

Goods *Endurance Shade White Base* Formula No. *41884 M*
 Consistency *Liquid* Date *9-15-44* Laboratory No.
 For Use on *0* Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specifications
	Pints	Lbs.	Ozs.	Calcs.	Lbs.	Ozs.	Calcs.	Lbs.	Ozs.	
W 104		2	3					175		Grind C
W 6		7	2					570		Kind of Mill Pebble
W 69		2						160		Strainer
W 16		1						80		Weight per Gallon 15.80
W 11		1						80		Light Baume Temp.
				Standard Formula.						Heavy Baume Temp.
O-1	2 9/16			Not to be taken				25 7/8		Viscosity 85-90 Temp.
O-2 86	2 1/2			from file.				25		Viscosimeter Stanton
O-15	1 1/2						5			Flash Point
S-43	1 15/16						19 7/8			Is Agitator Required
S-148	1 1/2						5			Remarks 2nd sample
67-T-9				1 23/32				5/8		DISCONTINUED SEE 1804-0 11/25/46
Reissued to replace W 33 with W 6										
Yield										3.75 gal./lb.

N12043

Characteristics and Method of Using		Cost Data			Customers
Type of Goods					<i>all plants 9-20-4</i>
Color					
Luster					
Match for					
Kind of Reducer					
Amount of Reduction for					
Brushing					
Spraying	Pressure				
Dipping	Drip Time	Analysis			
Floccing	Drip Time	<i>Pigment</i>	<i>63.9</i>		
Tumbling		<i>Vehicle</i>	<i>36.1%</i>		
Air dry to recoat		<i>Pigment</i>	<i>100.0%</i>		
To Sand or Rub		<i>Basic Carbonate White Lead</i>	<i>16.5%</i>	<i>Vehicle</i>	
Bake Time	Temp.	<i>" Sulfate "</i>	<i>18.7%</i>	<i>Linseed oil</i>	<i>33.4%</i>
Rub with		<i>zinc Oxide</i>	<i>34.8%</i>	<i>Boiled Linseed Oil</i>	<i>33.7%</i>
Polish with		<i>Chitosone</i>	<i>15.0%</i>	<i>Liquid Drier</i>	<i>6.1%</i>
Schedule		<i>Silica</i>	<i>7.5%</i>	<i>Mineral Spirits</i>	<i>26.8%</i>
		<i>Magnesium Silicate</i>	<i>7.5%</i>		<i>100.0</i>
		<i>0</i>	<i>100.0%</i>		

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