

CONTROL LAB. Gibbshero				DATE 1/28/54	REVNO. 4-5117
Tinted Gloss Caribbean Green (Verde Caribe)				CARD NO. 3	
POUNDS	GALLONS	NEW MATL	OLD MATL	CUSTOMER	EXPORT
300	6.18	6840	412		
77	2.20	6630 or	2174 cr		
		6631	1004		
354	14.90	6232	312		
212	27.43	(1521)	(2)		
197	26.26	(2536)	(2536)		
5	.72	(948)	(549)	WT/GAL 13.46	USE 25"-30" on 3 Cup
9	1.2	(902)	(4230)	GRIND 2-H	WTC 0 75°
20	3	(155)	(141)	OUTPUT 100	BLEED
69	10.61	(145)	(348)	WFC LOSS 24	DEPT PKG
130	9.41	BG 8	BG 8	STOR LOSS	MILY Roller LINING
2	.17	78 C 16	10725	SOLIDS	WAT/MIL LABEL ANALYSIS
				PARALLELS	FLASH PT. LABEL HORELL-RED
					ROTTITY VIS [] NO [] X [] W []
				REASON FOR REVISION	To use (2536) in place of (2538).
				FORMULATOR J. J. C. De	REV. 024

0007-SWP-062912

FORMULA RECORD

CONTROLLING Gibbsboro

DATE 11-11-52

REF. NO. A-6187

7 Tinted Glass Caribbean Green (Verde Carina) CARD NO. 2

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
300	6.18	113 or 712	Export
77	2.2	2174 or 1004	Sultana 319 for color only
354	11.9	312 or 6230	SEASON FOR REVISION
212	27 1/2	(2)	Replace 20 with 312 or 6230.
197	26 1/4	(2538)	replace TV 83 with (2538).
5	3/4	(543)	VISCOSITY <u>25-30</u> # <u>43</u> CUP AT <u> </u> HRS. AFTER GRIND
9	1 1/4	(1230)	VISCOSITY <u> </u> AT <u> </u> HRS. AFTER GRIND
20	3	(111)	% SOLIDS (AUN) <u> </u> ROYALTY: YES ☐ NO ☒ X ☐ W ☐
66	10 1/4	(348)	VT/GAL <u>13.45</u> LABEL ANALYSIS CHECKED <u> </u>
130	9 1/2	EC 8	BALANCE <u> </u> LABEL NO. RED ☒ RED ☐
2	.2	10725	STD. OF FINENESS <u>2</u> NEW STD. SAMPLE REQUIRED <u> </u>
			NORMAL OUTPUT <u>100</u> DATE REC'D <u> </u>
			EST. MFG. LOSS <u>2%</u> MILL <u>Roller</u> DIES? <u> </u>
			DEPARTMENT <u> </u> LBS. OR GALS. PER HOUR <u> </u>
			PACKAGE <u> </u> APPROVED <u>J. J. Conley</u>
			PARALLEL NO.'S <u> </u> FORMULATOR <u> </u>
			SUPT. <u>G. F. Hunsicker</u>

FORMULA RECORD			
CONTROL LAB		Gibbsboro	DATE 11-26-49
NAME		Tinted Gloss Caribbean Green (Verde Caribe) 1	
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Export
300	6.78	413 cr 412	TOP TCH Sultana 319 for color only
77	2.2	2174 or 1004	
354	14.9	20 or CW 274	REASON FOR REVISION
212	27 1/2	(2)	NEW
172	22 1/2	FV 83	
5	3/4	(543)	VISCOSITY 25-30" #3 CIX
9	1 1/4	(1230)	VISCOSITY AT HRS. AFTER GRIND
20	3	(141)	% SOLIDS (RUN)
91	14	(348)	ROYALTY: YES ☐ NO ☐ X ☐ W ☐
130	9 1/2	FB 11834	WT. GAL T 13.45
2	.20	10725	LABEL ANALYSIS CHECKED-DATE
			BAUME
			LABEL NO. REG ☐ REG ☐
			STD. OF FINENESS 2
			NEW STD. SAMPLE REQUIRED
			NORMAL OUTPUT 100
			DATE REC'D
			EST. MFG. LOSS 2%
			MILL Roller
			BLEND?
			DEPARTMENT
			LES. OR GALS. PER HOUR
			PACKAGE
			APPROVED
			FORMULATOR
			PARALLEL NO.'S
			SUIT

0007-SWP-062915

MANUFACTURING INSTRUCTIONS				A 6117		
				DATE	SUP NO.	AMOUNT
This formula is Rex 477 base shaded to Siltana 319 color.						
APPLICATION SURFACE Exterior						
NO. COATS						
UNDERCOATER USED TG 243				FACTORY	FORMULA	SPEC. CARD
METHOD I Brush				EXC. COST DEPT.		
REDUCTION AMOUNT				CLEVELAND		
REDUCER USED				KENSINGTON		
METHOD				ALLIED RESEARCH		
REDUCTION AMOUNT				KENS. TECH. SERV.		
REDUCER USED				KENS. LACQUER		
DRYING TIME TOUCH 6-8 hrs				NEWARK		
RECOAT 2-4 days				OAKLAND		
HARD SAND HANDLE				M. SENOUR		
TACK FREE RUB WRAP				DETROIT		
BAKING TIME AND TEMP.				LOS ANGELES		
Gloss Oil FILM Tough & Elastic				DALLAS		
SPECIAL TESTS				DAYTON		
				GIBBSBORO		
				EXC. MFG		
				CUBA		
				MONTREAL		
				BUENOS AIRES		
				BRAZIL		
				RES ADM		

FORMULA RECORD

2 GALLONS Gibbsboro

DATE 1-31-56

REC. NO. A 6117

NAME Tinted Gloss Caribbean Green

CARD NO. 4

CUSTOMER	EXPORT	POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
WT. INSTR.		300	6.30	6806	
		77	2.20	6630	
		350	11.73	6232	
		212	27.13	(1521)	
		197	26.10	(2536)	
WT. GAL 13.12	VISC. 25-30" 77°F #3 Cup	5	.71	(948)	
GRIND 2	VISC.	9	1.18	(902)	
OUTPUT 100	CAUTION Label	20	3.03	(155)	
WT. LOSS 2%	DEPT. PKG.	69	10.62	(115)	
WT. LOSS	ROLL Roller Lining	130	9.11	PG 8	
UNDS	RATE/HR. LABEL ANALYSIS	22	.17	78015	
LABELS	FLASH PT. LABELING RED ☐ RED ☐				
	ROYALTY: YES ☐ NO ☐ X ☐ W ☐				
REASON FOR REVISION					
To use 68 C 6 in place of 6840 and					
bring formula up to date.					
SYNTHETIC <i>J. J. Conley</i> SUPP. <i>22N</i>					

ITEM		Std.	REAL NO.	A 6117	
TREATMENT SURFACE		Color Sultana 319	CARD NO.	1	
		NO. COATS	DATE	1-31-56	
SPRICOATER USED		TG 243	DATE	SUP. NO.	AMOUNT
THICK 1		British			
REDUCTION: AMOUNT		REDUCER USED			
THICK 2					
REDUCTION: AMOUNT		REDUCER USED	FACTORY	FORMULA	SPEC. CARD
DRY TIME TOUCH		6-8 Hrs	EXEC. COST DEPT.		
RECOAT		2-4 Days	CLEVELAND		
THICK		SAND	KENSINGTON		
THICK FREE		SUR	PAINT RESEARCH		
		WRAP	KENS. TECH. SERV.		
DRY TIME AND TEMP			KENS. LACQUER		
OIL		FILM	NEWARK		
		Tough & Elastic	OAKLAND		
FLAT TESTS			LA. STAMOUR		
			DETROIT		
			LOS ANGELES		
			DALLAS		
			INDIANAPOLIS		
			CHICAGO		
			PHILADELPHIA		
			COLUMBIA		
			MONTREAL		
			BUENOS AIRES		
			BRASIL		
			REC. ADM.		

0007-SWP-062918