JAN 2 0 1982 (DATE) | A2J64 LOT NUMBER | ( ) KY-787-D (T) FWP 12/09/81

STANDARD HRS. 8.9 TIME _____ M JOB NAME 03KY787DMT

COMPONENT CONSUMPTION

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
14	YC002B	M1067-2	93	2000	14	YC002B	_____	93	_____
14	YC002B	M1V64-1	93	500	14	YC002B	_____	93	_____
14	YC002B	_____	93	_____	14	YC002B	_____	93	_____

DO NOT USE LOTS 13839 - 13855

TOTAL EST'D WGT 3394* LBS. HOMOG #4. 2ND PASS NON-BLEEDING

EQUIP		NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N= CODE	ACCT LBS
203 & ~~205~~	1	RUN 60"(990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
	2	WEIGH IN DRUM & POUR IN	250	32-D	250
	3	DUMP IN AND STIR 5 MIN LOT	10X50	YC-2-B	2500
		RECORD: START 3:15 M1067-2	2nd		
1		FIN 4:20 M1V64-1	52		
263	4	ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CUASE DUSTING IN EXHAUST HOOD.			
263	5	WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-~~205~~ 263			
	6	WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7	RECORD: V-205 VOL 56 " & ADJ TO 60" (2100 G)			
	8	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
~~205~~ 263	9	RUN 10" (514 G) WATER INTO V-~~243~~ & START AGITATOR			
SV	10	PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START 4:25 PM TOTAL MINUTES 1:25			
2		NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
	11	WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP & CP	12	SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244)	PUNCHED & CHECKED		
	13	PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP IS SET AT 190-194*F)	JAN 27 1983		
3	14	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
		A. 11LG Full % PRESET #1 32 GAL		115-A	168
		B. 13LG 53 % PRESET #6 141 GAL		20-A	141
	15	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
		~~3~~FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM		27-D	213
		~~3~~FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM			
		~~3~~FR10 (N-27-D/WATER) RATIO 1.31			
EC		~~8~~FC10 (N-32-D CONTROLLER) IN MANUAL .84 GPM		32-D	1425
		~~8~~FC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM			
		~~8~~FC20 (N-32-D WATER) IN REMOTE			
		~~8~~FR10 (N-32-D/WATER) RATIO 1.76			

EQUIP		PAGE 2 CG 02 KY-787-D V-243 CONTYP JOB NAME: 03KY787DMT	USE LBS	N- CODE	USE LBS
	16	OPERATOR STEP PB			
320	17	RECORD LEVEL 2LG 68 % IF BELOW 35% FOLLOW SOL'N			
SV		MAKE-UP PROCEDURE FOR N-27-D			
SP	18	ADJUST SV TO 48" (2470 G)			
CP	19	RECORD PH 10.3 ADJ TO 11.1-11.3 WITH N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
4		SIPHON INTO SV. RECORD: PH 11.3 ASSUME 50%	20	7-D	10
	20	OPERATOR STEP PB			
	21	SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.5			
SV	22	SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
SP	23	OPERATOR STEP PB			
	24	SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
5	25	SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN LIMITS, SWITCH 3FC20 TO REMOTE			
	26	OPERATOR STEP PB			
	27	DURING STRIKE RECORD: 9:15 P.M.			
		SP STEP V-243/V-244 — PH — RANGE — TIME			
		13/46 (30 MIN) 9.3 9.0-10.0 9:45 P.M			
		14/47 (60 MIN) 9.3 9.0-10.0 10:15 P.M			
		15/48 (2 HRS) 9.6 9.0-10.0 11:15 P.M			
		16/49 (2 HRS, 25 MIN) 9.5 9.0-10.0 11:40 P.M			
		17/50 (FINAL 3 HRS) 6.6 7.5-8.5 12:15 A.M			
		NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5. & RECORD: PH ___. ASSUME 77%	____	27-D	____
	28	WHILE STRIKING RUN 30" (234 G) WATER INTO V-339			
	29	ADD IN 7-8 MIN	365	530-A	365
339	30	ADJ TO 49" (382 G) AT 80-100*F			
6	31	STIR 5 MIN & RECORD: PH 10.2 (9.5-10.5)			
	32	STIR 15 MIN OR LONGER FOR SP STEP 26			
	33	RECORD: VOL 49 " & CALC 49 " X 0.78 = 38.2 GAL			
	34	SET PRESET #8 TO 38.2 GAL FROM S 33			
385	35	RUN 47" (360 G) WATER INTO V-385			
7	36	ADD & STIR 2 MIN FOR S 40 D ASSUME 50%	160	7-D	80
	37	SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.			
	38	SIFT IN	100	128-A	100
SV	39	SP STEP 23/53. RECORD: PH 3.5 (3.7-4.2)			
SP	40	RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5 MIN			
8	41	RECORD: PH 8.0 (9.0-9.5). ADJ IF NECESSARY & RECORD: PH 9.1 ASSUME 77%	5	27-D	3
		(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50%	40	7-D	20
		(SIPHON N-7-D INTO SV)			
	42	OPERATOR STEP PB			
	43	SP STEP 29/58. RECORD: PH 9.0 & TIME 1:30 AM			
	44	OPERATOR STEP PB			
	45	SP STEP 60. BATCH COMPLETE.			

START TIME	START SP STEP	FINISH TIME	FINISH SP STEP	OPTR
3:00 P.M	____	11:00 P.M	____	381223
____	____	____	____	____
____	____	____	____	____

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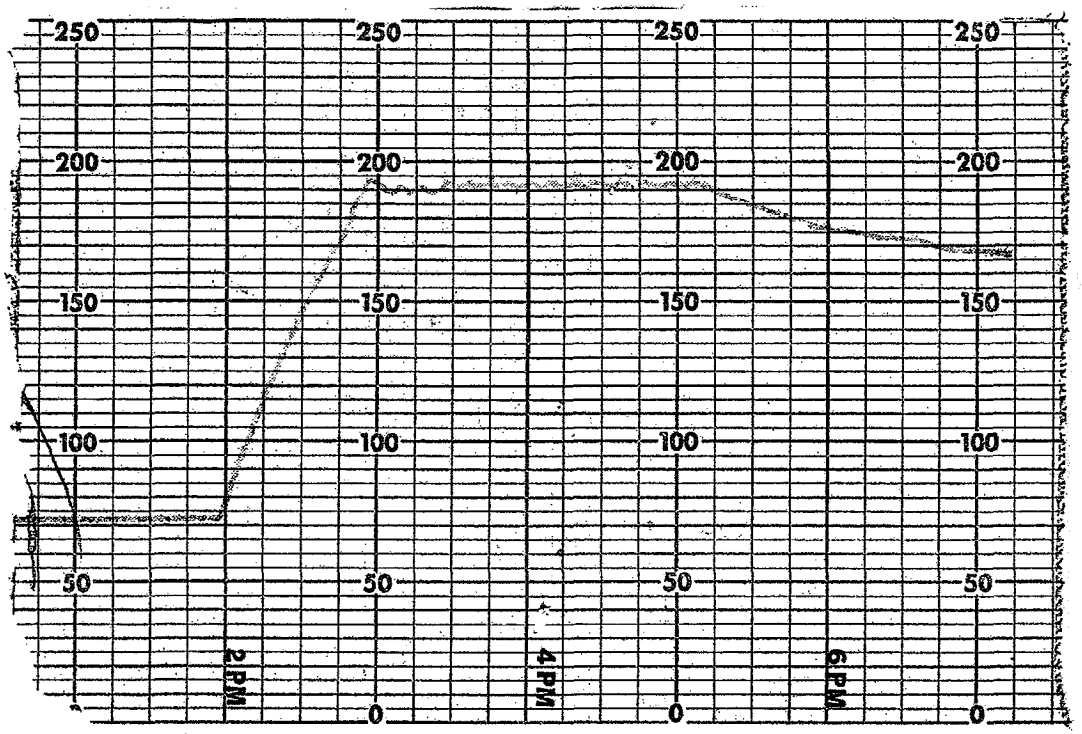

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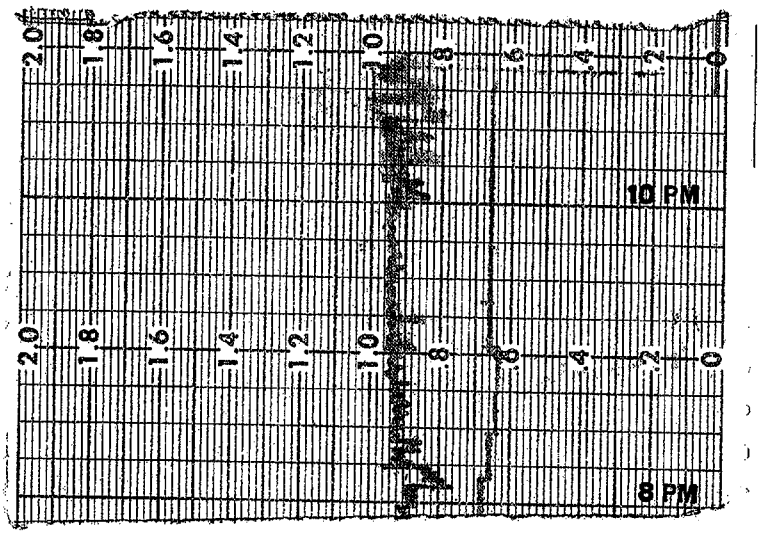
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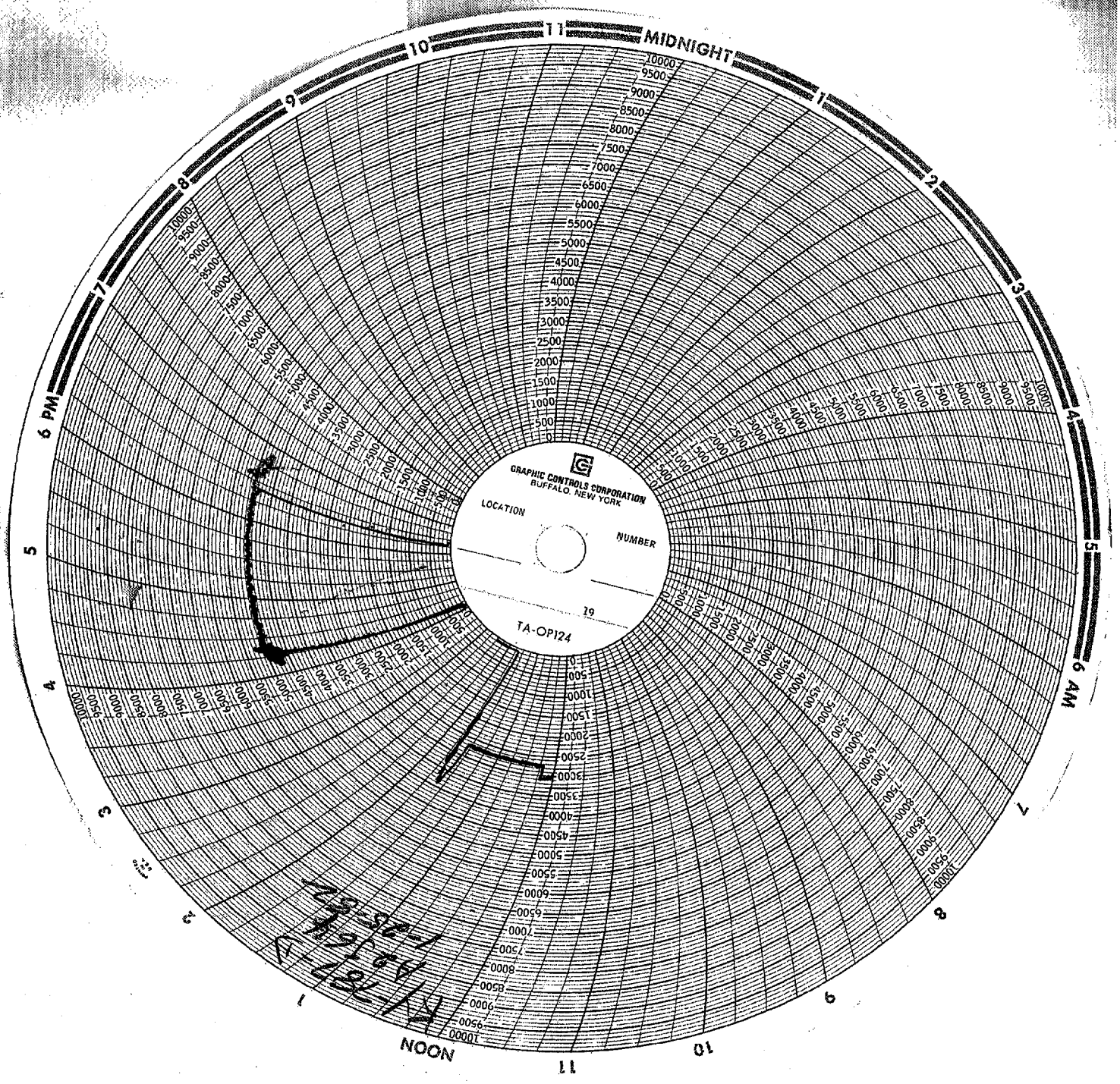

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