

NARCO CONFIDENTIAL-RESTRICTED



NARMAG OH GUN MIX

Made at: Womelsdorf, PA

PRODUCT LIFE: APRIL 15, 1974 TO NOV. 1976

ASBESTOS DATE: APRIL 15, 1974 TO NOV. 1976

NARMAG OH GUN MIXES: 345 - never written

345A

NORTH AMERICAN REFRACTORIES COMPANY

Mix Instructions

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Plant Womeladorf, Pa.
 Brand Narmag OH Gun Mix
 Process Pitch-bearing Magnesite
Gun Mix

Date April 15, 1974
 Mix No. 345 A
 Burn _____
 Shrinkage _____

Mix

Tar Batts	- 4 mesh	74.5%
Periclase *	- 48 mesh	10.0
Periclase	Dust Collector Fines	10.0
GD Sodium Silicate		3.0
Boric acid		1.5
7K05 Asbestos		1.0
		100.0%

* -48 m. "Periclase" may be Blend, Martin-Marcetta (Std. Line), Grade A or Grade B, or mixtures thereof.

Special Instructions Precautions should be taken to
avoid lumps in sodium silicate, boric acid and asbestos.
Screen boric acid through a 10m. screen. Shred asbestos.

Control Specifications

New brand name for
former "WO-731" and "WO-857"
Based on W.O. 857

Replaces Sheet Dated

4/4/72 Exptl Mix no 345

Approved Robert J. Kline ResearchApproved R. F. Whitford OperatingApproved R. C. Gorman Plant