

DAILY_REPORT
VINYL DAILY REPORT

22 MAY 00 05:00

SHIFT	OM	41-45	46-47	ABNORM	BAT	RPTS	SPILL	RPT	PERSONNEL	HOURS	OVERTIME	ABSENT	VAC	SAFETY:
C	12	11	5											F.A. YES NO
A	12	11	4											M.T. YES NO
TOTALS	24	22	9											NOTES

MISCELLANEOUS

BLEND TANKS

PRODUCT SILOS

INTERMEDIATE SILOS

SILO	PRODUCT	M	LBS	GRADE	SILO	PRODUCT	M	LBS	GRADE	BLD	TK	PRODUCT	%	OM	GOAL	20
281	5415	515	1	1675	5385	9	1	407	5325	0		5325	0	NM	741-745	24
282	5395	66	1	1676	5385	21	1	501	5395	0		5395	0	NM	746-747	10
475	5465	29	1	1677	5385	32	1	502	5385	55		5385	55	TOTAL	BATCHES	54
476	5415	11BLAK	1678	5415	5415	20	1	550	POND	0		POND	0	WHY	WERE BATCHES	LOST
478	5305	14	1	1679	5415	51	1	551	POND	2		POND	2			
479	5325	32	1	1680	5415	39	1	552	POND	0		POND	0			
490	5395	58	1	1681	5395	12	1	553	POND	0		POND	0			
491	5395	41	1	1682	5385	16	1	644	5385	73		5385	73			
492	5415	45	1	1683	5385	66	1	646	5385	19		5385	19			
493	5415	43	1	1684	5385	25	1	647	5385	16		5385	16			
575	5415	10	1	1685	5385	9	1	648	5415	8		5415	8			
576	5225	72VISC	1686	5385	5385	15	1	649	5415	14		5415	14			
577	5415	10	1	1687	5385	9	1	650	5385	0		5385	0			
578	5225	68XBME	1688	5415	5415	111	1	651	5385	-1		5385	-1	HRS	INCINERATOR	ON
			1689	5385	5385	6	1	652	5385	0		5385	0	GPM	AVG HM STRIPPER1	23
			1690	5225	5225	3	EMTY	653	5385	0		5385	0	GPM	AVG LM STRIPPER2	257
			1691	5225	5225	4	EMTY	654	WATER	0		WATER	0	GPM	AVG OM STRIPPER3	226
			1692	DEBX	DEBX	129	STUP	655	WATER	0		WATER	0	GPM	AVG OM STRIPPER3	321
								747	5415	46		5415	46			

ABD00138611

ROLS DLY AVG	2.1918																
LAST B# >20	0.0000																
ROLS > 20	0.0000																

PRODUCTION TOTALS

SILOS MLBS	1591.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED&WEIGHT	0	1300	5415	POLY	1		600	10M FVCM	70	5225	0	300	5	23.9
		1400	5415	POLY	4	OTHR	680	10M S RVCM	34	5265	0	400	5	23.9
COMPOUND MLBS	189,075	1500	5415	POLY	5	OTHR	683	10M N RVCM	41	5305	0	500	5	23.9
YARD MLBS	2,805,000	1600	5415	CHRG	6	OTHR	682	10M N FVCM	50	5325	0	600	4	23.6
PREVIOUS DAY	1,637,000	1700	5415	POLY	7	OTHR	680	10M S FVCM	44	5385	1528215	700	5	24.0
PRODUCTION TOT	2,948,075	1741	5385	POLY	8	OTHR	683	10M E RVCM	15	5395	0	741	5	23.6
MONTH TO DATE	5,934,559	1742	5385	POLY	9N	5385	687	10M W RVCM	71	5415	1310707	742	5	22.8
		1743	5385	POLY	9S		686	1SPHERE	27	5416	0	743	4	22.9
		1744	5385	CLN	10	5415	679	1WATER(FT.)	24	5465	0	744	4	23.6
		1745	5385	POLY	11	5385	677	BATCHES		TOTAL	2838923	745	4	24.0
		1746	5385	CHRG	#10	AVG RATE	24	TOTAL QM	24			746	5	22.8
		1747	5385	WAIT	#11	AVG RATE	30	TOTAL NM	31	VCM USE2837588	747	4	22.7	

Date: 5-21-00

03:0

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 5-21-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300	5415 26130					5415 261630		5415 262130				5415 262130				5415 262130						5415 262130		
400	5415 261290					5415 261740		5415 262240				5415 262240				5415 262240						5415 262240		
500	5415 261350					5415 261850		5415 261850				5415 261850				5415 262350						5415 262350		
600					5415 261560					5415 262060					5415 262560						5415 263060			
700					5415 261470					5415 261970					5415 262470						5415 262970			
Stripper	320																							
Strainer																								
Cleaning																								

LOT 20 min 600 dumping 700

12

12

24

Hi-Mo Charges =

Lo-Mo Charges =

Total Charges =

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 5-21-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
741			5385 6632141				5385 6632141			5385 6632141					5385 6632141					5385 6632141				5385 6632141
742			5385 6632042				5385 6632042			5385 6632042					5385 6632042					5385 6632042				5385 6632042
743							5385 6632543			5385 6632543					5385 6632543					5385 6632543				5385 6632543
744							5385 6632344			5385 6632344					5385 6632344					5385 6632344				5385 6632344
745							5385 6632745			5385 6632745					5385 6632745					5385 6632745				5385 6632745
746							5385 6631946			5385 6631946					5385 6631946					5385 6631946				5385 6631946
747							5385 6632247			5385 6632247					5385 6632247					5385 6632247				5385 6632247
Hi-Mol Stripper	34500	44300	14400	14400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400	24400
Lo-Mol Stripper	32000	32000	12000	12000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000	22000
Strainer Cleaning	WHP WLP	WHP WLP	WHP WLP	WHP WLP							EHP				EHD WLD	WHP				EHP ELP				WHP
147- Lost 20 min. Dumping 745																								
746- Lost 15 min. H.O.T.L.																								
748- 25 min Dump Tank level																								
749- 1 hr. Pulling Down & Looking at RX																								
746- 30 min Dumping 747																								
746- 20 min Dump Tank level																								
Hi-Mo Charges = 11411												Lo-Mo Charges = 5+4										Total Charges = 31		

Catalyst Charge Sheet

<u>Old Module</u>									
Day Shift Operator: <u>P. Williams</u>						Date: <u>5-21-00</u>			
Night shift Operator: <u>C. Whitford</u>									
<u>Catalyst Type:</u>					<u>Changes:</u>				
	610	233s	554	Other:		610	233s	554	Other:
Reactors:									
Rx-300	6	2							
Rx-400	7	2							
Rx-500	8	2							
Rx-600	8	2							
Rx-700	14	3							
<u>New Module</u>									
Day Shift Operator: <u>Michael J. Hoyer</u>									
Night shift Operator: <u>J. Kennedy</u>									
<u>Catalyst Type:</u>					<u>Changes:</u>				
	288 610	233s	554	Other:		288 610	233s	554	Other:
Reactors:									
Rx-741	4	3							
Rx-742	4	3							
Rx-743	5	3							
Rx-744	4	3							
Rx-745	10	3			9	3			
Rx-746	10	4							
Rx-747	10	4							
Comments:									

This sheet is to be filled out in the event of one (1) reading of five (5) Parts Per Million or more on the any station of any Chronograph.
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed.