

FORMULA RECORD 6

CONTROLLER Cleveland T. S.

DATE 10-28-53

REC. NO. 486

A133

NAME S W P Golden Brown

CARD NO. 19

POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
250	10.5	6232	312
25	.9	6685	2110
300	6.2	6810	112
100	2.1	6822	1121
162	1.8	8285	1133
16	.3	8021	12311
5	.1	8022	12082
1	1/2	(1960)	(5091)
97	12 1/2	(1521)	(2)
219	29 1/1	(2536)	(2536)*
155	20	(1521)	(2)
9	1 1/1	(902)	(1230)
5	3/1	(918)	(513)
86	13	(151)	(5027)
1	19	(2539)	(2539)
10	1 1/1	(115)	(348)

CUSTOMER Sherwin-Williams Co. CR
MFG. INSTR. 1 gals (798) may replace
1 gals (2) to improve flow.
Up to 2 gals (348) permitted to
adjust viscosity

VOID

WT./GAL T 11.01 VISC 28* 2 sec 1075°F
DATE 10-28-53 BY J. E. J.
PRINTED BY

OUTPUT 100 BLEED
MFG. LOSS 2% DEPT. PKG.
STOR. LOSS MILLI Roller LINING
SOLIDS RATE/HR. LABEL ANALYSIS
PARALLELS FLASH PT 100°F LABEL NOREDX RED
No Parallel ROYALTY: YES ☐ NO ☐ X ☐ W ☐
REASON FOR REVISION Replacing (111) and
(348) with (5027).

SEE MFG. INSTRUCTIONS

FORMULATED BY J. E. J. 176

TO MATCH StandardAPPLICATION: SURFACE Wood Ext.NO. COATS oneUNDERCOATER USED Rx 450METHOD 1 Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 8-12hrs RECOAT 2-4days STENCIL

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP

GLOSS Oil

FILM

SPECIAL TESTS

REC. NO.

CARD NO. 79

DATE

10-28-53

DATE

11-20-53

DATE

11-20-53

DATE

11-20-53

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11-20-53

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11-20-53

0007-SWP-062448

FORMULA RECORD 6

CONTROL LAB Cleveland T. S.

DATE 9-3-53

REV. NO. 486

NAME S W P Golden Brown

CARD NO. 18

POUNDS	GALLONS	NEW MAT'L	OLD MAT'L	CUSTOMER
250	10.5	6232	312	Sherwin-Williams Co.
25	.9	6685	2110	MFG. INSTR. 1 gal (798) may replace
300	6.2	6810	112	1 gals (2) to improve flow. Up to
100	2.1	6822	1121	2 gals of (3/8) permitted to adjust
162	1.8	8285	1133	viscosity to 28 ± 2 sec.
16	.3	8021	12311	
5	.1	8022	12082	WT./GALT 1 1/2 .02 VISC. 28 ± 2 sec. 075 deg. F
1	1/2	(1960)	(5094)	GRIND 1/4 VISC. on #3 cup
219	29 1/4	(2536)	(2536)*	OUTPUT 100 BLEED
97	12 1/2	(1521)	(2)	MFG. LOSS 2% DEPT. 19 PKG. 19
155	20	(1521)	(2)	ROLL ROLLER LINING
9	1 1/4	(902)	(11230)	SOLIDS DATE 1/1 LABEL ANALYSIS
5	3/4	(948)	(513)	PARALLELS FLASH ST. LABEL NO RED RED
26	1	(155)	(111)	No Parallel ROLLER YES ☐ NO ☐ X ☐ W ☐
59	9	(115)	(348)	REASON FOR REVISION Brins formula up to
				date showing (2536) and (2539) and
				adjust viscosity.
# on 19 gals (2539)				FORMULATOR P.B. Thompson Supt. A.F. 19
(10 gals (348))				

0007-SWP-062450

CONTROL LAB			FORMULA RECORD		6	
Cleveland T. S.			DATE		10-5-52	
NAME S W P Golden Brown			REX. NO.		486	
			CARD NO.		17	
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Sherwin-Williams Co.			
220	9.3	6230 or 312	TO MATCH Standard			
480	9.9	412				
162	4.8	1133	REASON FOR REVISION To replace 20 dry			
16	.3	12311	with 6230 dry.			
5	.1	12082				
?		BQ 31				
186	2 1/4	(2)	VISCOSITY 25-30" @ 75°F AT HRS. AFTER GRIND			
60	8	(2538)	VISCOSITY on #3 cup AT HRS. AFTER GRIND			
			% SOLIDS (RUN) ROYALTY: YES ☐ ; NO ☐ ; X ☐ ; W ☐			
218	29	(2538)	WT./GAL T 14.28 LABEL ANALYSIS CHECKED			
22 1/2	3	(1230)	BAUME LABEL: NO. RED ☒ ; RED ☐			
7	1	(513)	STD. OF FINENESS 4H NEW STD. SAMPLE REQUIRED			
59	9	(348)	NORMAL OUTPUT 100 DATE REC'D			
27	4	(141)	EST. MFG. LOSS 2% MILL Roller BLEED?			
			DEPARTMENT LBS. OR GALS. PER HOUR			
			PACKAGE APPROVED			
			PARALLEL NO.'S FORMULATOR			
			No Parallel			
			SUPT. S. F. G.			

0007-SWP-062451

MANUFACTURING INSTRUCTIONS:

Box 486

APPLICATION: SURFACE: Ind. Ext.NO. COATS: ONEUNDERCOATER USED: Rx 1150METHOD 1: Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 8-10 HRS. COAT 2-4 HRS. DRY

HARD

SAND

HANDLE

TACK FREE

DUB

WRAP

BAKING TIME AND TEMP.

GLOSS: 0-1FILM: Hard & Tough

SPECIAL TESTS

DATE	SLIP NO.	AMOUNT
<u>10-14-52</u>	<u>11</u>	<u>11</u>
<u>10-14-52</u>	<u>11</u>	<u>11</u>
<u>10-14-52</u>	<u>11</u>	<u>11</u>
<u>10-14-52</u>	<u>11</u>	<u>11</u>
<u>10-14-52</u>	<u>11</u>	<u>11</u>
<u>10-14-52</u>	<u>11</u>	<u>11</u>
<u>10-14-52</u>	<u>11</u>	<u>11</u>
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	<u>11</u>	
CLEVELAND, A	<u>11</u>	
KENSINGTON, C	<u>11</u>	<u>10-14-52</u>
ALLIED RESEARCH	<u>11</u>	
KENS. TECH. SERV.	<u>11</u>	
KENS. LACQUER	<u>11</u>	
NEWARK, N	<u>11</u>	<u>10-14-52</u>
OAKLAND, O	<u>11</u>	
M. SENOUR, M	<u>11</u>	<u>10-14-52</u>
DETROIT, D	<u>11</u>	
LOS ANGELES, P	<u>11</u>	
DALLAS, T	<u>11</u>	
DAYTON, L	<u>11</u>	
GIBBSBORO, F	<u>11</u>	
EXEC. MFG.	<u>11</u>	
CUBA, H	<u>11</u>	
MONTREAL, G	<u>11</u>	
BUENOS AIRES, Z	<u>11</u>	
BRAZIL, S	<u>11</u>	
RES. ADM.	<u>11</u>	
MEXICO	<u>11</u>	

0007-SWP-062452

FORMULA RECORD

6

CONTROL LAB Cleveland T. S.

DATE 20-52

REX NO. 486

NAME S W P Golden Brown

CARD NO. 16

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
480	9.9	412-6238	Sherwin-Williams Co.
220	9.3	28 or 312	Standard
162	4.8	1133	REASON FOR REVISION: No show (2538) in place of (310). (2538) is (310) at 70% NVM.
16	.3	12311	
5	.1	12082	
?		BO 31	
186	24	(2)	VISCOSITY 25-30" @ 75° F AT 10-1-52
60	8	(2538)	VISCOSITY #3 cup AT 10-1-52
218	29	(2538)	% SOLIDS (RUN) ROYALTY: YES ☐ NO ☒ NEW U
22 1/2	3	(1230)	WT/GAL 14.28 LABEL ANALYSIS CHECKED
7	1	(543)	BAUME LABEL NO. RED ☐ RED ☐
59	9	(348)	STD. OF FINENESS 4H NEW STD. SAMPLE REQUIRED
27	4	(141)	NORMAL OUTPUT 100 PMS REC'D
			EST. MFG. LOSS 2% WHT. RES. BLEED? NO
			DEPARTMENT LBS. OR GALS. PER HOUR
			PACKAGE APPROVED
			PARALLEL NO.'S FORMULATOR P.B.T.
			No Parallel
			SUPT. E. J. L.

0007-SWP-062453

FORMULA RECORD 6			CONTROL LAB		DATE		REX. NO.		CARD NO.		
			Cleveland T. S.		3-12-53		486		17 Alt. A		
			NAME S W P Golden Brown								
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Sherwin-Williams Co.								
220	9.3	312	MFG. INSTR.								
180	9.9	112									
162	4.8	1133									
16	.3	12311									
5	.1	12082									
?	21.4	BO 31									
186	2 1/4	(2)	WT./GAL T 11.28 VISC. 25-30 375 den. F								
194	2 1/4	(25A14)	GRIND 4H VISC. 25-30 375 den. F								
			OUTPUT 100 BLEED								
23	3	(1230)	MFG. LOSS 2% DEPT. PKG.								
7	1	(543)	MILL Roller LINING								
141	21 3/4	(348)	DATE/HR. LABEL ANALYSIS								
27	4	(141)	PARALLELS No Parallel FLASH NO LABEL: HOREDS: RED								
			REASON FOR REVISION To show (25A14) in place of (2538).								
			FORMULATOR P. B. Thompson SUPT. 336								

0007-SWP-062455

0007-SWP-062456

FORMULA RECORD 6

CONTROL LAB **Cleveland T. S.**

DATE **12-18-51**

REX. NO. **486**

NAME **S W P Golden Brown**

CARD NO. **15**

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
480	9.9	412	Sherwin-Williams Co.
220	9.3	20 or 312	TO MATCH Standard
162	4.8	1133	REASON FOR REVISION Increasing Grind
16	.3	12311	Limits.
5	.1	12082	
?		BO 31	
186	2.1	(2)	VISCOSITY 25-30" 675 F AT 1 HRS AFTER GRIND
64	8	(48) or (310)	VISCOSITY on #3 cup 41 HRS AFTER GRIND
130	17	(48) or (310)	% SOLIDS (RUN)
23	3	(4230)	WT./GAL T 14.30
7	1	(543)	BAUME
137	21	(348)	STD. OF FINENESS 4H
27	4	(141)	NORMAL OUTPUT 10
			EST. MFG. LOSS 2%
			DEPARTMENT
			PACKAGE
			PARALLEL NO.'S
			No Parallel
			ROYALTY: YES ☐ NO ☒ X ☐
			LABEL ANALYSIS CHECKED
			LABEL: NO RED ☒ RED ☐
			NEW STD. SAMPLE REQUIRED
			DATE REC'D
			MIL. Roller BLEED?
			LBS. OR GALS. PER HOUR
			APPROVED
			FORMULATOR
			SUPT.

0007-SWP-062457

MANUFACTURING INSTRUCTIONS:

Rex 486

FINISH: SURFACE Wood Plg

NO. COATS 200

UNDERCOATER USED Ry 1.50

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 10hrs RECOAT 2-1 day STENCIL

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP.

GLOSS Oil FILM Hard & Tough

SPECIAL TESTS

DATE	SLIP NO.	AMOUNT
1-2-52		
1-2-52		
1-2-52		
1-2-52		
1-2-52		
1-2-52		
1-2-52		
1-2-52		
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	//	
CLEVELAND	A	
KENSINGTON	C	1-2-52
ALLIED RESEARCH	H	
KENS. TECH. SERV.	H	
KENS. LACQUER		
NEWARK	N	1-2-52
OAKLAND	O	
M. SENOUR	M	1-2-52
DETROIT	D	
LOS ANGELES	P	
DALLAS	T	
DAYTON	I	
GIBBSBORO	F	
EXEC. MFG.		
CURA	H	
MONTREAL	G	
BUENOS AIRES	Z	
BRAZIL	S	
RES ADM		
MEXICO		

0007-SWP-062458

A132

DATE 10-15-53

REF. NO.

4.85

CARD NO. 11

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
180	9.9	412	Sherwin-Williams Co.
220	9.3	20 or 312	TO MATCH Standard
162	4.8	1133	REASON FOR REVISION To show 312 drv
46	3	12311	as alternate. And to use (4230).
5	2	12082	
7		BO 31	
186	24	(2)	VISCOSITY 25-30" 375-400
64	8	(48) or (310)	VISCOSITY ON #3 CUP 100-120
130	17	(48) or (310)	% SOLIDS (RUM) 75-80
23	3	(4230)	WT./GAL. T 14.30
7	1	(543)	BAUME 27
137	21	(348)	STD. OF FINENESS 37
27	4	(141)	NORMAL OUTPUT 1100
			EST. MFG. LOSS 2%
			DEPARTMENT
			PACKAGE
			PARALLEL NO.'S
			No Parallel
			ROYALTY YES; NO; X; W; O
			LAST ANALYSIS CHECKED
			DATE REC'D
			MILL Roller
			BLEED?
			LBS. OR GALS. PER HOUR
			APPROVED
			FORMULATED
			SUPT.

0007-SWP-062459

MANUFACTURING INSTRUCTIONS:

APPLICATION: SURFACE Wood Bldg.

NO. COATS ONE

UNDERCOATER USED Rx 150

METHOD 1 Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 10 hrs COAT 2-4 days STENCIL

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS Oil

FILM Hard & Tough

SPECIAL TESTS

Rex 486

DATE	SLIP NO.	AMOUNT
<i>Murray</i>	<i>10-22-57</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
<i>W. H. H. Sales</i>	<i>11</i>	<i>11</i>
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	<i>11</i>	<i>11</i>
CLEVELAND	<i>11</i>	<i>11</i>
KENNINGTON	<i>11</i>	<i>10-22-57</i>
ALLIED RESEARCH	<i>11</i>	<i>11</i>
KENS. TECH. SERV.	<i>11</i>	<i>11</i>
KENS. LACQUER	<i>11</i>	<i>11</i>
NEWARK	<i>11</i>	<i>10-22-57</i>
OAKLAND	<i>11</i>	<i>11</i>
H. SENOUR	<i>11</i>	<i>10-22-57</i>
DETROIT	<i>11</i>	<i>11</i>
LOS ANGELES	<i>11</i>	<i>11</i>
DALLAS	<i>11</i>	<i>11</i>
DAYTON	<i>11</i>	<i>11</i>
GIBBSBORO	<i>11</i>	<i>11</i>
EXEC. MFG.	<i>11</i>	<i>11</i>
CUBA	<i>11</i>	<i>11</i>
MONTREAL	<i>11</i>	<i>11</i>
BUENOS AIRES	<i>11</i>	<i>11</i>
BRAZIL	<i>11</i>	<i>11</i>
RES ADM	<i>11</i>	<i>11</i>
MEXICO	<i>11</i>	<i>11</i>

0007-SWP-062460

FORMULA RECORD 6

CONTROL LAB Cleveland T. S. DATE 1-5-51

REX. NO. 486

NAME S W P Golden Brown

CARD NO. 13

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
480	9.9	412	Sherwin-Williams Co. <i>Cx</i>
220	9.3	20 <i>as 912</i>	TO MATCH Standard
162	4.8	1133	REASON FOR REVISION To show Sherwin-
16	.3	12311	Williams Mfg. Driers and also
5	.1	12082	Purchased Tallate Driers.
?		B0 31	
186	24	(2)	VISCOSITY 25-10" 07527 AT <i>10-15-51</i>
64	8	(48) or (310)	VISCOSITY on #3 cup AT <i>10-15-51</i>
130	17	(48) or (310)	% SOLIDS (RUN) _____
23	3	(901) or (900) <i>(4230)</i>	WT./GAL. 14.30
7	1	(543)	ROYALTY: YES ☐ NO ☐ X ☐ W ☐
137	21	(348)	LABEL ANALYSIS CHECKED
27	4	(141)	LABEL NO. RED ☐ RED ☐
			STD. OF FINENESS 3H NEW STD. SAMPLE REQUIRED
			NORMAL OUTPUT 100 DATE REC. <i>NO</i>
			EST. MFG. LOSS 2% MILL Roller <i>NO</i>
			DEPARTMENT _____
			LES. OR GALS. PER HOUR _____
			PACKAGE _____
			APPROVED _____
			PARALLEL NO.'S _____
			FORMULATOR <i>BT</i>
			No Parallel
			SUPT. <i>876</i>

0007-SWP-062461

MANUFACTURING INSTRUCTIONS:			Rex 486		
			DATE	SLIP NO.	AMOUNT
			<i>1/17/57</i>	<i>177-57</i>	
			<i>1/17/57</i>	<i>177-57</i>	
			<i>1/17/57</i>	<i>177-57</i>	
			<i>1/17/57</i>	<i>177-57</i>	
			<i>1/17/57</i>	<i>177-57</i>	
APPLICATION: SURFACE <u>Wood Bldg.</u>			<i>1/17/57</i>	<i>177-57</i>	
NO. COATS <u>one</u>			<i>1/17/57</i>	<i>177-57</i>	
UNDERCOATER USED <u>Rx 450</u>			FACTORY	FORMULA	SPEC. CARD
METHOD 1 <u>Brush</u>			EXEC. COST DEPT.	<i>11</i>	
REDUCTION: AMOUNT _____ REDUCER USED _____			CLEVELAND A	<i>11</i>	
METHOD 2 _____			KENSINGTON C	<i>11</i>	<i>1-17-57</i>
REDUCTION: AMOUNT _____ REDUCER USED _____			ALLIED RESEARCH	<i>11</i>	
			KENS. TECH. SERV.	<i>11</i>	
			KENS. LACQUER		
			NEWARK N	<i>11</i>	<i>1-17-57</i>
DRYING TIME: TOUCH <u>10hrs</u> RECOAT <u>2-4 days</u>			OAKLAND O	<i>11</i>	
HARD _____ SAND _____ HANDLE _____			M. SENOUR M	<i>11</i>	<i>1-17-57</i>
TACK FREE _____ RUB _____ WRAP _____			DETROIT D	<i>11</i>	
BAKING TIME AND TEMP. _____			LOS ANGELES P	<i>11</i>	
GLOSS <u>Oil</u> _____ FILM <u>Hard & Tough</u>			DALLAS T	<i>11</i>	
SPECIAL TESTS _____			DAL. ON L	<i>11</i>	
			GIB. BORO F	<i>11</i>	
			EXEC. MFG.	<i>11</i>	
			CUBA H	<i>11</i>	
			MONTREAL G	<i>11</i>	
			BUENOS AIRES Z	<i>11</i>	
			BRAZIL S	<i>11</i>	
			RES ADM	<i>11</i>	
			MEXICO	<i>11</i>	

FORMULA RECORD

CONTROL LAB		Cleveland T.S.		DATE	3/20/50	REV. NO.	40
NAME		S W P Golden Brown		CARD NO.	12		
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Sharwin Williams Co.				
480	9.9	472	FOURATCH Standard				
220	9.3	20	REASON FOR REVISION To show (310) as				
162	4.8	1131	alternate for (43).				
16	.3	12311					
5	.1	12032					
?		BU 31					
186	24	(2)	VISCOSITY 25-30" 875 deg. F. HRS. AFTER GRIND				
64	8	(48) or (310)	VISCOSITY 0.1" 15 deg. F. HRS. AFTER GRIND				
130	17	(48) or (310)	% SOLIDS 60.5				
23	3	(422) (901) (900)	WATER T 1 30				
7	1	(543)	15.5% WETNESS				
137	21	(348)	AL OUTPUT 100				
27	4	(141)	EST. MFG. LOSS 2%				
			DEPARTMENT				
			PACKAGE				
			PARALLEL NO.'S				
			No parallel				
			DATE REC'D				
			MILL Roller				
			LBS. FOR SALE PER HOUR				
			APPROVED				
			FORMULATOR				
			SUPT.				

0007-SWP-062463

MANUFACTURING INSTRUCTIONS			486		
new 1949 new 1948 697 9 1180 9			DATE	SLIP NO.	AMOUNT
			4/7/50		
APPLICATION: SURFACE 'Wood Bldg					
NO. COATS 075					
UNDERCOATER USED RK 450			FACTORY	FORMULA	
METHOD 1 Brush			EXEC. COST DEPT.	11	
REDUCTION: AMOUNT REDUCER USED			CLEVELAND A	4	
METHOD 2			KENSINGTON C	4/7/50	
REDUCTION: AMOUNT REDUCER USED			ALLIED RESEARCH	11	
			KENS. TECH. SERV.	4	
			KENS. LACQUER	11	
			NEWARK N	4/7/50	
DRYING TIME: TOUCH 10hrs RECOAT 2-4days STENCIL			OAKLAND O	4	
HARD CAND HANDLE			II. SENOUR M	4/7/50	
TACK FREE RUB WRAP			DETROIT D	4	
BAKING TIME AND TEMP.			LOS ANGELES P	4	
CLOSE Oil FILM Hard & Tough			DALLAS T	4	
SPECIAL TESTS			DAYTON L	4	
			GIBBSBORO F	4	
			EXEC. MFG	4	
			CUBA H	4	
			MONTREAL G	4	
			BUENOS AIRES Z	4	
			BRAZIL S	4	
			REC. ADM.	4	
			MEXICO	4	

FORMULA RECORD

Company Cleveland T.S.

DATE 6/17/49

REX. NO. 486

NAME S W P Golden Brown

CARD NO. 12

POUNDS	GALLONS	MATERIAL NO.
480	9.9	412
220	9.3	20
162	4.8	1133
16	.3	12311
5	.1	12082
7		B0 31
6	3/4	(12)
186	24	(2)
64	8	(48)
130	14 3/4	(48)
23	3	(4230)
7	1	(543)
137	21	(348)
27	4	(141)

CUSTOMER Sherwin Williams Co.
TO MATCH Standard

REASON FOR REVISION Adjusting liquid to be used in grind.

VISCOSITY 25-30" @ 75 deg. F. HRS. AFTER GRIND
VISCOSITY On #3 Grid HRS. AFTER GRIND

% SOLIDS 22.5 @ 14.30 ROYALTY YES ☒ NO ☐

LABEL ANALYSIS CHECKED ☒ DATE 6/17/49

LABEL NO. RED ☒ RED ☐

STD. OF FINENESS 3H NEW STD. SAMPLE REQUIRED ☐

NORMAL OUTPUT 200 RATE REC'D ☒

EST. MFG. LOSS 2% Roller BLEED? ☐

DEPARTMENT Paint LBS. OR GALS. PER HOUR 100

PACKAGE 50 APPROVED [Signature]

PARALLEL NO.'S 876 FORMULATOR [Signature]

SUPT. 876

MANUFACTURING INSTRUCTIONS:				486		
				DATE	SLIP NO.	AMOUNT
				<i>Q. Adams</i>	<i>7-24-19</i>	
				<i>T.H.</i>	<i>3-23-47</i>	
				<i>W. Adams</i>		
				<i>W. Adams</i>		
				<i>W. Adams</i>		
APPLICATION: SURFACE <u>Wood Bldg</u>				<i>W. Adams</i>		
NO. COATS <u>One</u>				<i>W. Adams</i>		
UNDERCOATER USED <u>Pr 450</u>				FACTORY	FORMULA	SPEC. CARD
METHOD <u>Brush</u>				EXEC. COST DEPT.	<u>6-23-47</u>	
REDUCTION: AMOUNT				CLEVELAND		
REDUCER USED				KENSINGTON		<u>6-23-47</u>
METHOD				ALLIED RESEARCH		
REDUCTION: AMOUNT				KENS. TECH. SERV.		
REDUCER USED				KENS. LACQUER		
DRYING TIME: TOUCH <u>10 hrs</u>				NEWARK		
RECOAT <u>2-4 days</u>				OAKLAND		
HARD				M. SENOUR		
SAND				DETROIT		
TACK FREE				LOS ANGELES		
RUB				DALLAS		
WRAP				DAYTON		
BAKING TIME AND TEMP.				GIBBSBORO		
GLOSS <u>Oil</u>				EXEC. MFG.		
FILM <u>Hard & Tough</u>				CUBA		
SPECIAL TESTS				MONTREAL		
				BUENOS AIRES		
				BRAZIL		
				RES ADH		
				MEXICO		

A135 WHITE 5-46 S-149

Card No. 10 Replaces No. 9

0007-SWP-062467

MANUFACTURING INSTRUCTIONS:				400		
				DATE	SLIP No.	AMOUNT
Application: Surface Wood & Metal Bldg One Undercoater Used: Rx 450 No. Coats						
Method 1: Brush Reduction: Amount Reducer Used				FACTORY FORMULA SPEC. CARD Exec. Cost Dept. 8-1-46 7-6-49 Cleveland A Kensington C 8-1-46 Allied Research " Kens. Tech. Serv. " Kens. Lacquer " Newark N " Oakland O " M. Senour M " Detroit D " Los Angeles P " Dallas T " Dayton B " Gibbsboro F " Pittsburgh H " Cuba V " Montreal " Buenos Aires Z " Brazil " <i>Manu</i> " <i>Trade Sale</i> "		
Method 2: Reduction: Amount Reducer Used						
Drying Time: Touch 10 Hrs Recoat 4-5 days Stencil Hard Sand Handle Tack Free Rub Wrap Baking Time and Temp. Gloss Oil Film Tough & Hard Special Tests:						