

30 JUN 02 05:00

MISCELLANEOUS

BLEND TANKS

PRODUCT SILOS

INTERMEDIATE SILOS

PRODUCTION	REACTOR	DRYER	VCM RECEIVERS	PRODUCTION	BY TYPE	AND RX
TOTALS	STATUS	STATUS				

SILOS MLBS	1855.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
SIRAPPED&WEIGHT	9	1300	5385	POLY	1		600	10M FVCM	65	5225	0	300	5	23.9
		1400	5385	CHRG	4	OTHR	690	10M S RVCM	54	5265	0	400	4	23.5
COMPOUND MLBS	219864	1500	5385	POLY	5	OTHR	682	10M N RVCM	9	5305	0	500	6	22.8
YARD MLBS	3060990	1600	5385	POLY	6	OTHR	681	10M N FVCM	36	5325	0	600	5	22.7
PREVIOUS DAY	1801990	1700	5395	RECY	7	OTHR	684	10M S FVCM	71	5385	2905084	700	3	24.0
PRODUCTION TOT	3332864	1741	5385	POLY	8	OTHR	690	10M E RVCM	8	5395	123602	741	6	23.0
MONTH TO DATE	81542451	1742	5385	POLY	9N	5385	687	10M W RVCM	14	5415	0	742	5	22.8
		1743	5385	POLY	9S		686	1SPHERE	27	5416	0	743	6	23.3
		1744	5385	DUMP	10	5385	688	1WATER(FT.)	20	5465	0	744	5	22.5
		1745	5385	POLY	11	5385	685	1BATCHES		TOTAL	3028686	745	5	23.5
		1746	5385	POLY	#10	AVG RATE	29	1TOTAL OM	23			746	6	23.1
		1747	5385	WAIT	#11	AVG RATE	38	1TOTAL NM	38	VCM USE	3190406	747	5	23.2

Vinyl Resin Flow Sheet

Shift *A*

Time 0700

Date 6-30-02

646	Product		Product	647
Level	Blend No	Stripper	Blend No	Level
%		Start-up		%

Dryer # 4	Silo
Product 5385	692
Blend Tank 501	

648	Product	55 25	Product	649
Level	Blend No	142 0770	Blend No	Level
%		Reg.		%

Dryer # 5	Silo 682
Product 5525	
Blend Tank 648/649	

650	Product		Product	651
Level	Blend No	<i>air off</i>	Blend No	Level
%		<i>washed out</i>		%

Dryer # 6	Silo 684
Product 5385	
Blend Tank 502	

652	Product	Product	653
Level	Blend No	Blend No	Level
%			%

Dryer # 7	Silo 684
Product 5385	
Blend Tank 502	

654	Product <u>D-300</u>	Product	655
Level	Blend No <u>Waste Hrd</u>	Blend No	Level
28 %	<u>Do Not Sewer</u>		%

Dryer # 8	Silo 689
Product 5385	
Blend Tank 502	

644	Product	LO-MOL
Level	Blend No	Stripper
%		Start-up

502	Product
866 2545	Ry.
866 2642	
866 2746	
866 2841	
866 2944	
866 3047	
866 3143	
1420840	
1420930	
1481050	

Fluid Bed Dryer	
Product	5385
Blend Tank	500
North	687
South	686

[illegible]

Dryer # 10	Silo 688
Product 5385	
Blend Tank 502	

Dryer # 11	Silo 685
Product 5385	
Blend Tank 502	

[illegible][illegible][illegible]

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 6-29-02

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400					
741	5385 8660841					5385 8660541						5385 8661041					5385 8660244			5385 8660284				5385 8660344					
742						5385 8660442						5385 8661142					5385 8661542			5385 8660242				5385 8660342					
743	5385 8660943					5385 8660443						5385 8661243					5385 8661943			5385 8660443				5385 8660543					
744						5385 8660744						5385 8660844					5385 8661544			5385 8660244				5385 8660444					
745						5385 8660345						5385 8661045					5385 8661745			5385 8660545				5385 8660345					
746						5385 8660046						5385 8660746					5385 8661446			5385 8660246				5385 8660346					
747						5385 8660347						5385 8660947					5385 8661647			5385 8660347				5385 8660447					
Hi-Mol Stripper	420	320	300	470		440	400	140	470	440	450	440	300				5385 8660247			300	340			340					
Lo-Mol Stripper	240	200	240	260	300	140	240		240		260		300	400	400	360	400	360		360	340	240	100	400					
Strainer Cleaning	ELD EWA			WSP		FHP						WSP EWA					WSP EWA			ELD EWA				WSP					
742 lost 20 mins, dumping 745. 747 lost 15 mins, dumping 745, rinse pump 742 lost 15 mins, charging 747 743 lost 15 mins, dumping 741. 745 lost 15 mins, dumping 747 742 lost 15 mins, dumping 745. 741 lost 25 mins, dumping 743. 744 lost 40 mins, dumping 741, dump tank level																													
743 - dc min dumping 742 746 15 min. Dumping 745 742 - 15 min. Dumping 743																													
Hi-Mo Charges = 13 + 14																		Lo-Mo Charges = 5 + 6						Total Charges = 38					

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REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 6-27-02

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230
400	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230
500	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230
600	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230
700	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230	5385 1419230
Stripper																								
Strainer																								
Cleaning																								

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Hi-Mo Charges = <u>22</u>	Lo-Mo Charges = <u>0</u>	Total Charges = <u>22</u>
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Catalyst Charge Sheet

<u>Old Module</u>									
Day Shift Operator <u>T. Moffett</u>						Date <u>6-29-02</u>			
Night shift Operator <u>John David Rogers</u>									
Catalyst Type					Changes				
	610	288	L-10	554		610	288	L-10	554
Reactors									
Rx-300		3	2			3	3		
Rx-400		3	3			3	2		
Rx-500		3	3						
Rx-600		4	3						
Rx-700		5	5						
<u>New Module</u>									
Day Shift Operator <u>E. Melant</u>									
Night shift Operator <u>M. Bailey</u>									
Catalyst Type					Changes				
	610	288	L-10	554		610	288	L-10	554
Reactors									
Rx-741		4	3						
Rx-742		5	3			4	(5)	3	(3)
Rx-743		6	3			5	(6)	3	(3)
Rx-744		6	3			5	(6)	3	(3)
Rx-745		7	4						
Rx-746		10	5			10	(10)	4	(5)
Rx-747		10	5			10	(10)	4	(5)
Comments									

Date 6-29-02

Vinyl Sample Results

ABD00009441

Product	Blend #	PARTICLE SIZE										Pas. 1-10	HP	Bulk Density	Filter	Flow	L Color	r Color	S Color	FTIR	PVI	AVC	Run Time
		40	60	80	100	120	140	160	180	200	250												
5385	1418530	176	0	5	40	27.5	16.2	6.4	3.9			4.9	2/1	.515		8.1	98.2	08	1.7		123	1274	353
5385	1418670																				12466	2008	431
5385	1418740																				126	753	428
5385	1418850																				122	409	352
5385	1418960	186	0	9.9	45	21.5	12.7	5.6	4			1.4	53	.553	.573	7.1	98.1	-1.6	2	551	124	1117	329
5385	1419030																				122	1059	359
5385	1419150																				129	1409	355
5385	1419240																				127	1407	440
5385	1419370	178	0	5.5	41.1	22.4	15.5	5.9	3.7			4.6	4/2	.494		8.6	95.6	.17	2.1	0	125/67	1900	427
5385	1419460																				128	102	325
5385	1419530	187	0	13	35.3	19	15	9.2	7.5	1.1		8.6		.550	.572	7.1	98.3	-1.4	2	265	128	7099	349
5385	1419650	186	0.0	10.5	43.3	21.6	13.2	6.1	4.4	1.1		5.4		.540	.589	6.5	98.2	.13	2.03	340	127	968	325
5385	1419740																				127	1025	420
5385	1419860																				127	1408	328
5385	1419930																				128	1409	353
5385	1420070	177	0.0	4.9	41.6	27.9	15.5	5.8	3.4	0.9		4.4	4/2	.503		6.9	97.9	.21	1.96	0	125/66	2009	422
5385	1420150	178	0.0	10.4	35.5	20.9	16.0	9.2	7.0	1.0		8.0		.546	.575	7.2	98.2	.19	2.05	260	127	711	353
5385	1420260																				127	1410	352
5385	1420340																				122	1453	424
5385	1420430																				122	634	345
5385	1420550																				119	1408	348
5385	1420660																				121	1408	325

6-29-02

ABD00009442

Product	Blend #	PARTICLE SIZE										Micron	40	60	80	100	120	140	200	Pan	Past 140	HP	Bulk Density	Fluff	Flow	L' Colo	A Color	B Color	FTIR	PVA	RVCH	Run Time	
5385	8658646																																
5385	8658745																																
5385	8658844																																
5385	8658942																																
5385	8659047																																
5385	8659141																																
5385	8659243																																
5385	8659346																																
5385	8659444																																
5385	8659545																																
5385	8659642																																
5385	8659747																																
5385	8659841																																
5385	8659943																																
5385	8660046																																
5385	8660144																																
5385	8660245																																
5385	8660347																																
5385	8660442																																
5385	8660541																																
5385	8660643																																
5385	8660746																																
5385	8660844																																
5385	8660947																																
5385	8661045																																
5385	8661142																																
5385	8661243																																
5385	8661346																																
5385	8661441																																
5385	8661544																																
5385	8661647																																
5385	8661745																																
5385	8661842																																
5385	8661943																																
5385	8662046																																
5385	8662141																																
5385	8662244																																
5385	8662347																																
5385	8662443																																

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By	GC Steam Number(s)	GC Readings	Leak Location	mNU Readings	Notification Written? No. No	What Repairs Were Made?	Date Reported	Escorted By	Repair Verified By
6-25-92	6-25-92	5	5.4	East side, mid. room	No	No	Replaced O Ring HP	6-25-92	XP	XP
6-25-92	6-25-92	2								
6-25-92	6-25-92			NORTH STATION NEW EAST GEN - LEAKING						
6-25-92	6-25-92	3	5.3							

This sheet is to be filled out in the event of one (1) reading of five (5) Parts Per Million or more on the any station of an) Chronograph
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed