

MULTIBESTOS HANDBOOK FOR BRAKE SERVICE

LABOR CHARGE CONVERSION TABLE

Hrs.	Rate Per Hr. 															
	8.75	8.90	9.00	9.10	9.20	9.30	9.40	9.50	9.65	9.70	9.80	9.90	10.00	10.10	10.20	
1 1/4	1.31	1.36	1.75	1.93	2.10	2.28	2.45	2.63	2.80	2.98	3.15	3.32	3.50	3.68	3.85	
2	1.50	1.80	2.09	2.20	2.40	2.60	2.80	3.00	3.20	3.40	3.60	3.80	4.00	4.20	4.40	
2 1/4	1.69	2.03	2.25	2.48	2.70	2.93	3.15	3.38	3.60	3.83	4.05	4.28	4.50	4.73	4.95	
2 1/2	1.88	2.25	2.50	2.75	3.00	3.25	3.50	3.75	4.00	4.25	4.50	4.75	5.00	5.25	5.50	
2 3/4	2.06	2.49	2.75	3.03	3.30	3.58	3.85	4.13	4.40	4.68	4.95	5.23	5.50	5.78	6.05	
3	2.25	2.70	3.00	3.30	3.60	3.90	4.20	4.50	4.80	5.10	5.40	5.70	6.00	6.30	6.60	
3 1/4	2.44	2.93	3.25	3.58	3.90	4.23	4.55	4.88	5.20	5.53	5.85	6.18	6.50	6.83	7.15	
3 1/2	2.63	3.15	3.50	3.85	4.20	4.55	4.90	5.25	5.60	5.95	6.30	6.65	7.00	7.35	7.70	
3 3/4	2.81	3.38	3.75	4.13	4.50	4.88	5.25	5.63	6.00	6.38	6.75	7.13	7.50	7.88	8.25	
4	3.00	3.60	4.00	4.40	4.80	5.20	5.60	6.00	6.40	6.80	7.20	7.60	8.00	8.40	8.80	
4 1/4	3.19	3.83	4.25	4.68	5.10	5.53	5.95	6.38	6.80	7.23	7.65	8.08	8.50	8.93	9.35	
4 1/2	3.38	4.05	4.50	4.95	5.40	5.85	6.30	6.75	7.20	7.65	8.10	8.55	9.00	9.45	9.90	
4 3/4	3.56	4.28	4.75	5.23	5.70	6.18	6.65	7.13	7.60	8.08	8.55	9.03	9.50	9.98	10.45	
5	3.75	4.50	5.00	5.50	6.00	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	
5 1/4	3.94	4.73	5.25	5.78	6.30	6.83	7.35	7.88	8.40	8.93	9.45	9.98	10.50	11.03	11.55	
5 1/2	4.13	4.95	5.50	6.05	6.60	7.15	7.70	8.25	8.80	9.35	9.90	10.45	11.00	11.55	12.10	
5 3/4	4.31	5.18	5.75	6.33	6.90	7.48	8.05	8.63	9.20	9.78	10.35	10.93	11.50	12.10	12.65	
6	4.50	5.40	6.00	6.60	7.20	7.80	8.40	9.00	9.60	10.20	10.80	11.40	12.00	12.60	13.20	
6 1/4	4.69	5.65	6.30	7.15	7.80	8.45	9.10	9.75	10.40	11.05	11.70	12.35	13.00	13.65	14.30	
6 1/2	4.88	5.88	6.50	7.35	8.00	8.65	9.30	9.95	10.60	11.25	11.90	12.55	13.20	13.85	14.50	
6 3/4	5.06	6.10	6.75	7.60	8.25	8.90	9.55	10.20	10.85	11.50	12.15	12.80	13.45	14.10	14.75	
7	5.25	6.30	7.00	7.80	8.50	9.20	9.90	10.60	11.30	12.00	12.70	13.40	14.10	14.80	15.50	

How to Use the Multibestos Flat Rate Guide

Example

Car—Nash.

Refer to Flat Rate guide—page 64.

NAME OF CAR YEAR AND MODEL	TAILORED SET NO.		R.L.M.A. No.	Type Drive	Labor Hours	Labor Cost	List Price	Com- pares Model
	Front and Rear Brakes	Front or Rear Brakes						
NASH								
1935, Lafayette, Nash 3520.....	T-280		259	B2	4 1/2	\$7.13	\$570	1288
1934, Big Six 1220; La- fayette 110.....	ET-280		280	B2	4 1/2	7.13	\$10	1529
1935, Nash 3580.....								
1934, 1280, Advance 8.....			273	B2	8			

If the rate per hour in your locality is \$1.50 an hour then 4¼ hours at \$1.50... \$7.13
Add \$5.00 (list price tailored set T-259) to \$7.50 (labor cost) making a total of... \$12.83

**REMEMBER YOUR RATE PER HOUR MUST INCLUDE YOUR FULL
OVERHEAD AND PROFIT.**

NAME OF CAR YEAR AND MODEL	TAILORED SET NO.		U.I. M.A. No.	Type Brake	Lubrication Hours	Labor Cost	List Price	Comple- ments Rating
	Front and Rear Brakes	Front or Rear Brakes						
AUBURN								
1935, 6-53	T-233		254	B2	5			
1935, 8-51	ET-281		281	B2	5 1/4			
1934, 6-52	T-233		254	B2	5			
1934, 8-50	ET-281		281	B2	5 1/4			
1933, 8-105	T-226		279	B2	5			
1934-33, 12-165	T-252		210	B2	5			
1932, 8-100	T-109		403A	S	5 1/2			
1932, 12-160	T-252		210	B2	5 1/2			
1931, 8-98	T-109		403A	S	5 1/2			
1931-30, Cord	ET-138F T-109		138F 103R	L L	6			
1930-29, 6-80, 6-85								
1929, 78; 1928, 76, 65	T-101		101	L	5			
1930-29, 8-90, 8-95								
1928, 88								
(Above—Cast Shoe, also use Cat. 115 Steel Shoe)	T-102		115	L	5			
1930-29, 120, 125	T-102		102	L	5			
1928, 115								
BUICK								
1935-34, Series 40	T-226		253	B2	5			
1935-34, Series 50	T-627		627	H	5 1/4			
1935-34, Series 60	ET-629		629	H	5 1/2			
1934, Series 90	ET-630		630	H	5 1/4			
1933, 33-50	T-614		614	H	4 1/2			
1932, 32-50								
1933, 33-60								
1932, 32-60	T-533		533	H	4 1/2			
1931, 860								
1933, 33-80, 33-90								
1932, 32-80, 32-90								
1931, 880, 890	T-535		535	H	5 1/2			
1930, 50, 124" W.B.								
1930, 60, 132" W.B.								
1930, 40, 118" W.B.	T-533		533	H	4 1/2			
1931, 850	T-226		227	B2	5			
1930, Marquette—Scr. 30								
CADILLAC								
1935-34, V8-355D, V12-370D, V16-452D	ET-631		631	H	6			
1933, 355-C "8," 370-C "12"	T-616		616	H	5 1/2			
1932, V8-355B, V12-370B								
1933, 452-C "16"	ET-617		617	H	5 1/2			
1932, V16-452B								
1931, V-8355	T-535		327	H	5 1/2			
1931-30, V16-452								
1931, V12-370	AT-326		326	H	5 1/2			
1930, V8-353								
1929, 341B	AT-326		326	H	5 1/2			
1928, 341 after July	Busduty		333					
1928, 341 before July to 1927	ET-328F Busduty		328F 575R	I E	5 1/2			
CHEVROLET PASS.								
1935, Standard	AT-643D		643	H	4 1/2			
1935, Master, Comm., 1 1/2 ton	T-627D		627	H	4 1/2			

SYMBOLS USED:

B2	Bendix Two Shoe Brake.
B3	Bendix Three Shoe Brake.
E	External.
I	Internal.
H	Huck.
L	Lockheed.

S Steeldraulic.
SW Stewart Warner.
F Front Brakes.
R Rear Brakes.
• Set can be supplied undrilled.
† Half TAILORED Set required
for either front or rear brakes.

- 2 Two TAILORED Sets required for complete reline.
- 4 When relining emergency brake add additional .5 minutes labor time
- 5 When relining emergency brake add additional 30 minutes labor time.