

NET SALES dollars in millions <table border="1"> <thead> <tr> <th>Year</th> <th>Net Sales (billions)</th> </tr> </thead> <tbody> <tr> <td>91</td> <td>1.7</td> </tr> <tr> <td>92</td> <td>2.1</td> </tr> <tr> <td>93</td> <td>2.4</td> </tr> <tr> <td>94</td> <td>2.8</td> </tr> </tbody> </table>	Year	Net Sales (billions)	91	1.7	92	2.1	93	2.4	94	2.8	INCOME BEFORE ACCOUNTING CHANGES dollars in millions <table border="1"> <thead> <tr> <th>Year</th> <th>Income Before Accounting Changes (millions)</th> </tr> </thead> <tbody> <tr> <td>91</td> <td>74</td> </tr> <tr> <td>92</td> <td>140</td> </tr> <tr> <td>93</td> <td>180</td> </tr> <tr> <td>94</td> <td>191</td> </tr> </tbody> </table>	Year	Income Before Accounting Changes (millions)	91	74	92	140	93	180	94	191	RETURN ON SHAREHOLDERS' EQUITY percent <table border="1"> <thead> <tr> <th>Year</th> <th>Return on Shareholders' Equity (%)</th> </tr> </thead> <tbody> <tr> <td>91</td> <td>22.8</td> </tr> <tr> <td>92</td> <td>15.2</td> </tr> <tr> <td>93</td> <td>17.5</td> </tr> <tr> <td>94</td> <td>22.8</td> </tr> </tbody> </table>	Year	Return on Shareholders' Equity (%)	91	22.8	92	15.2	93	17.5	94	22.8
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