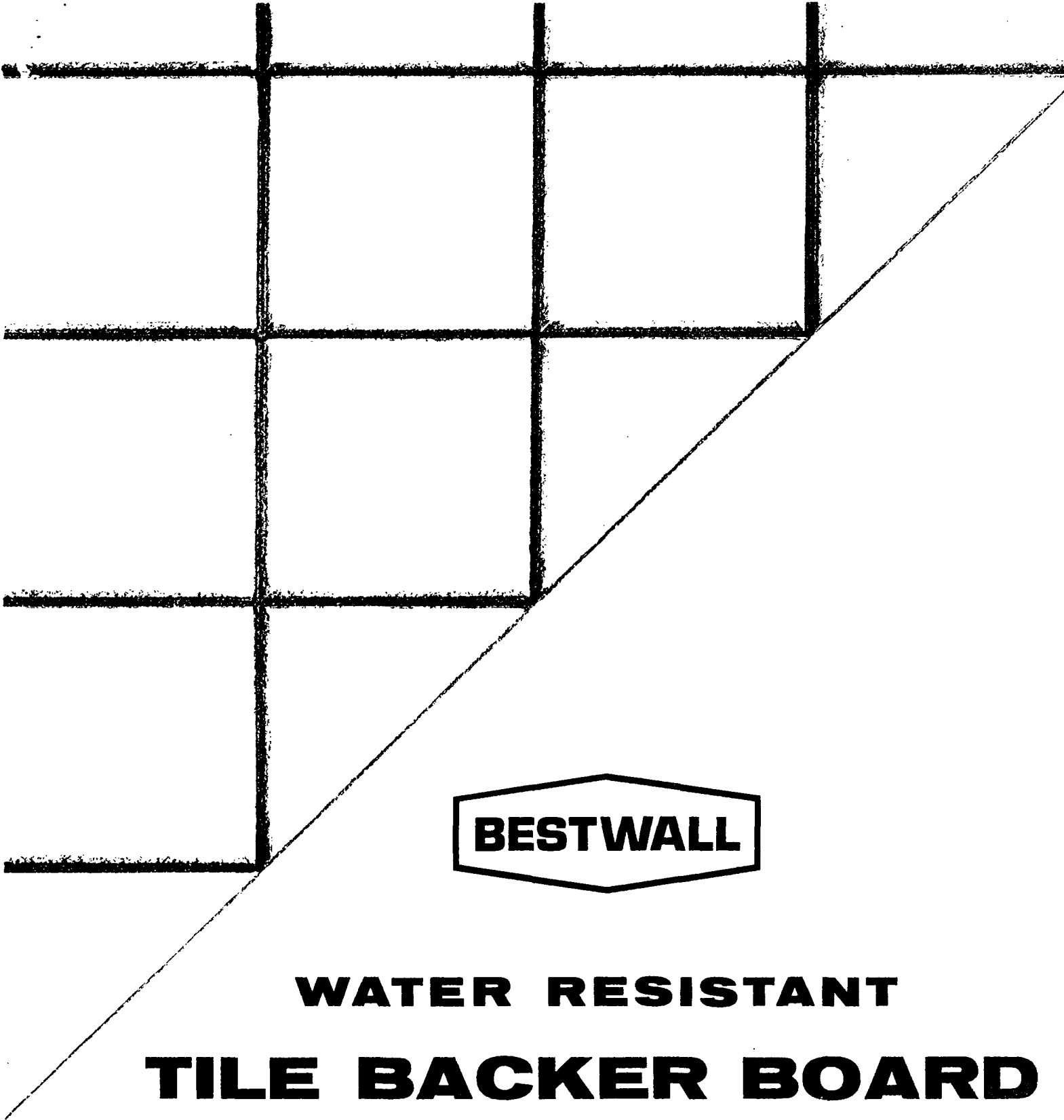




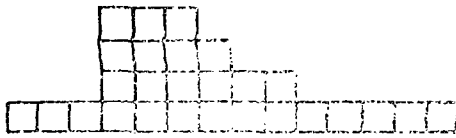
BESTWALL

**WATER RESISTANT
TILE BACKER BOARD**

PLAINTIFF'S EXHIBIT

GP-794

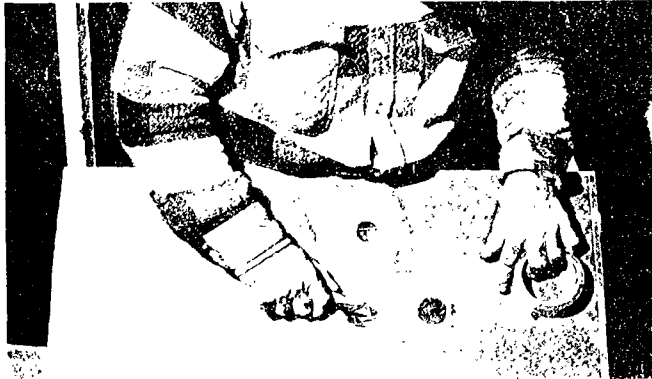
SGP 0025254



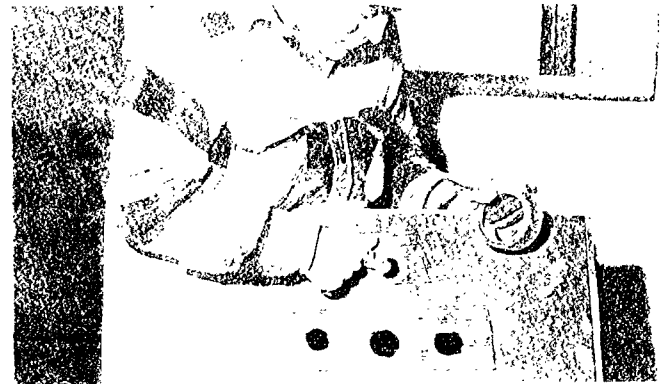
Tape all raw edges. No additional primer or sealer is necessary.



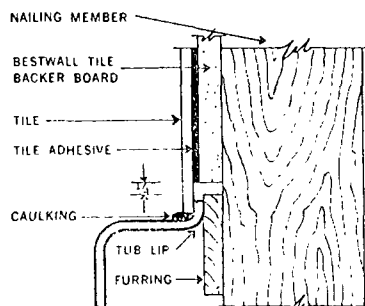
Apply strips of tape to back of Tile Backer Board across plumbing cut-outs.



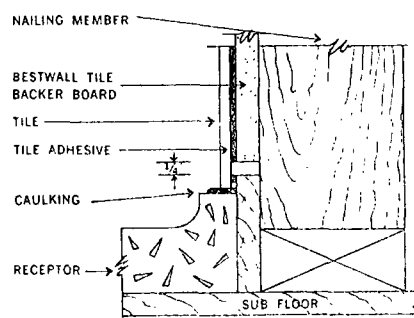
Where pipe openings occur, cut slits across tape to form equal-size wedges.



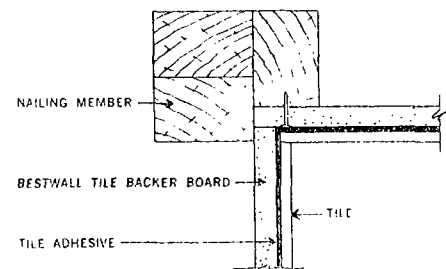
Push wedges of tape from back of Board through to face, and press in place, sealing raw edges of plumbing cut-outs.



TUB



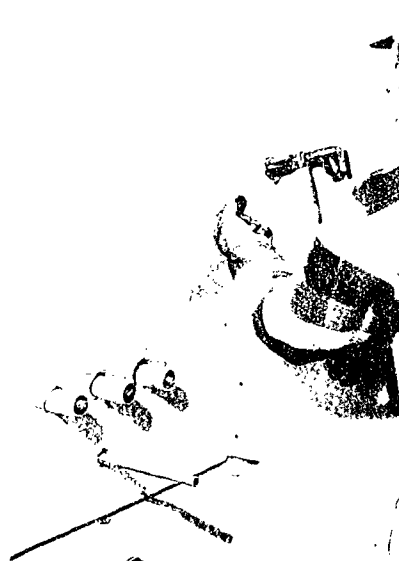
SHOWER RECEPTOR



CORNER DETAIL



Install Tile Backer Board $\frac{1}{4}$ " above lip of tub, using GWB #54 $1\frac{1}{4}$ " ring shank nails (or equal) spaced 8" o.c.



Nail Tile Backer Board in place around plumbing fixtures.



Tape joints at wall intersections with special Vinyl Tape.

From Bestwall's creative research comes Bestwall Tile Backer Board, a water resistant product that offers permanent tile backing in bathroom and shower areas, kitchens and utility rooms.

Bestwall Tile Backer Board is highly water resistant all the way through. It's core consists of incombustible gypsum rock combined with a water resistant emulsion. Even if the surface of Bestwall Tile Backer is broken it still remains water resistant. What's more, Bestwall Tile Backer Board can be taped. Save time and money . . . forget about messy sealing materials forever. Bestwall Tile Backer is sealed easily and quickly at cut edges and joints with a special vinyl tape. This tape, available in two inch wide, 54', 108' and 216' rolls, will assure you of faster, cleaner jobs.

Another time saver . . . it is not necessary to prime Bestwall Tile Backer Board with a continuous water-proof barrier as in the case of regular gypsum wallboard. Tile can be directly applied with an adhesive.

Bestwall Tile Backer Board is also easy to erect. You'll lose no time on the job with special installation problems . . . nailing and supports can be applied as with any conventional gypsum wallboard.



Apply Vinyl Tape to all joints where tile will be used. Use regular joint system above tile area.

With Bestwall Tile Backer Board there is no need to put a special board on the upper part of the wall if the tile does not run all the way to the ceiling. Bestwall Tile Backer can be decorated as regular gypsum wallboard . . . just tape, prime and paint. And don't forget . . . as with all Bestwall Board Products, Bestwall Tile Backer is reinforced with glass fibers to provide greater resistance to shock.

Any way you look at it . . . you can depend on Bestwall Tile Backer Board for faster, cleaner, better all-around jobs in high moisture areas. Why not find out more from your nearest Bestwall representative . . . today!

TILE BACKER BOARD

ARCHITECTURAL SPECIFICATIONS

Under Gypsum Wallboard in General Specifications

Section _____, Water Resistant Gypsum Wallboard

1. Scope of work

A. Bestwall Tile Backer Board shall be applied, as a base for (ceramic) (metal) (plastic) tile, to all wall areas where such tile serves as the finished decorative surface (and/or water barrier.)

B. The contractor shall supply all tools, materials, and labor necessary and required to complete all work included in this section.

C. Adequate blocking for (tub) (prefabricated receptor) (sub pan) etc., is covered in section on Framing. (See Architect's Checklist below.)

D. All materials shall be new, delivered to the job site in original unopened containers or bundles, stored in an out-of-the-way place, protected from exposure to the element, protected from damage by tampering, and used in strict accordance with the manufacturer's directions.

2. Materials

A. 1/2" thick Bestwall Tile Backer Board, manufactured by Bestwall Gypsum Company.

B. Bestwall Vinyl Tile Backer Board Tape, marketed by Bestwall Gypsum Company.

C. GWB #54 1 1/4" ring shank nails or equal.

D. Screws, if used as an alternate method of fastening, shall be 1" long drywall screws.

E. Temporary strip or shim of wood or a specially designed permanent metal section.

3. Workmanship

A. All framing members shall be rigidly fastened, plumb, and true.

B. Installation of (tub) (prefabricated receptor) (sub pan) shall have been completed prior to erection of Tile Backer Board.

C. Studs shall be furred out, as necessary, around (tub) (prefabricated receptor) (sub pan) so that the face of the water resistant wallboard, when installed, shall be flush with the upper lip of the (tub) (prefabricated receptor) (sub pan).

D. Tile Backer Board shall be applied horizontally so as to minimize butt joints with, paper bound edge along edge of (tub) (prefabricated receptor) (sub pan).

E. The contractor shall use a temporary strip or shim between the edge of Tile Backer Board and the lip of the (tub) (prefabricated receptor) (sub pan). When the temporary strip or shim is removed, a clearance of 1/4" shall exist between the edge of the Tile Backer Board and the lip of the (tub) (prefabricated receptor) (sub pan). A metal section especially designed for this purpose may be attached to the framing before the Tile Backer Board is erected.

F. Tile Backer Board shall be fastened to side walls with nails spaced 8" o. c. Where side walls are to be faced with ceramic tile thicker than 1/4", nails shall be spaced 4" o. c.

G. Tile Backer Board shall be fastened to ceilings with nails spaced 7" o. c. (Tile is not recommended for use on ceilings.)

H. If adhesive nail-on application is used as an alternate method of fastening, the contractor shall use not less than 2 nails per board width per support.

I. Where it is necessary to cut Tile Backer Board, the resulting exposed core shall be covered over with vinyl tape treatment prior to erection. In addition, where pipe holes occur, the contractor shall apply short lengths of vinyl tape to cover the exposed core. This can be accomplished by applying strips of tape through the holes from face of board to back, to completely seal exposed core in perimeter of openings. This shall be done in a neat workmanlike manner. The Tile Backer Board shall then be placed in position. Following erection of Tile Backer Board, the contractor shall apply vinyl tape over all edge joints. In addition, any exposed core still remaining such as nail holes, damaged face areas, openings around plumbing fixtures, soap dishes, grab bars, towel racks—or anywhere else, shall be covered with vinyl tape.

J. Vinyl tape shall not be applied to side walls and ceilings above the tile line. Tile Backer Board above the tile line shall receive standard joint treatment. Any vinyl tape extending above the tile line shall be cut and peeled from the Tile Backer Board. Such care shall be taken as is necessary to avoid damage to the face paper. This area shall be primed and painted as other painted areas.

Provisions pertaining to application of Tile Backer Board which should be included in other sections of the Specifications:

Section _____, Framing

All stud partitions which are to receive Tile Backer Board as a base for (ceramic) (metal) (plastic) tile shall be framed straight and true 16" maximum o. c.

Section _____, Plumbing

Appropriate blocking shall be erected for (tub) (prefabricated receptor) (sub pan) and where plumbing

fixtures, soap dishes, grab bars, towel racks and other items are to be installed in bath or shower.

(Tubs) (prefabricated receptors) (sub pans) shall have an upstanding lip or flange not less than 1" higher than the water dam or threshold.

Furring where used shall be used between the stud framing and the (tub) (prefabricated receptor) (sub pan) and shall be so placed that the upper edge of the furring shall be even with the upper edge of the (tub) (prefabricated receptor) (sub pan).



SGP 0025252

**B. Regular
Gypsum Board**

SGP 0025253