

CHEMICALS



INTEROFFICE / LAKE CHARLES

TO Fred Moulton

DATE June 20, 1969

FROM Gerry Jordan

SUBJECT Pantasote VCM Barge

Chotin 2090X, Pantasote's VCM barge, returned to Lake Charles, May 8, 1969, completing its maiden voyage. Oxygen in vapor space on return was 450 ppm. Mr. Ertel requested us to blow-down the barge until oxygen in loaded vapor space was less than 200 ppm.

Costs incurred due to high oxygen content were :

3 men x 4 hours	-	12 manhours
12 x \$3.75 per hour	-	\$45.00
108% plant overhead	-	\$48.60
Total		<u>\$93.60</u>

Approximately 12.5 tons VCM was lost during blowdown. This was Pantasote's loss since they were invoiced for this on first load.

cc - Richard Swinson

Blind Note - I'm enclosing a copy of heel calculations. If Pantasote agrees to accept calculations, they owe us money.

SL 090881