



Interoffice Communication

To : Vinyl Shift Supervisors
From : M. P. Blackwell
Date : July 16, 1982
Subject : SHIFT PERFORMANCE FOR June

Listed below is each shift's performance for each standard during the month of June, 1982

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
Charges Per Shift	11.9	12.1	11.4 ⁽¹⁾	11.1 ⁽¹⁾
M Pounds Dried Per Shift	495	533	503	408
Moisture Resamples (Missed)	9	6	2	3
Energy Usage, Avg. BTU/#	3072	2938	3005	3230
Slurries Above 1000 ppm (Blends)	1	1	1	2
Stripper Samples Above 10 ppm	9	9	2	3
Absenteeism, %	1.8	0.0	0.3	0.7
Bagging Rates, Lbs./Manhour	4359	4125	3750	4637
Coarse Batches	0	0	0	2
VCM Releases	0	0	1	0
Safety Performance	0	0	0	0

*2nd gr
208 sample*

(1) Charging rate affected by new unit recovery system shutdown.

SPECIAL RECOGNITION:

1. There were no first aid or medical cases in June.
2. B shift had no absenteeism in June.

M. P. Blackwell
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Operations Engineer

c: PEM

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