PLAINTIFF'S EXHIBIT
CEL-1005

CELANESE

HAROLD BLANCKE SAFETY AWARD
SUMMARY OF SAFETY PERFORMANCE
FORM GEN-1926 REV. 12-77

PLANT NAME	CONTEST YEAR
Pampa Plant	1977

TOTAL HOURS OF EXPOSURE	NO. REPORTABLE INJURIES	FREQ. RATE	DAYS LOST	SEV. RATE	DATE OF LAST LOST TIME INJ.
693,109	1 (LTI)	.28	5	1.44	February 26, 1977

SINCE LAST DISABLING INJURY		TOTAL NO. OF FIRES REPORTED	ESTIMATED FIRE LOSS
590,598 HOURS OF EXPOSURE	308 DAYS WORKED	2	$1,100

1. NUMBER OF MEETINGS	OF PLANT MANAGEMENT ACCIDENT AND FIRE PREVENTION COMMITTEE	12	FOR WHICH MINUTES WERE SENT TO CORPORATE SAFETY OFFICE	12

2. OSHA 100 INFORMATION:

NO. ENTRIES IN COLUMN 1 10 NO. ENTRIES IN COLUMN 9 1 9A 1 9B 0 10 9 11 0

3. CONTRIBUTIONS SUBMITTED (attach sheet if necessary)

See Attached Sheet

4. REPORTS OF "NEAR MISS" ACCIDENTS SUBMITTED: No report of serious "Near Miss" accidents have been submitted. Abnormal Occurrence reports are submitted to management on all spills, emissions, property damage, etc., however, none were of serious nature.

OUTSTANDING ACHIEVEMENTS DURING YEAR

See Attached Sheet

	PREVIOUS 5 YEARS EXPERIENCE			DO NOT WRITE IN THIS SPACE
YEAR	HOURS OF EXPOSURE	NO. OF CHARGEABLE INJURIES	DAYS LOST	FOR CORPORATE SAFETY OFFICE USE ONLY
1972	638,101	0	0	
1973	593,413	2	10	
1974	588,099	2	20	
1975	549,035	0	0	
1976	635,689	4	20	

THIS PLANT SHOULD RECEIVE THE HAROLD BLANCKE SAFETY AWARD BECAUSE.....(not to exceed 25 words)

See Attached Sheet

010426

Homer Thomas — SUBMITTED BY
Safety Supervisor — TITLE
1/27/78 — DATE

DATE RECEIVED CORPORATE SAFETY OFFICE

CES/mc — APPROVED - PLANT MANAGER
1/27/78 — DATE

CONTRIBUTIONS SUBMITTED

Review and submittal of comments on Material Safety Data Sheets (MSDS) for all plant products. Preparation and distribution of MSDS Manual of all products produced and consumed at the Pampa Plant for all departments.

Submittal of design diagrams for process furnace safety shutdown system for application at other facilities.

Participation in Medical Surveillance Project Team thru Safety Supervisor's Committee involvement and completion of several indepth studies conducted with total plant involvement to establish a Medical Surveillance Program.

Reviewed and submitted comments on a Multifunctional Acrylate Safe Handling Manual from marketing division.

OUTSTANDING ACHIEVEMENTS DURING YEAR

Pampa Plant employees completed 1977 with one lost time injury compared to four in 1976. The one lost time injury occurred with an employee walking casually on a sidewalk, stepping on the edge, slipped and suffered a sprained ankle.

OSHA reportable injuries for 1977 were ten (10). This compares with an all time low of nine (9) injuries in 1975 and a turnaround from 16 in 1976. The OSHA incident rate in 1977 was 2.88, a record low since the inception of OSHA record keeping.

Our fire prevention and protection program continues to be considered one of the finest in the industry. Estimated direct damage attributed to two (2) fires was $1,100 in 1977.

Particular emphasis was placed on air contaminants effecting employee health through surveys by the Industrial Health Chemist and unit inspections of operating equipment. These actions resulted in engineering controls and revised operating procedures to ensure minimum exposure to employees. With particular emphasis on Benzene which is a vital raw material used extensively throughout the plant, we achieved compliance below the 1 ppm as required in the OSHA Benzene Standard under normal operating conditions.

Teams were set up to perform an internal safety audit for 1977. A copy of the audit with supportive documentation follows this report.

Developed and enforced procedures preventing bypass of safety shutdown systems emphasizing safety over production.

A task force was assigned to review all safety shutdown systems in the plant. Major problems have been defined and work is in progress for correction of the hazards.

A new concept in Operations safety meetings was implemented whereby one-half of the safety meetings are held and centered around safety problems and procedures in the operating unit.

Approval was received on a major safety RFA to prevent the possibility of a vapor cloud in the LPO production area.

CONTRACT EMPLOYEES

Do not work directly under Celanese supervision.

OSHA Reportables	25
Lost Time Injuries	2
Hours Worked	129,089

THIS PLANT SHOULD RECEIVE THE HAROLD BLANCKE SAFETY AWARD BECAUSE.....

This Plant should receive the Harold Blancke safety award because the success of our 1977 safety program can be attributed primarily to people getting involved. After what we considered a very poor safety record in 1976, employees from management to hourly got involved and made safety a top priority objective in 1977.

An outstanding job performed by members of the Management Accident and Fire Prevention Committee, the Supervisory Safety Committee, the Loss Minimization Committee and department self-inspections has contributed greatly toward the elimination of hazards and instilling in all employees the attitude that safety is "everybody's" business.

Employee health was given top priority in 1977. All employees participated in identification of problems, monitoring surveys, training capabilities and development of corrective action plans and schedules for completion of the project. We feel that progress made in employee health has developed outstanding support from all employees plus being considered leaders by our peers.

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