

S.V. 200, 202, 204, 210, 213, 261 C.V.

D.V.

DATE PRINTED: 12/07/81

CG 20

CODE BL-426-D

PKG

PROCESSES

APPROVED BY

( ) BL-426-D (I) BRK 11/20/81

JUL 24, 1982

G2J67

( DATE )

( LOT NUMBER )

TYPED BY: JMH

EST. WT. 2566\* LBS.

STANDARD HRS.

TIME 3 P.M.

PREPARATION NOTES:

| EQUIP<br>MENT | NAME: MONASTRAL BLUE GF                                                                                                                                                                                               | 1 PAGE | USE<br>LBS | N-CODE     | ACCT<br>LBS |
|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|------------|------------|-------------|
| SV<br>1       | 1 RUN 2-3" (+/-200G) WATER INTO V-202<br>2 USE STATION # 2, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES, USE MODE 4 FOR PUMPING FULL TOTES & MODE 1 FOR STUMPING TOTES. PUMP IN THRU 20 MESH SCREEN |        |            |            |             |
|               | GALS OF WATER<br>SEQUENCER STEPS                                                                                                                                                                                      |        |            |            |             |
|               | LOT 6 11 16 #100% %                                                                                                                                                                                                   |        |            |            |             |
|               | 90-C 140 30 100 511 29.2 1750                                                                                                                                                                                         |        |            |            |             |
|               | 91-A 140 30 100 508 28.9 1757                                                                                                                                                                                         |        |            |            |             |
|               | 91-B STUMP 134 29.9 448                                                                                                                                                                                               |        |            |            |             |
|               | TOTAL 1153 #100%                                                                                                                                                                                                      |        |            |            |             |
|               | 3 AFTER LAST TOTE PUMPED, RUN IN 100 GAL WATER & PUMP TO SV TO CLEAN SYSTEM                                                                                                                                           |        |            |            |             |
|               | 4 START AGITATOR, STIR 5 MIN & RECORD: PH 6.8 (4.5-10.0)                                                                                                                                                              |        |            |            |             |
|               | 5 IF NECESSARY ADJ TO PH 6.8-7.2 ASSUME 50% & RECORD PH 6.8 ASSUME 78%                                                                                                                                                |        | 10         | 7-D 5      |             |
|               |                                                                                                                                                                                                                       |        |            | 27-D       |             |
| 330<br>2      | 6 RUN 25" (490G) WATER INTO V-330 & POUR IN M 12 49.55 %                                                                                                                                                              |        | 1211       | 7-D 600    |             |
|               | 7 TURN ON AGITATOR & STEAM & DUMP IN                                                                                                                                                                                  |        | 1200       | 654-A 1200 |             |
|               | 8 HEAT TO 160-165 DEG F & STIR TO DISSOLVE FOR S13                                                                                                                                                                    |        |            |            |             |
| 304<br>3      | 9 RUN 33" (403G) WATER INTO V-304                                                                                                                                                                                     |        | 1750       | 115-A 1750 |             |
|               | 10 TURN ON AGITATOR & STEAM & DUMP IN                                                                                                                                                                                 |        | 3500       |            |             |
|               | 11 HEAT TO 160-165 DEG F & STIR TO DISSOLVE FOR S14                                                                                                                                                                   |        |            |            |             |
| SV<br>4       | 12 HEAT SV TO 160-165 DEG F IN 10-15 MIN                                                                                                                                                                              |        |            |            |             |
|               | 13 RUN IN V-330 & STIR 5 MIN                                                                                                                                                                                          |        |            |            |             |
|               | 14 RUN IN V-304 AFAP & STIR 15 MIN                                                                                                                                                                                    |        |            |            |             |
|               | 15 RECD PH 3.8-4.2, IF NECESSARY ASSUME 50% ADJ TO PH 3.8-4.2 & RECORD PH 3.8 ASSUME 78%                                                                                                                              |        | 104        | 7-D 52     |             |
|               | 16 STOP AGITATOR RECORD VOL 52                                                                                                                                                                                        |        |            | 27-D       |             |
|               | START FIN OPTR                                                                                                                                                                                                        |        |            |            |             |
|               | 2:00 PM 6:00 PM 10:5                                                                                                                                                                                                  |        |            |            |             |
|               | 3:00 PM 7:20 PM 320                                                                                                                                                                                                   |        |            |            |             |