FORMULA RECORD

FORMULA NO. V-1258-B

Janalac Enamel Beige

LABORATORY NO.

COST CLASS DATE 3-29-49

STRAINER GRIND

MILL WT. OR SE

IS AGITATOR REQUIRED

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
		DISCONTINUED				
		USE 85-D-48				
YIELD						

VISC. F. C. TEMP.

VISC. RED. TEMP.

VISCOSIMETER

COLOR SHEEN

NON VOL. FLASH PT.

MATCH FOR

REDUCER

AMT. FOR BRUSHING

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN

A-D. TO RECOAT IN

REMARKS:

FORMULATOR

Standard Formula.
Not to be taken
from File.

N12397

FORMULA RECORD

Goods Japalac Enamel Beige — Formula No. Y 1258

Consistency Liquid — Date 10-5-45 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
110 W 127C	8									Grind Hoff
										Kind of Mill
93-D-17			2 9/16							Strainer
93-Y-2			1/2							Weight per Gallon 10.5#
										Light Baume Temp.
93-Y-37			5/16							Heavy Baume Temp.
										Viscosity 80"-90" Temp.
93-B-7			1/2							Viscosimeter #4 Cup
										Flash Point
87-R-21			5/8							Is Agitator Required
										Remarks Hayward
										Match Std chip
										Y 1258
										1.48# Oil
Yield										J.P.W.

Standard Formula Active
Discontinued 6-13-47
See Y 1258-A

Standard Formula Not to be taken from File.

GLD060340

GLD060341

FORMULA RECORD

Goods Zapalac Enamel Beige — Formula No. Y12-58 A

Consistency Liquid — Date 6-13-47 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
40W127	8									Grind Mill
										Kind of Mill
93D17			2 3/16							Strainer
										Weight per Gallon 11 1/4 #
93Y2			1/2							Light Baume Temp.
										Heavy Baume Temp.
93Y37			5/16							Viscosity 80-90 Temp.
										Viscosimeter #4 Ford Cup
93B7			1/2							Flash Point
										Is Agitator Required
97R21			5/8							Remarks Match Std.
										Sample Y12-58
Changed to new quality										Johnston

DISCONTINUED

Standard Formula. Not to be taken from File.

Yield SEE Y 12-58 B 3/29/49

FORMULA RECORD

Goods Japalac Enamel Beige
Consistency Liquid
For use on
Customer

Formula No. Y-1258-B
Laboratory No.
Cost Class. Date 3/29/49
Strainer Grind 7-8
Mill
Is agitator required
Wt. or Bc 11.0# Temp.
Viscosity 110-120" Temp
Viscosimeter #4 Cup
Color Beige Sheen Gloss
Non Vol. Flash Pt. 100
Match for Std Y-1258

Code Number	One Gallon Batch Plate	Lbs.	Ozs.	Large Batch Gals.	Lbs.
40-W-127-E	8				
93-D-17			3		
93-Y-2			5/8		
93-Y-37			3/8		
93-B-7			5/8		
93-R-21			5/8		

Changed to improve hiding & Viscosity

Reducer S-43
Amt. for brushing only as needed
Spraying Tumbling
Dipping Drip time
Bake Temp.
Air dries in 6 hrs
A. D. to recoat in Overnite
Remarks:

Standard Formula.
Not to be taken
from File.

DISCONTINUED
SEE #174 GHM 1/27/51

Formulator H G H

Yield

GLD060342

Cost	Date	Analysis	Color
		Pigment 38.8 %	
		Vehicle 61.2 %	
		100.0 %	
		Pigment	
		Lithopone	63.4 %
		Titanium Oxide	29.3
		Basic Carbonate White Lead	2.4
		Calcium Carbonate	4.9
			100.0 %
		With necessary tinting color added	
			All plants 4-8-47
		Vehicle	
		Varnish 92 %	
		Mineral Spirits 5	
		Liquid Drier 3	
		100.0 %	
		# Non Vol. 51.5%	

GLD060343

GLIDDEN MASH PRINTED IN U.S.A. PAGNY

FORMULA RECORD

FORMULA NO. V.125H.S

GOODS Japalac Enamel Beige

LABORATORY NO.

CONSISTENCY

COST CLASS

DATE 3-20-40

FOR USE ON

STRAINER

GRIND

CUSTOMER

MILL

WT. OR BE

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH		
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.
		DISCONTINUED				
		USE	85-D-48			

IS AGITATOR REQUIRED

VISC. F. B. TEMP.

VISC. RED. TEMP.

VISCOSIMETER

COLOR SHEEN

NON VOL. FLASH PT.

MATCH FOR

REDUCER

ANT. FOR BRUSHING

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN

A. D. TO RECOAT IN

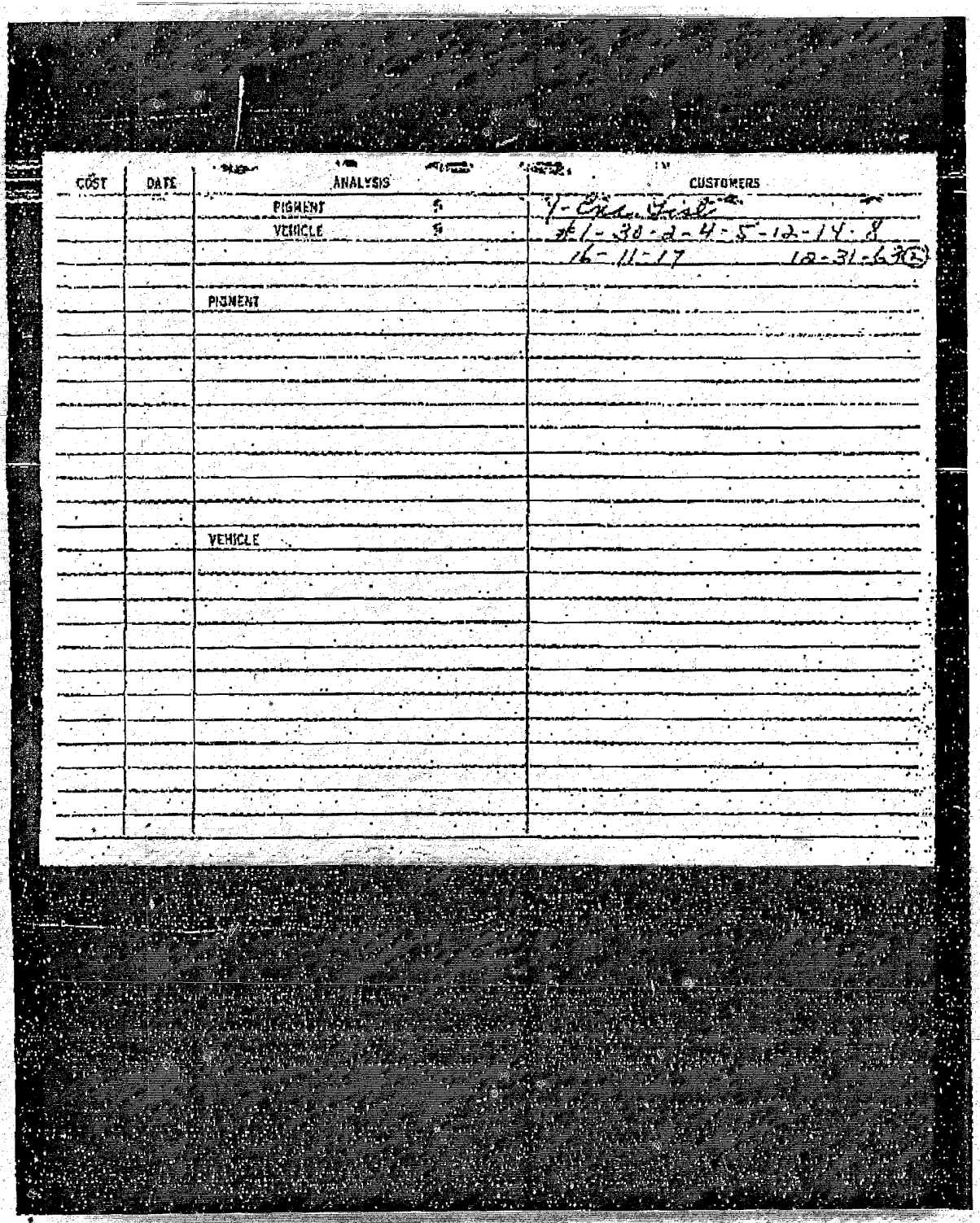
REMARKS:

FORMULATOR

YIELD

Standard Formula.
Not to be taken
from File.

GLD060344



COST	DATE	ANALYSIS	CUSTOMERS
		PIGMENT %	1-Ext. Tint
		VEHICLE %	#1-30-2-4-5-12-14-8
			16-11-17 18-31-6
		PIGMENT	
		VEHICLE	

GLD060345