

bcc: RD/NTJ/SS
J. R. Fallon - DETROIT
R. C. Meyer - CINCINNATI

December 28, 1967

Mr. Joseph Salmants
Imperial Adhesives, Inc.
6315 Wiehe Street
Cincinnati, Ohio

Dear Joe:

The enclosed data sheet tabulates THERMINOL FR-1 sample results for November 8, 1967.

Viscosity, acid number, and moisture are within new fluid specifications. For future reference, new fluid specifications are as follows:

Viscosity @ 100°F.	18 centistokes
Acid Number	less than 0.01 mg KOH/g
Moisture	less than 50 PPM

I have included test procedures for viscosity, moisture, and acid number as requested. We do not have a standard procedure for hiboiler concentration as this is an internally developed test utilizing special equipment. We are most happy to analyse THERMINOL from your system on a periodic basis and without charge. May I suggest that you submit another sample for analysis in approximately three months.

If we can be of any assistance in the interim, please feel free to contact Dick Meyer in Cincinnati or me in St. Louis.

Very truly yours,

Donald E. Roush
Engineering Specialist
Functional Fluids

DER:lh
Enclosures

DSW 435014

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