

CG 18 CODE RW-768-P PRG 322
 1/29/82 A2K59-1
 (DATE) (LOT NUMBER)

PROCESSED BY: () RW-768-P (K) BBK 11/5/81
 () TYPED BY: JMH

EST. WT. ~~8322~~ * LBS.

STANDARD HRS. _____

TIME 7:AM

~~3432~~
 7282

COMPONENT CONSUMPTIONS: (REQUEST NO. _____)

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
16	RC-3-A	L1L83	93	1262	16	RW-768-P			
16	RC-3-A								
16	RC-3-A								
16	RW-768-P								

EQUIP MENT	NAME: MONASTRAL RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
MISC 1	NOTE: MAKING SUPV - 1 HR BEFORE TAKING S24 SAMPLE, ADVISE CTL OF STATUS 1 OBTAIN AS LISTED ABOVE 2 CALC FOR S18 7032+4/243 RC-3-A PULP WGT (S1)=2089+WATER			RC-3-A	1102 1262

I USED
 201 * WATER
 TO WASH
 DRUMS

ALM 2	3 PLUG ALM #2 OUTLET 4 DO NOT START AGITATOR 5 DUMP IN RC-3-A FROM S1 (MUST BE 18% MIN) 6 START AGITATOR 7 ADD IN 3-5 MIN 8 STIR 5 MIN & ADD * ASSUME 50% 9 RINSE GRATING, SIDES & MIXER BASKET WITH 2000 * WATER 10 STIR 20 MIN 11 STOP AGITATOR 12 RECORD: PH/0.8 (10.0-12.0) 13 IF NECESSARY, ADJ TO PH (10.0-12.0) 14 RECORD PH _____ ASSUME 50% 15 POUR IN _____ ASSUME 75% 16 WHEN SCHEDULED, POUR IN LOT NOTE: ADD AS VOL WILL PERMIT DURING HOMOG.	320 4	741-B 7-D	320 2
		40	195-B	40
			RW-768	

TO USE
 1807 * WATER

CV 3	17 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-320. NOTE: RETURN MATERIAL HOMOGENIZED BELOW 4800 PSI TO ALM. 18 RINSE ALM WITH 2000 * WATER CALCULATED IN S2 THRU HOMOG AT 2800-5000 PSI 19 DRAIN LINES FROM HOMOG TO CV INTO DRUM & POUR INTO CV 20 STIR 20 MIN.			
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EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RW-768-P (K)	USE LBS	N-CODE	ACCT LBS
CV	21	RECORD: PH <u>10.7</u> (10.0-12.0)			
3	22	IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50%		7-D	
CONT		RECORD PH. ASSUME 75%		30-D	
	23	DISCHARGE +/-25G THRU PACKOUT LINE & POUR INTO CV			
	24	FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37.			
	25	FILL 1-16 OZ JAR FROM PACKOUT LINE AND RUN 100 MESH SCREEN TEST PER SOP. RECORD RESULTS IN S37.			
	26	IF SCREEN TEST IS OK, CLOSE MANHOLE COVER, TURN OFF LIGHT & LEAVE AGITATOR ON. NOTE: IF SCREEN TEST IS NOT OK, NOTIFY SUPERVISOR			

HOMOG		CLEAN HOMOG PER SOP	25	3-A	25
4					

CV	28	ADD _____% WATER AS REQUIRED TO CV. NOTE:			
5		IF TEST IS SATISFACTORY, OMIT S'S 28 - 31.			
	29	START AGITATOR & STIR 20 MIN OR LONGER TO UNIFORMITY.			
	30	FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37.			
	31	SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE.			
	32	WHEN TEST IS SATISFACTORY, START AGITATOR.			
	33	STIR 5 MIN OR LONGER.			
	34	CHECK PACKOUT SCALE ACCURACY: 50# <u>50</u>			

35	DISCHARGE THRU PACKOUT SCREEN AS FOLLOWS:			
	PKG N-CODE	SCHLD PACK	TOTAL NET PACK	
	<u>55 Gal Drms</u>	<u>116</u>	<u>7200</u>	

GRAND TOTAL NET PACK	<u>7200</u>
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NOTE: AFTER DISCHARGING +/-25G, FILL 2-16 OZ JARS FROM PACKOUT LINE, MARK "FINAL." DELIVER TO CTL WHEN PACKOUT IS COMPLETED. RECORD IN S37.

36	STOP AGITATOR.			
37	RECORD:	RESULTS	TIME	SUPV
	S25 SCREEN TEST	_____	<u>9:15</u>	<u>JK</u>
	S24 COLOR SMPL-CTL	_____		
	S30 RESMPL TO CTL	_____		
	S35 SMPL DURING PACKOUT	_____		
	S35 DELIVERED-CTL	_____		

START

FIN

OPTR

3:00 Am.333

7200
7482 96.2