

Monsanto Chemical Company

Anniston Method No. 14-43-48

SUBJECT: Color of Aroclor on N.P.A. Scale

METHOD: Hellige Pocket Comparator

Scope

The method is applicable to Aroclors 4465, 5460, or others having N.P.A. colors in the range 1 to 5.

Procedure

Warm the Aroclor is necessary to obtain pouring consistency. Fill the test cup of the Hellige Pocket Comparator, Model 605, with Aroclor, insert cup in the comparator, and compare against the color disc (No. 620c-50, Lubricating Oils and Petrolatum) which has N.P.A. colors from 1 to 5 in one-half steps. Report color to nearest 1/4. Clean the test cup with a mixture of CCl_4 and benzol, with final rinse of benzol.

ASTM color numbers coincide with National Petroleum Association color number (1915). The relation of the N.P.A. color numbers to other color scales is tabulated below:

NPA Color Nos. (1915)	NPA Names	Union Petro- leum Co.	ASTM Color Nos.	Lovibond Analysis		
				Red 200	Yellow 510	Blue 1180
1/4	-	-	-	-	0.6	-
1/2	-	-	-	-	1.1	-
3/4	-	-	-	-	1.7	-
1	Lily white	G	1	0.12	2.4	-
1-1/2	Cream white	H	1.5	0.60	8.0	-
2	Extra pale	I	2	2.5	26.0	-
2-1/2	Extra lemon pale	J	2.5	4.6	27.0	-
3	Lemon pale	K	3	6.9	32.0	-
3 -1/2	Extra orange	L	3.5	9.4	45.0	-
4	Orange pale	M	4	14.0	50.0	.55
4-1/2	Pale	N	4.5	21.0	56.0	.55
5	Light Red	O	5	35.0	93.0	-
6	Dark Red	P	6	60.0	60.0	.55
7	Claret Red	Q	7	60.0	106.0	1.80
8	-	R	8	166.0	64.0	-

FAB:cm
1-26-45

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