DC-D.50M PRINTED IN U.S.A. (D)

FORMULA RECORD

Goods Endurance Shade White Base — Formula No. 1/1804

Consistency — Date 3/19/43 — Laboratory No. 1

For Use on — Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specificati
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	
W104					375					Grind C
W33					370					Kind of Mill
W69					160					Strainer
W16					80					Weight per Gallon 14.2 #
W11					80					Light Baume Temp.
										Heavy Baume Temp.
01				33 3/4						Viscosity Temp.
0286				20						Viscosimeter
D15				5						Flash Point
S43				15 1/4						Is Agitator Required
S148				5						Remarks
67T9				1						Hayward
Reissued to conserve linseed oil.										
Yield										

Standard Formula. Not to be taken from File.

N12044

GLD059002

Characteristics and Method of Using	Cost Data	Customers
Type of Goods		
Color		
Luster		
Match for		
Kind of Reducer		
Amount of Reduction for		
Brushing		
Spraying Pressure		
Dipping Drip Time	Pigment Analysis 63.4	Pig. Vol. 32.2%
Flocoing Drip Time	Vehicle 36.1	0
Tumbling	100.0%	All Plants
Air dry to recoat	Pigment	A+E 3-194
To Sand or Rub	Basic Carb. White Lead 35.2	North Bergen
Bake Time Temp.	Zinc Oxide 34.8	St Louis 8/154
Rub with	Lithopone 15.0	
Polish with	Silica 7.5	
Schedule	Magnesium Silicate 7.5	
	100.0%	
	Vehicle	
	Linseed Oil 43.3	
	Bodied Linseed 26.7	
	Liquid Drier 6.1	
	Mineral Spirits 23.9 100%	

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