PLAINTIFF'S EXHIBIT
FM 53

NEW ...from PACO TEXTURES

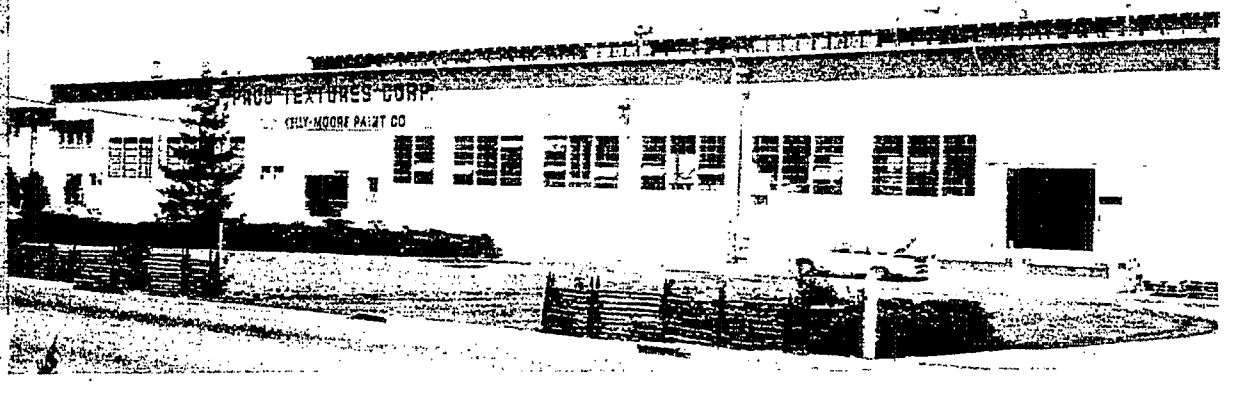
An Eye-Appealing Finish for CONCRETE and GYPSUM BOARD CEILINGS

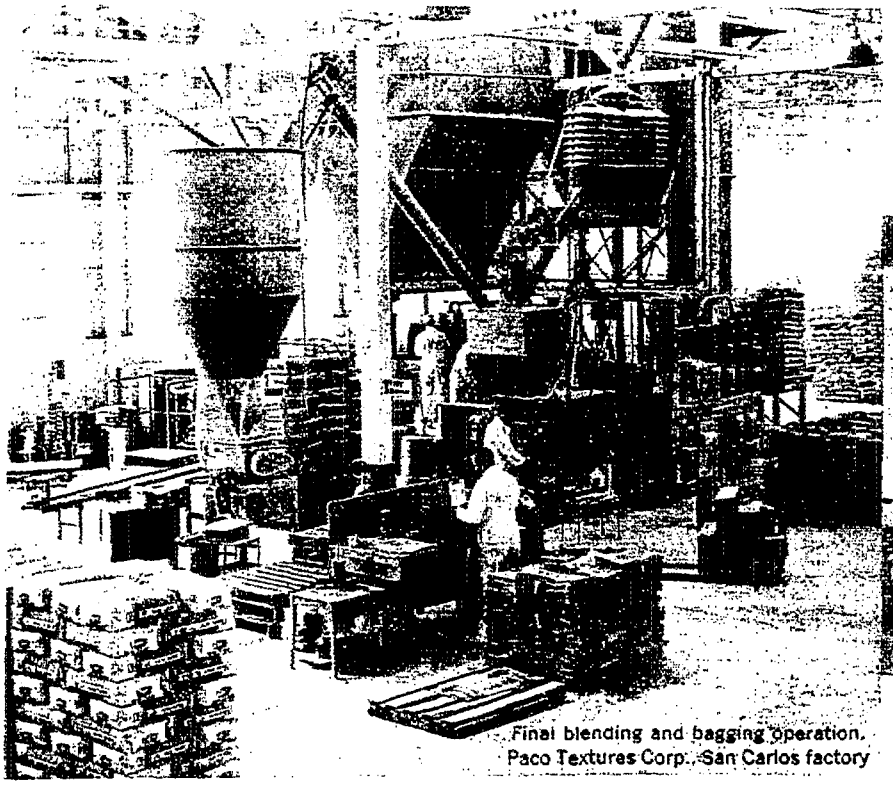
PACO Deco-Tex offers all these advantages:

Hides concrete and gypsum drywall surfaces in one application
Simulates acoustic plaster
Pure white finish blends with any color scheme
Graded plastic aggregates insure luxurious uniform appearance
Rough texture reflects and diffuses light; prevents room shadows
Needs no painting, but does permit redecorating with oil- or water-base paint
Firm, resilient binder locks aggregates securely
Designed for mechanical pumping; flows easily
Contains no abrasive materials to damage equipment
Minimum rebound simplifies clean-up
Aggregates retain size and shape during long periods of mechanical mixing
Opaque paint pigments provide solid hiding

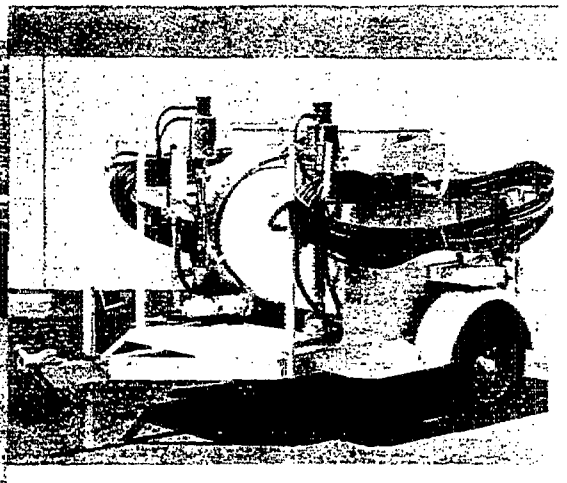
PLUS — Paco's companion product for side wall, Spray Wall Texture — Extra White made in matching tone to eliminate off color shadows due to overspray.

KMBB 65[illegible]





Final blending and bagging operation.
Paco Textures Corp., San Carlos factory



SPRAY-LINE® Texture Spray Machine

1. DECORATIVE CEILING TEXTURE:

A. PACO DECO-TEX is designed for fast, economical machine application to Gypsum board or concrete ceilings giving a rich eye appealing white finish. Strong adhesion – Maximum coverage – easy application – excellent hide.

TYPE – Fine white pigments and graded white plastic aggregate with selected binders in powder form.

MIXING – Must be machine mixed in strict accordance with label directions. No separation of aggregate from pigment. Not affected by long periods of mixing – Easy mixing.

APPLICATION – Applied by special acoustic spray equipment.

PACKAGED – Bags – 31 lbs. and 40 lbs.

COVERAGE – Approximately 300 square feet per bag.

2. DECORATIVE WALL TEXTURES:

A. PACO SPRAY WALL TEXTURE in matching tone for spray applied base for final decoration – provides a hard tough, economical undercoat for oil or vinyl base paint. May be also used for hand application, stipple roiler, or skip troweling – Good hide – Maximum coverage.

TYPE – Dry powder, Casein binder.

MIXING – Mechanical mixing equipment is recommended. May be hand mixed – follow label directions.

APPLICATION – Spray – Roller – Skip trowel.

PACKAGED – Bags – 25 lbs. and 50 lbs.

B. SHUR-HIDE WALL TEXTURE – highest quality – excellent hide and coverage of wall board surface. May be used as final decoration – May be spray applied, or applied by hand, stipple roller or for skip troweling. In solid coat application it provides a solid matte white surface. A wide variety of patterns can be obtained with a little experimentation. Easy working.

TYPE – Dry powder, Casein binder.

MIXING – Mechanical mixing equipment is recommended. May be hand mixed – follow label directions.

APPLICATION – Spray – Roller – Skip trowel.

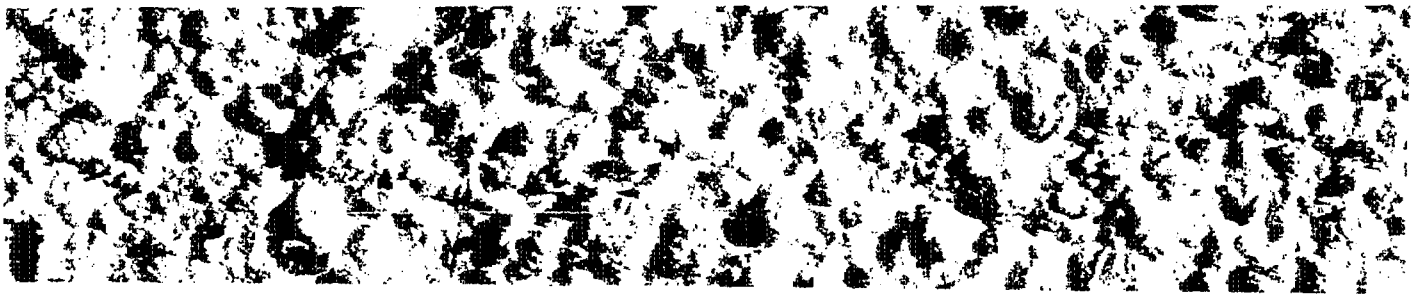
PACKAGED – Bags – 25 lbs.

3. PACO JOINT SYSTEMS:

A full line of joint compounds offers a wide latitude in choosing materials that best suit the specific requirements of each job:

A. DRY POWDER SYSTEM

1. **PACO BEDDING CEMENT** (An Adhesive)
   To embed tape to wallboard for joint concealment – to fill surface irregularities – conceal nail heads – cover corner bead – high strength – pos-



itive bond – resists edge and check cracking – smooth working.

TYPE – Dry powder, Casein binder.

MIXING – Easy to mix by hand or with mechanical mixer.

APPLICATION – Apply by hand or with special taping equipment.

PACKAGED – Bags – 25 lbs.

2. FINISHING COMPOUND

Second and third coat over initial Bedding application on joints, nail heads and metal trim. Formulated to provide easy sanding, good feathering qualities, minimum shrinkage, long working life, resists edge and check cracking – low alkalinity avoids burning and discoloration of paint applied over it.

TYPE – Dry powder, Casein binder.

MIXING – Easy mixing by hand or mechanical mixer.

APPLICATION – Hand or with special taping equipment. Covers evenly and completely to provide an excellent finish for subsequent paint application.

PACKAGED – Bags – 25 lbs.

B. ALL PURPOSE JOINT CEMENT

A three-in-one product designed for real economy, without sacrifice of efficiency or quality. Designed for use as a bedding cement, topping and finishing compound or as a textural material. Provides economy by saving mixing and application time and preventing wasted materials.

TYPE – Dry powder – 1. Casein binder – 2. Vinyl binder.

MIXING—Easy to mix by hand or mechanical mixers.

APPLICATION – Apply by hand or with special taping equipment. Ample open time permits long working properties and smooth finish.

PACKAGED – Bags – 25 lbs.

C. VINYL READY-MIXED ALL PURPOSE JOINT COMPOUND

A premixed material designed to bond tape to wallboard for joint concealment – to fill and finish joints. Cover and finish nail heads and metal corner bead. Ready to use property provides greater mileage and savings in job mixing – Easy sanding – minimum shrinkage – smooth working – uniform consistency. Resists edge and check cracking. Good storage life.

TYPE – Ready mixed vinyl paste.

MIXING – May require a small amount of water and additional mixing to prepare for use.

APPLICATION – Apply by hand or with a special taping equipment. Easy to use. Provides ample open time – long working life and smoother finish.

PACKAGED – 5 gallon pail – 4 gallon carton – 1 gallon pail.

D. QUIK-SET JOINT COMPOUND (One day joint system compound). A fast setting material. Sets in approximately 2½ hours after mixing. Excellent bond on taping under damp climatic conditions. To be finished with Vinyl Ready-Mixed Joint Compound only, may be used as first coat over nail heads and metal corners. Not to be used as finish coat. Good resistance to edge cracking. Ample working time – Smooth working – Resistance to humidity – No delayed shrinkage once hardening has occurred – Minimum shrinkage – Easy sanding. Call back problems minimized or eliminated.

TYPE – Dry powder (hardening type).

MIXING—Easy to mix by hand or mechanical mixer. Can be used immediately after mixing.

APPLICATION – Apply by hand or with special taping equipment. Equipment and tools must be thoroughly cleaned every two hours.

NOTE – Care of equipment is beyond our control and therefore Paco Textures Corporation does not assume any responsibility for any loss or damage to equipment.

PACKAGED – Bags – 25 lbs.

4. DRI-WALL TAPE:

A strong reinforcing paper tape for use with Bedding Cement or All Purpose Dry or Vinyl Ready-Mixed Joint Compound for joint reinforcement in drywall construction. High quality paper – Spark punched perforations avoid blisters – Chamfered edges to overcome edge cracks, creased for easy folding.

TYPE – Spark punched or machine perforated paper – Tapes 2⅛ inches wide – 500, 250, 75 foot rolls.

PACKAGED – Cartons – 10 – 500′ rolls, 20 – 250′ rolls, 45 – 75′ rolls per carton.

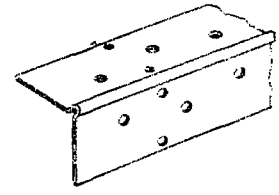
5. TRU-LINE METAL CORNER BEAD:

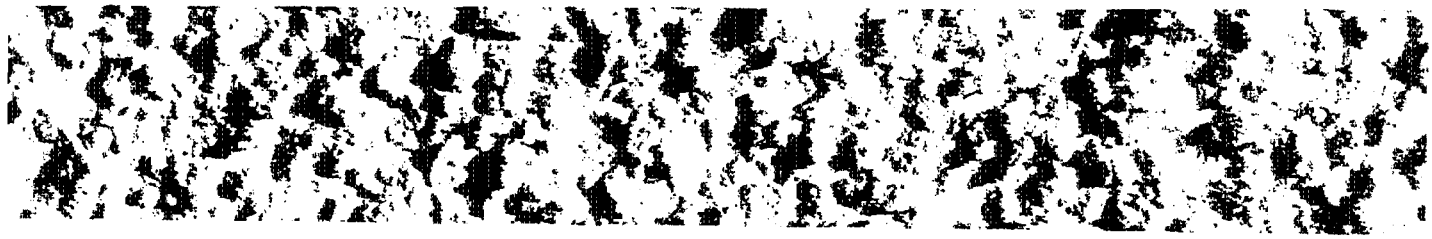
A heavy gauge steel corner bead which is nailed or applied with a clinching tool to external wallboard corners. Produces a straight durable corner. Knurled and treated galvanized steel, especially formed and punched to give maximum "Key" of the joint cement to the metal.

TYPE – No. 801 cut to 1⅛″ x 1⅛″
No. 803 cut to 1¼″ x 1¼″
Standard lengths 8 ft. Special lengths can be made on request.

PACKAGED – 60 – pieces per carton.

NOTE: Paco Joint Compounds will meet ASTM Designation C-475-64, ASA Requirement A 97.1 – 1958 and Federal Specification SS-J-570A (GSA-FSS).





ARCHITECTURAL SPECIFICATIONS FOR PACO JOINT SYSTEMS PRODUCTS

1. SCOPE:

Unless otherwise indicated, all walls, partitions and ceilings are included. Furnish all labor and material necessary to reinforce and conceal all joints between gypsum wallboard panels in accordance with specifications and drawings. (If Tru-Line Metal Corner Bead reinforcing is specified) furnish all labor and material necessary to properly conceal the metal flanges of Tru-Line Metal Corner Bead.

2. GENERAL CONDITIONS:

HEAT AND VENTILATION – In cold weather the building shall be heated well in advance of and during the application of the gypsum wallboard to maintain a uniform temperature in the range of 55°F to 70°F, and ventilation shall be provided to eliminate excessive moisture.

When required, heat is to be furnished by – (insert Contractor's name). Drafts are to be avoided during application but adequate ventilation is to be provided when application is completed. In glazed buildings this shall be accomplished by keeping windows open approximately two inches top and bottom to provide air circulation. In buildings lacking in natural ventilation, temporary circulators shall be used.

3. MATERIALS:

GENERAL – All materials as specified above shall be the products of Paco Textures Corporation, delivered to the job in original unopened containers, stored in a place protected from exposure to the elements and from damage from tampering, and used in strict accordance with the manufacturer's directions as appear on the containers.

A. EXTERNAL CORNERS
All external corners of gypsum board shall be protected with Paco Tru-Line Metal Corner Bead, nailed at intervals provided by holes in outer edge of bead, or fastened by clinching tool at equivalent intervals. Finish as in paragraph 3-C, D, or E, below.

B. REINFORCING TAPE Paco Dri-Wall Tape.

C. JOINT COMPOUND
Paco Bedding Cement (or Vinyl All Purpose Ready-Mixed) for embedding tape (CAUTION – avoid too much pressure in wiping excess material from tape, which could remove all the compound from under tape) and first coat application on nail heads and metal corners. To be applied according to the manufacturer's recommendations printed on bag.

D. PACO FINISHING COMPOUND (or Vinyl All Purpose Ready-Mixed) To be used for fill and finishing coats as well as second and third coat on nail heads and metal corners. Each application must be thoroughly dry prior to subsequent applications or delayed shrinkage may occur. To be applied according to the manufacturer's recommendations printed on the bag.

E. QUIK-SET ONE DAY JOINT SYSTEM COMPOUND
For embedding tape and first coat application, or fill as well as nail heads and metal corners. Paco Vinyl Ready-Mixed Joint Compound must be used for final finish coats on joints, nail heads and metal corners.

Final coat and light sanding shall leave the entire surface of the wallboard and treated areas uniformly smooth. To be applied according to the manufacturer's recommendation printed on the bag.

4. CEILINGS – GYPSUM WALLBOARD:

PACO DECO-TEX CEILING TEXTURE shall be applied to ceiling area after they have been finished (par. 3-C, D, or E above) prior to Wall Texturing, with a uniform application, applied in accordance with manufacturer's recommendations at the rate of 250 to 300 square feet per bag.

5. CEILINGS – CONCRETE:

A. All concrete fins shall be ground off to equal smoothness of adjacent concrete areas.

B. All exposed iron or steel surfaces shall be spot primed with one application of Kelly-Moore Wall Primer Sealer.

C. Form Board seams shall be topped with a 10″ to 12″ wide topping coat of Paco Vinyl All Purpose Ready-Mixed Joint Cement. All air pockets or holes in surface shall be repaired.

D. Ceiling shall be coated prior to wall texturing with a uniform application of Paco Deco-Tex Ceiling Texture applied in accordance with the manufacturer's recommendations at the rate of 250 to 300 square feet per bag.

E. In areas of extremely high humidity and poor drying conditions, it is recommended that the complete ceiling be sealed with Kelly-Moore Vinyl Sealer.

F. Rust inhibitor as supplied by Paco Textures Corporation shall be added to Deco-Tex Ceiling Texture according to manufacturer's recommendation.

6. WALL TEXTURING:

After joint taping and preparation covered in Paragraph 3-C, D, or E, has been completed Gypsum Wall Board shall be textured with Paco Spray Wall Texture specified, in either of the following methods and finished as specified.

A. BY SPRAY APPLICATION OF A

Fog Coat	Knockdown Spatter Coat
Spatter Coat	Orange Peel Coat

B. BY HAND STIPPLE ROLLER APPLICATION

C. BY SKIP TROWEL APPLICATION

NOTE — To insure uniform wall texture pattern it is necessary to seal wall surfaces to provide even porosity for successful painting. Apply one coat of Kelly-Moore Vinyl Sealer and allow to dry overnight before texturing.

● PACO TEXTURES CORPORATION
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