _____, T-_____, _____%			
358	✓	RUN 10" (500 G) WATER INTO V-358			
4	10	RUN V-359 INTO V-351 & PUMP IN V-351			
	11	ADJ TO 55" (2600 G)			
	12	SIFT IN N-108-A FROM S 1			
	13	STIR 5 MIN & RECORD: PH <u>9.5</u> (9.0-10.0)			
	14	ADJ TO PH 9.8-9.9 & RECORD: PH _____			
		ASSUME 50%	<u>1</u>	7-D	<u>1</u>
		ASSUME 66%		33-D	
	15	RUN INTO V-351 FROM BADGER METER			
		OPTR _____, MK _____, <u>30.84</u> %	<u>146</u>	28-D	<u>84</u>
	16	PUMP FROM V-351 TO V-358			<u>45</u>
	17	FLUSH V-351 & PUMPING LINES WITH 1000G			
		WATER INTO V-358			
	18	ADJ TO 74" (3530 G) AT 67-69°F			
		RECORD: VOL <u>74</u> " & <u>67</u> °F			
	19	STIR 5 MIN & RECORD: PH <u>7.2</u> (7.2-7.4) &			
		G/ML <u>1.058</u> (1.055-1.058)			
		NOTE IF G/ML OUT OF LIMITS FILL OUT CHECK			
		LIST & ATTACH. TAKE 1 QT SAMPLE.			
SV	20	RUN 20" (996 G) WATER INTO V- <u>242</u>			
5		RECORD N-41-D STORAGE TANK TO PUMP FROM.			
		CIRCLE ONE: 402 410 411 420 424 425			
	21	CHECK WITH CU SUPV:			
		*STORAGE TANK MUST CONTAIN AT LEAST 1900			
		GAL: 402=39", 410=20", 411=38", 420=20",			
		424=20", 425=25"			
		*STORAGE TANK MUST HAVE STIRRED AT LEAST			
		20 MIN SINCE LAST ADDITION OR ADJUSTMENT			
		*STORAGE TANK MUST BE ISOLATED UNTIL ALL			
		PUMPING FOR THIS BATCH IS COMPLETE			
	22	SET METER FOR 300 G & PUMP TO SV <u>242</u>			

NOV 15 1982

EC

EQUIP
MENT I

PAGE 02

DATE PRINTED: 11/08/82

USE
LESS

N-
CODE

1 ACCT
1 LBS

CONT

** DENSITY: 1.327 G/ML (1.270-1.328)

DENSITY 1.327 G/ML ON TRAPPED SAMPLE

USING DENSITY FROM S-24, FIND METER SETTING FOR

ACCOUNTS FOR 300 G ALREADY PUMPED IN S-22.

***** TABLE *****

G/ML	SETTING	G/ML	SETTING	G/ML	SETTING
1.270	1259	1.291	1146	1.312	1049
1.271	1253	1.292	1141	1.313	1045
1.272	1248	1.293	1136	1.314	1040
1.273	1242	1.294	1131	1.315	1036
1.274	1236	1.295	1126	1.316	1032
1.275	1231	1.296	1121	1.317	1027
1.276	1225	1.297	1116	1.318	1023
1.277	1219	1.298	1112	1.319	1019
1.278	1214	1.299	1107	1.320	1015
1.279	1208	1.300	1103	1.321	1010
1.280	1203	1.301	1098	1.322	1006
1.281	1198	1.302	1094	1.323	1003
1.282	1193	1.303	1089	1.324	999
1.283	1187	1.304	1084	1.325	995
1.284	1182	1.305	1080	1.326	991
1.285	1177	1.306	1076	1.327	987
1.286	1171	1.307	1070	1.328	983
1.287	1166	1.308	1066	1.329	979
1.288	1161	1.309	1061	1.330	975
1.289	1155	1.310	1057	1.331	971
1.290	1151	1.311	1053	1.332	967

41-D | 4094

1330X

57-A

1 ~~****~~ USE TITRIMETER TO ADJUST N-41-D FH ****

ASSUME 66%

33-D

ASSUME 50%

7-D

RECORD: 1.128.6 G/ML (1.128-1.129) IF OUT OF SPEC

1311 STIR AT 67-69°F FOR S-33. TAKE 1 QT SAMPLE.

EQUIP
MENT

USE	N-	USE
LBS	CODE	LBS

SV 5	CONT	132	OBTAIN 1 QT SAMPLES OF S-19 & S-31 SOLUTIONS & TITRATE TWICE NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE 9.5-9.9 OR IF THE TWO TITRATIONS DIFFER BY MORE THAN 0.10 ML N-10-D (IF YES, FLUSH ALL EQUIPMENT & REPEAT TITRATIONS). DO NOT PROCEED IF N-10-D TITRATION IS OUT OF RANGE ADJUST V-358 FOR A TITRATION PH OF 1.80 TO 1.90 FROM FINAL IN-LINE TITRATION, RECORD LOWEST PH <u>2.01</u> & ML N-10-D <u>OVER 1000</u> <u>1.90-2.00</u>	33-D	7-D	15
SV 6		33	WHEN S-32 TITRATION OK, STRIKE V-358 THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN 44-46 MIN RECORD: START <u>9:00 AM</u> , TOTAL MIN NOTE: STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS & BUBBLES APPEAR IN SIGHT GLASSES 34 IMMEDIATELY DUMP IN N-4-A FROM S 2 & SET TIMER FOR 15 MINUTES 35 DURING S 34, WASH IN V-358 36 STIR 2 MIN & RECORD PH <u>1.9</u> (1.7-1.8) PBXS, <u>+</u> (MUST BE +) 37 STIR TOTAL OF 15 MIN FROM S-34 & RECORD: TEMP <u>73</u> *F (67-73*F) 38 DUMP N-3-A FROM S-3 39 STIR 3 MIN 40 POUR IN N-32-D FROM S-4 41 STIR 2 MIN 42 RUN IN LIQUID ALUM USING BADGER METER 43 STIR 3 MIN & FLUSH ALUM LINE WITH WATER 44 DUMP IN N-3 FROM S-5 45 STIR 4 MIN FOR S-49	604	115-D	302
390 7		46	RUN IN HYDROCHLORIC ACID USING WEIGHT & FLOW CONTROL PANEL MK _____, <u>70.84</u> % MK _____, _____% 47 DURING S-45 SIFT N-711-B FROM S-6 INTO V-390 WITH AGITATOR ON IN 1-2 MIN 48 STIR 1-2 MIN TO MILKY SOLUTION	198	28-D	61 90
SV 8		49	WHEN S-45 COMPLETE, IMMEDIATELY RUN IN N-711-B SOLUTION GRADUALLY OVER 5 MIN PERIOD INTO SV WATCH FOAM!!! IF FOAMING IS EXCESSIVE, STOP UNTIL FOAM SUBSIDES. 50 DUMP IN BLANC FIXE N 51 WHEN SCHEDULED, DUMP IN BLEND BACK LISTED ON TOP OF PAGE 1 RECORD: CODE _____, LOT _____, _____ 52 STIR 20 MIN 53 RECORD: PH <u>5.9</u> (5.8-6.0) 54 IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% & RECORD: PH- _____ ASSUME 66% 55 FLOOD TO 153' (7298 G) & STOP AGITATOR	275	128-A	275
			START <u>5:00 PM</u> FINISH <u>10:40 PM</u> OTR <u>86-237-362</u>			