

S.V.

C.V. 100, 105, 106

MARKING INSTRUCTIONS: BATCH UNIT
D.V. 300, 315, 317, 322, 323

CG 50 CODE YI-562-D PKG.

PUNCHED & CHECKED

→ JUL 14 80 36485
EST. WGT. 2375 LBS.

JUL 17 1980

STD. HRS. TIME

7A

M B.A.V 300+217 DONE

SCRUB V-100 DONE

PROCESSES	APPROVED BY
() YT-562-D (P)	BBK 01-16-78
(D) YC-4-A ()	AMJ 12-14-78
() YT-675-P (K)	
()	()
TYPED BY	
EMW121578	

LEAVE ONE STUMP ONLY

CLEAN UP
AS YOU GO ALONG,
NON-BLEEDING

EQUIPMENT	NAME: GREEN GOLD	USE LBS.	N CODE	ACCT. LBS.
Prep 1	1 Obtain for S 4		44-C	
	2 Obtain for S 9		613-C	
V	3 Run 60" (2054 G) water into V-300 & heat to 85-90°F			
2	4 Dump & rinse in from S 1 Lot 100% %		44-C	1163
	1295 159 53.3 300			
	1289 140 46.7 300			
	NOTE: WEIGH AND RECORD ALL			
	N-44-C 1294 160 53.6 300			
	1295 159 53.3 300			
	1297 478 53.1 900			
	1297 67 53.1 126			
	5 Dump in	400	3-A	400
	6 Adj to 82" (2816 G) at 85-90°F & stir to sol'n			
DV	7 Run 17" (595 G) water into V-317			
3	8 Run in from V-324 M 6 30.85 % 1771		28-D	616
	9 Heat to 68-72°F & dump in from S 2 Lot		613-C	876
	NOTE: N-613-C is extremely toxic			
	Destroy drums per Std Prac 124 876			
	10 Stir 30 min or longer to dissolve for S 13			
	Record: Start 915A			
CV	11 Run 1" (98 G) water into V-106 & install Temp Chart			
4	12 When S 6 stir complete, run in DV thru screen			
DV	13 When S 10 stir complete, adj to 58" (2000 G) at 56-60°F 10 87330		57-A	3300
5	14 Siphon in in 10-12 min M B 33.62 % 1771		725-A	481
	15 Stir 5 min & Record: KI + must be +		725-A	
	16 Stir 30 min at 60-72°F maintaining +CR, +KI for S 20		57-A	
	Record: Time Start 1000 ACR + (+) KI + (+)			
	NOTE:			
	(1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
	CR (+), KI (+)			
	(2) If CR+, KI-, add 20# "as is" increments Assume 33%		725-A	
	CR (+), KI (+)			
321	17 Run 41" (722 G) water into V-321 & heat to 66-80°F			
6	18 Dump in & stir to dissolve	1033	707-B	1033
	19 Siphon in in 10-12 min & stir for S 28	561	122-D	561

Notes w-4 &c
Sample required
2-1 follow
samples

1163
1096
67

7A

EQUIPMENT	PAGE	CG	CODE	YT-562-D (P) / (40) YG-4-A	2525 LBS.	USE LBS.	N CODE	ACCT. LBS.
DV 7	20			When S 16 stir complete, test DV & Record: CR - (+), KI - (+), Temp 66 (60-72°F) NOTE: (1) If CR-, KI-, add 20# "as is" increments Assume 32% CR (+), KI (+) (2) If CR+, KI-, add 20# "as is" increments Assume 33% CR (+), KI (+)			57-A	
	21			Settle 15-30 min for S 23 Record: 66 "DV. Start 10 30 A			28-D	
CV 8	22			Add CV to 82-88°F at 42" (4074 G) Record: HT 85 °F & Rec 85 °F			725-A	
	23			When S 21 settling complete, couple DV undersurface in 60-70 min Record: Start 11 00 A Total Min 70				
	24			Drain in DV 5 min & wash in line only				
	25			Stir 30 min				
	26			Record: Diazo - (-), Base + (+), pH 9.0 (8.9-9.0) (1) If Diazo +, Base -, & pH below 8.0 (a) adj to pH 8.0-9.0 (b) Record: pH (2) If Diazo +, Base -, & pH 8.0 or above (a) add 10# 100% N-44-C to a 55 G drum (b) adj with water to ± 25 G (c) stir to dissolve (d) pour into CV (e) stir 10 min (3) Repeat (1) & (2) above as necessary to - Diazo, + Base			3-A	
	27			Heat to 148-152°F in 32-38 min				
	28			Stir 20-25 min at 148-152°F. During stir wash DV to sewer				
	29			Run in V-32I in 20-25 min maintaining 148-152°F				
	30			Stir 5 min & Record: pH 8.9 (7.8-8.8)				
	31			Dump in			65-A	
	32			Stir 60 min at 148-152°F Record: Start 1 50 P		100	100	
	33			Flood to 96 "				
	34			Stop agitator				
	35			Take 1 Qt sample				
		V-105	V-106	V-100				
S 32	94" (9174 G)	96" (9322 G)	83" (8250 G)					
	START	FINISH	OPTR					
	700 A	300 P	209-129					

