

CG 01

CODE YE-698-D

PROCESSES

APPROVED BY

MAY 0-81-1427

() YE-698-D (S) FWP 04/14/81

(DATE)

(LOT NUMBER)

COMTYP JOB NAME: 01YE698DMS

ESTIMATED WGT

5632 LBS.

STANDARD HRS.

TIME M

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP	1 OBTAIN FOR S-22	84	108-A	84
1	2 WEIGH FOR S 25 <u>65.04 %</u>	<u>69</u>	33-D	<u>68</u>
	3 OBTAIN FOR S-30	734	4-A	734
	4 OBTAIN FOR S-34	146	3-A	146
	5 OBTAIN FOR S-36	237	32-D	237
	6 OBTAIN FOR S-38	367	15-A	367
	7 OBTAIN FOR S-40	243	3-A	243
	8 WEIGH IN DRUM FOR S-42 <u>M2, 32.00 %</u>	<u>219</u>	28-D	70
	9 OBTAIN FOR S-42	70	711-B	70
351 2	10 WEIGH INTO V-351 CHECKED BY: # <u>M20, 38.06</u>	<u>4954</u>	10-D	1885
359 3	11 WEIGH INTO V-359 CHECKED # <u>M50, 35.61 %</u>	<u>851</u>	423-D	303
SV 4	12 RUN 20" (996 G) WATER INTO V- <u>242</u>			
	13 RUN IN FROM V-354 CHECKED BY: # <u>M19, 29.09 %</u>	<u>12566</u>	41-D	5110
	RECORD: G/ML <u>1.322</u> (1.270-1.328)			
	RECORD: PH <u>2.2</u> (2.2-3.7)			
	14 ADJ TO 79" (3770G) AT 67-69°F	<u>14</u>	57-A	<u>4620</u>
	RECORD: TEMP <u>69</u> °F			
	15 STIR 5 MIN & RECORD: PH <u>2.4</u> (2.2-3.7)			
	16 IF NECESSARY, ADJ TO PH 3.0-3.1 ASSUME 60%		33-D	
	RECORD: PH <u>3.1</u>			
	NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE			
	ADDING ASSUME 50%	<u>12</u>	7-D	<u>6</u>
	17 RECORD: <u>1.130</u> G/ML (1.135-1.138)			
	NOTE: IF G/ML OUT OF LIMITS FILL OUT			
	CHECK LIST & ATTACH			
	18 STIR AT 67-69°F FOR S 28			
358 5	19 RUN 10" (500 G) WATER INTO V-358			
	20 RUN V-359 INTO V-351 & PUMP IN V-351			
	21 ADJ TO 55" (2600 G)			
	22 SIFT IN N-108-A FROM S 1			
	23 STIR 5 MIN & RECORD: PH <u>9.6</u> (9.0-10.0)			
	24 ADJ TO PH 9.8-9.9 & RECORD: PH <u>9.8</u>	<u>4</u>	7-D	<u>2</u>
	ASSUME 50%			
	ASSUME 60%		33-D	
	25 ADD N-33-D FROM S 2 (PUMP FROM V-351,			
	FLUSH WITH 1000# WATER)			
	26 ADJ TO 66" (3121 G) AT 67-69°F			
	RECORD: VOL <u>66</u> " & <u>68</u> °F			
	27 STIR 5 MIN & RECORD: PH <u>7.5</u> (7.4-7.6) &			
	G/ML <u>1.081</u> (1.080-1.083)			
	NOTE IF G/ML OUT OF LIMITS FILL OUT CHECK			
	LIST & ATTACH			

MAY 18 1981

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