



Interoffice Communication

To : R. D. Gamblin

From : John Friend

Date : November 18, 1981

Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 11/17/81
WEEK NO. 45

Production MM Lbs. - 7 Days - 11/11/81 thru 11/17/81

	<u>Last 7 Days</u>	<u>Month to Date</u>	<u>Year to Date</u>	<u>Previous Month</u>
Resin A & BC	5.09	11.43	244.78	14.65
Plasticizer A & BC	.12	.26	11.07	.93
Dry Blend	.41	1.01	40.88	1.79
Compound A & BC	.40	1.02	41.28	3.03

Safety

There was one minor first aid injury recorded for the reporting period.

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - November</u>
Last 7 Days, M Lbs./C.D.	727	Budget 33.2
Last 7 Days, % of Budget	65	Forecast 11/12 15.5
Current Rate, % of Budget	30	Forecast 11/19 15.5

Vinyl production for the week was 727 M lbs./day. Major downtime items included a condenser cleaning of 743 reactor and downtime associated with resetting D-700 condenser. The new reactor module was shutdown 11/18/81 to complete panel instrumentation work related to the plant expansion project as well as a number of other maintenance items.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - November</u>
Last 7 Days, M Lbs./C.D.	57	Budget 4.6
Last 7 Days, % of Budget	37	Forecast 11/12 2.5
		Forecast 11/19 1.6

Line I operated four days averaging 38 M pounds per day. Line III operated seven days averaging 50 M pounds per day. Production included the up-grading of 104 M pounds of "BC" material into "A" grade. Operation on both compound lines was limited by product mix and product reblending. Line I was also utilized to repackage 118 M pounds of material.

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Plasticizer

Plasticizer operated 3 days averaging 41 M pounds per day.

<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. - November</u>	
Last 7 Days, M Lbs./C.D.	59	Budget	2.1
Last 7 Days, % of Budget	84	Forecast 11/12	1.2
		Forecast 11/19	1.2

Dry blend operated five days averaging 59 M pounds per day. Production included two new dry blend formulations that utilize 0.68 viscosity resin. A test run was started on Tuesday, November 17, to determine variations in master batch techniques and to develop a quality control test method for the RP-100 dry blends.

Du Pont Contacts

There were no Du Pont contacts during the week.


John Friend

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ABERDEEN COPIES: CRM, PEM, RGG, JEM, MPB, RDJ, TBD, RAF