AMERICAN INSULATED WIRE CORP.
PAWTUCKET, R.I.

PLAINTIFF'S EXHIBIT 5

Type: UL Approved AF 2/64" Asbestos
22-20AWG, AWM Style 5016
150°C, 300V.

ES-6737
Date: 8/28/72

Customer: Salton, Inc.

Invoice No.:14910

TABLE I

Size AWG	Stranding	Cond. Lay	Cond. O.D.	Tape Width	Asbestos Wall ±.003"	Diameter Over Asbestos
22	Solid	—	.0254	3/8"	.031	.096" ± .003"
22	7/.010"	3/4"	.030	3/8"	.031	.100" ± .003"
20	Solid	—	.032	3/8"	.031	.103" ± .003"
20	7/.0126"	3/4"	.038	3/8"	.031	.108" ± .003"
20	10/.010"	1"	.038	3/8"	.031	.108" ± .003"

1. Conductor: Annealed copper, stranded, bare or tinned. Dimensions per Table I above, L.H.L.

2. Separator: A Brown cellulose acetate tape .002" shall be wrapped helically with a 50% overlap. See Table I for width of tape.

3. Insulation: Felted asbestos #238, 1500 grain Underwriters' Quality shall be applied directly over the taped conductor. See Table I for walls and dimensions.

4. Finish over Asbestos: The insulated conductor shall be saturated with AF wax, colored as ordered.

NOTE: Paragraph 2, 3 & 4 shall be done in one operation.

5. Marker:
5.1-Temperature: 1 Brown thread fed longitudinally under insulation.
5.2-Manufacturer's: Black & White threads under insulation.

6. Inspection:
6.1-Sampling: Please send a 5-foot sample of completed cable to Telephone Office and a 3-foot sample to MIS Office for every 10,000 feet of cable mfd.

7. Preparation for Delivery:
7.1-Lengths: See factory order
7.2-Reels: As required
7.3-Packaging: Standard Commercial Practice unless otherwise specified on factory order.
7.4-Marking: Must be tagged & labelled per UL, AWM Style 5016.