

S.V.

ALM #1

(3)

181

(282)

(70V)

C.V.

MAY 14 1981

MAKING INSTRUCTIONS: BATCH UNIT

D.V.

CG 16 CODE RT-201-D PKG.

→ MAY -0-81-31470

EST. WGT. 1869 1522 LBS.

STD. HRS.

TIME

M

Lot 815 1842 #. 5 Drums

Note PUMP FROM TUTES ± 300# 100% to ALM & TREAT THEN PUMP
TUSV.

PROCESSES	APPROVED BY
() RT-201-D ()	BBK 03-14-77
() ()	DCG 05-19-77
() ()	MTW 06-06-77
() ()	
TYPED BY	
emw061377	

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® VIOLET R	USE LBS.	N CODE	ACCT LBS.
Prep 1	2 Prepare N-7-D sol'n for use in set-ups 1 thru 5 by diluting 12# "As Is" N-7-D in drum with 120# water NOTE: Add N-7-D sol'n in small amounts when adjusting N-7656-A slurry pH prior to N-399-A addition	12	7-D	6
ALM 2	2 Plug ALM # 3 outlet & run in 400# water 3 Start agitator & dump in 300# N-7656-A & rinse in with minimum water Drum % 17.3	1734	7656-A 7656-A	300
	NOTE: Must add 300# 100% N-7656-A per set-up. Stump as necessary			
	4 Add to 50" (500 G) & stir 5-10 min to a smooth slurry			
	5 Record: pH 5.2 (4.0-6.0) if below 4.7 adj to pH 4.7-5.0 by adding in small amounts N-7-D prepared in S 1 Record: pH			
	NOTE: If pH above 5.0 DO NOT ADJ DOWNWARD NOTIFY SUPV			
	6 Weigh using postal scale, add & stir 10 min	3	399-A	3
	Weigh using postal scale, sift in & stir 5 min	3	947-B	3
SV 3	8 Pump ALM without agitation thru 20 mesh vibrating into V-282 Repeat S's 2 thru 8 for 3 more additional set-ups Set-up Drum % 17.3	1734	7656-A 7656-A	300
	Record: pH 5.5 "As Is"; 5.5 Adjusted	3	399-A	3
		3	947-B	3
	17.3	1734	7656-A 7656-A	300
	Record: pH 4.2 "As Is"; 5.4 Adjusted	3	399-A	3
		3	947-B	3
	17.3	1734	7656-A 7656-A	300
	Record: pH 4.0 "As Is"; 6.2 Adjusted	3	399-A	3
		3	947-B	3

EQUIPMENT	PAGE 2	CG 16	CODE RT-201-D (D)	EST. WGT. 1522	LBS.	USE LBS.	N CODE	ACC LB
SV	Set-up	Drum	%	17.3	17.34	7656-A	300	
	Record: pH 5.5 "As Is"; 6.0 Adjusted					7656-A		
	8 Wash in ALM & pump in					3 399-A	3	
	10 Drain lines into drum & pour in					3 947-B	3	
	11 Stir 10 min & Record: pH 7.1 (4.5-5.5)							
	12 Stop agitator							
	13 Record: Spot Test (+) +, (-)							
	If (-) contact Supv							
	START	FIN	OPTR					
	3:00 AM	11:00 PM	101					
	12:30 AM	1:30 AM	322					
	46 Trial	%		17.3	17.34	7656-A	342	
	Record: pH 5.3 "As Is"; 6.1 ADJ					3 399-A	3	
						3 947-B	3	