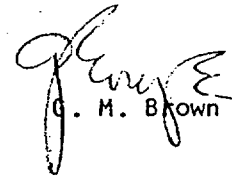


In the past, on a two shift basis approximately 46 man hours a week was used on clean up. Twenty-six man hours on the "C" shift Friday for machine clean up for the week-end and approximately 20 man hours were lost at the start of the "B" shift due to clogged sprays.

We've taken some unorthodox steps in this area and have reduced the man hours lost to 8 per week or an overall reduction of 38 man hours. Based on an average cost of 3.24 per man hour this will reflect a decrease in expense of \$123.00 per week or approximately \$3000.00 per year.

I'd like to get these savings reflected in our standard costs and will talk to J. Mayer to see if it is possible.

Based on the above there is no major savings to be had by purchasing this material and I recommend we continue to produce our own #70 board.


G. M. Brown

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