

March 30, 1972
Akron Formula #AK-937
NEW

AKRON, NEW YORK PLANT FORMULA
BEDDING COMPOUND AK-937

DESCRIPTION OF PRODUCT - White Bedding Compound for bedding joints.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Defoamer MIII	Antifoaming Agent	196	0.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water Retention Aid	170	0.20	8.00
Mica	Anticracking Agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		3.00	120.00
Limestone	Filler		83.78	3351.20
			100.00	4000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.

Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications:

- Neutral dried compound should match the color of standard sample.

EDO:elz

PLAINTIFF'S EXHIBIT

GP-2290

Lehnert 10.3.01-100

SGP 0016812

A-58

July 27, 1972
Akron Formula #AK-937
Supersedes formula
dated 3/30/72

AKRON, NEW YORK PLANT FORMULA
BEDDING COMPOUND AK-937

DESCRIPTION OF PRODUCT - White Bedding Compound for bedding joints.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Defoamer: MIII	Antifoaming Agent	196	4.02	1.60
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water Retention Aid	170	0.20	8.00
Mica	Anticracking Agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive	-	3.75	150.00
Limestone	Filler	-	83.03	3321.20
			100.00	4000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications:

- Neutral dried compound should match the color of standard sample.

EDO:elz

Lehnert 10.3.01-101

SGP 0016813

11-99

October 3, 1972
Supersedes AK-937
Dated 7/27/72

AKRON, NEW YORK, PLANT FORMULA
BEDDING COMPOUND AK-937

DESCRIPTION OF PRODUCT - White Bedding Compound for bedding joints.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Defoamer MIII	Antifoaming Agent	196	.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water retention aid	170	0.20	8.00
Mica	Anticracking agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		4.375	175.00
Limestone	Filler		<u>82.405</u>	<u>3296.20</u>
			100.00	4000.00

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

Maximum Minimum Average

71 65 68

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.

Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications

- Neutral dried compound should match the color of standard sample.

-/ denotes change

EDO:elz

Lehnert 10.3.01-102

SGP 0016814

1A-100