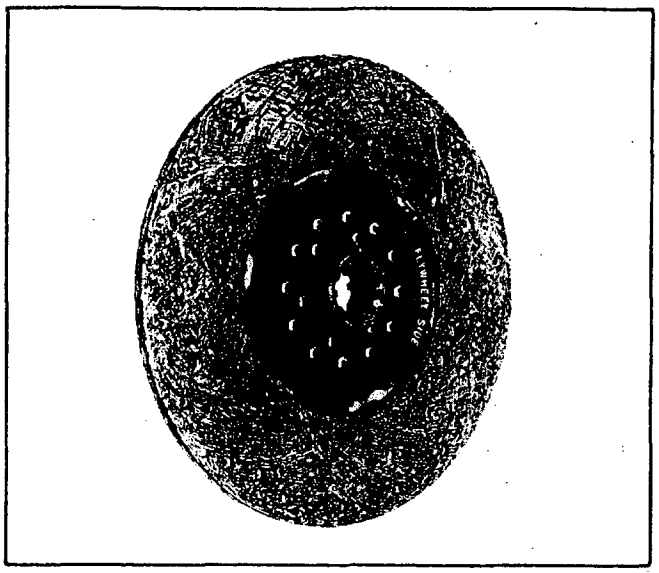
DRIVEN DISCS

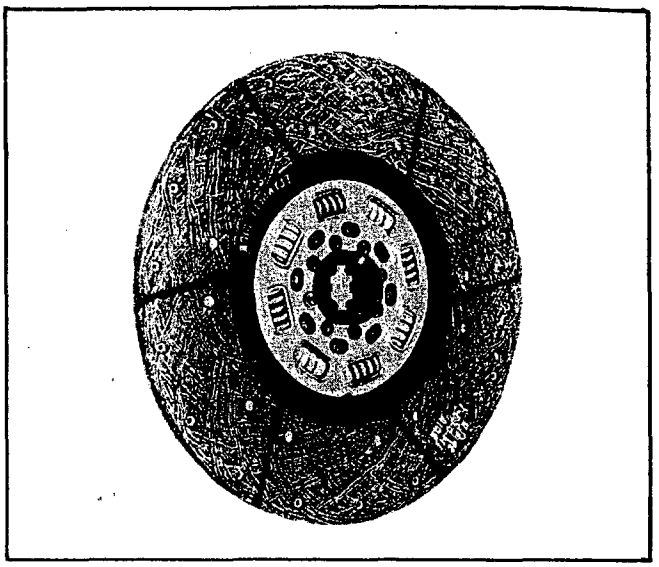
RIVETED ASBESTOS FACINGS:

See Figs. 57 & 58. These driven discs use high-quality facings riveted to the steel disc. This may be furnished with rigid disc or damper type. Used discs can be reworked in the field by drilling out the rivets to remove old facings. Use the correct size drill when removing old rivets to avoid enlarging holes in disc. Use proper facings and a star set anvil to reline used discs.



3681-6

FIG. 46

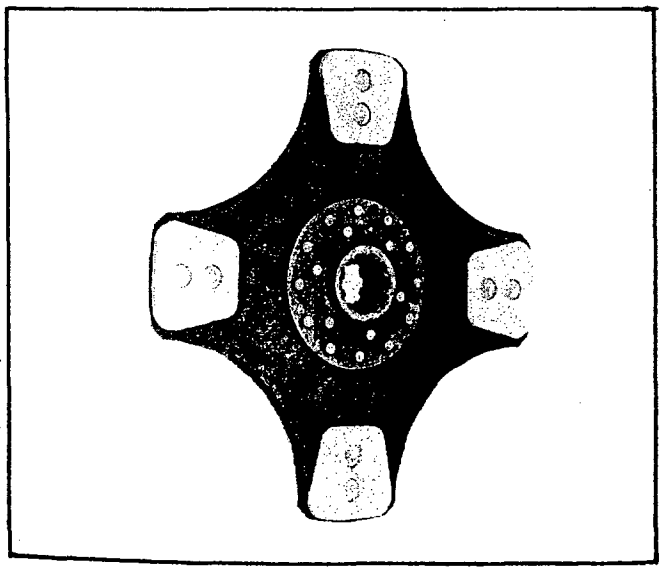


3063-31

FIG. 47

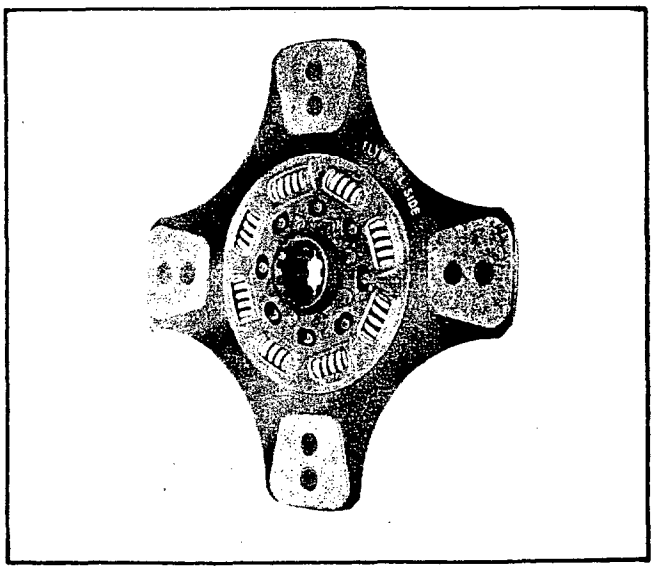
CERAMIC FACINGS:

See Figs. 59 & 60. Ceramic friction material, a combination of metal and ceramic, is relatively new to the clutch facing industry. It is used in producing round or trapezoidal buttons which are riveted to steel discs. These clutch discs, available with either rigid or damper hubs, offer many advantages for heavy-duty applications. We do not recommend reworking these discs in the field because the ceramic buttons must be assembled and ground to hold thickness as well as squareness with splines.



3063-39

FIG. 48



3063-35

FIG. 49