ICA©

INDUSTRIAL CLEAN AIR

November 19, 1973

Bird & Son
P. O. Box 72
Shreveport, Louisiana 71161

Attention: Mr. R. W. Hawkins
Plant Engineer

Subject: Abestos Dust Control System

ICA Proposal #R 311-16

Gentlemen:

Thank you for your inquiry concerning ICA "Cloth Tube" dust collectors. We are pleased to offer the following intermittent duty collector per your specification for service filtering asbestos dust at your Shreveport, Louisiana plant.

Our proposal is:

ONE (1) ICA #2-800SW dust collector complete with 1600 sq. ft. effective filter area, and including:

A. 14 ga. panelized housing reinforced for 12" WG suction.

B. 12 ga. panelized hopper (pyramid type) with 16"DIA flanged inlet with baffle, and 12" manual slide gate for dust discharge.

C. Electric shaker mechanism with exterior 3/4 HP TENV motor drive and guard.

D. 96 - ICA "Polybrade" (50% cotton, 50% dacron) filter tubes, nominal size 6" Dia. x 134" long.

E. Quick opening housing access door, internal tube service walkway.

F. Service access platform, railed, with access ladder.

G. Structural steel supports providing 4'-0" clear under hopper discharge gate.

H. Clean gas plenum chamber to provide bag relief.

I. 14" U-gage with 3-way valve.

J. Prewired control panel with:

1. Dual function relay timer.

2. Fusible fan and shaker starters

3. Unfused main disconnect.

4. Push buttons, pilot lights.

5. 460/120 V. transformer.

6. Manual shaker overide for testing.

7. Relays, etc as required, and prewiring to terminal strips.

The electro-mechanical timer has the following functions:

A. Manual stop of fan.

B. Adjustable null period (0-5 min) to allow fan rotation to stop.

C. Adjustable (0-5 min) shake period.

D. Reset to allow manual restart of fan.

K. Factory assembly into major components; housing with tubes hung and adjusted, and shaker mechanism assembled, and hopper with inlet and gate. Supports, etc ship KD.

L. One shop coat each primer and finish paint.

Exceptions to specifications:

1. Standard "Polybrade" tubes are quoted which provide identical filter characteristics to the tubes specified, longer service life, and lower cost.

2. Automatic null period after shaker function has not been included in the timer. This function is somewhat superfluous as the fan must be restarted manually in either case, and a predetermined null period does not substantially improve equipment performance.

Total Net Price for the above equipment, shipped F.O.B. factory with full freight allowed to erection site. $5,832.00

Shipping weight. . . . . 5000#

This proposal is made subject to the enclosed Conditions of Sale (COS-71).

Drawings for approval: 2-3 weeks after receipt of order.

Shipment: 10-12 weeks after approval.

Items not included with this proposal.

A. Taxes, permits, fees.
B. Field wiring.
C. Final assembly, erection, installation.
D. Ductwork to or from collector.
E. Exhauster, motor.
F. Touch up of finish paint.

The enclosed Bulletin #52-A provides further details of this offering. Dimensions of the unit are as marked on page 6 (the larger size is due to the clean gas plenum chamber).

If you should have any questions concerning the above, or other areas in which we may assist you, please do not hesitate to contact us directly or our representative in your area:

Environmental Controls, Inc.
401 Mouton Street
New Orleans, Louisiana 70124

We look forward to serving you.

Very truly yours,

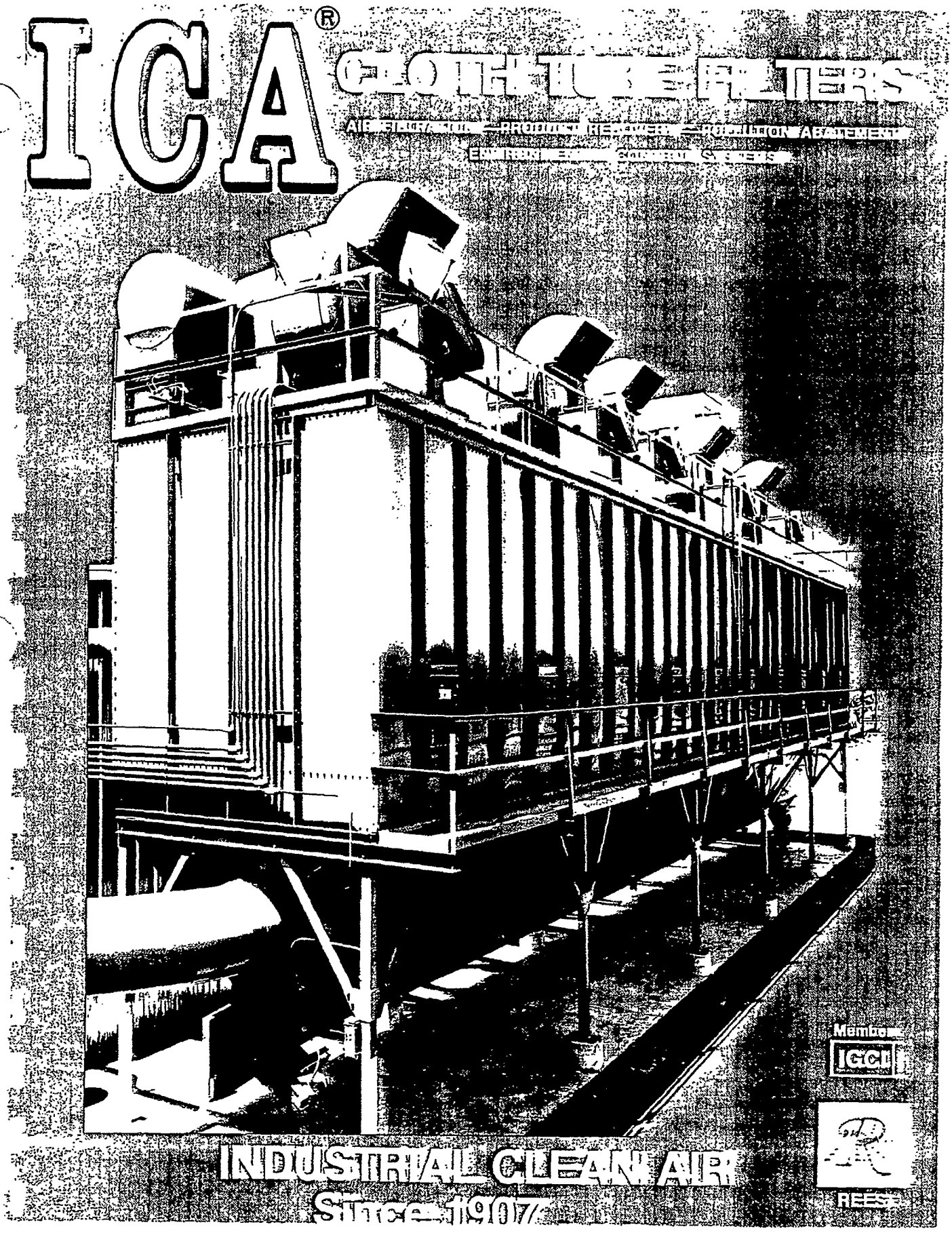
INDUSTRIAL CLEAN AIR, INC.

P. Michael Watson

PMW/s
Encls: Bulletin 52-A
COS-71

cc: Mr. Otis Luker
Environmental Controls, Inc.
(504) ~~282-2975~~
New Orleans

ICA®



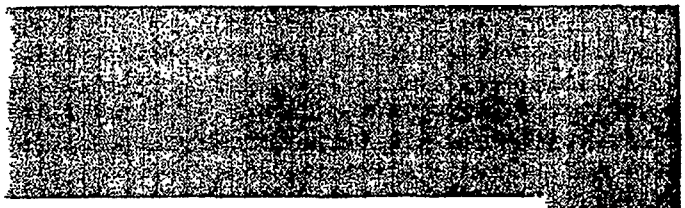
INDUSTRIAL CLEAN AIR

Since 1907

Member IGCI

REES

Industrial Clean Air, Inc., formerly Rees Blowpipe Manufacturing Company, has served American industry with environmental control systems since 1907. ICA-REES "cloth tube" filters have a proven track record in every major industry including steel, cement, foundries, food processing, chemical and the mineral industry.



"CLOTH TUBE" STANDARD FEATURES

Service walkways and service access doors.

Trough-type hopper with integral screw conveyor.

Bolted, modular panelized construction.

Electric shaker assembly with inside mounted motor.

"Poly-Brade" filter tubes/"Snaplock" clamps.

Magnetic pressure differential gauge (one per compartment.)

Structural steel supports.

14-Ga. Housing construction.

12-Ga. Hopper construction.

"CLOTH TUBE" OPTIONAL FEATURES

Factory assembly.

Multiple hoppers.

Clean & dirty gas plenum chambers.

Welded construction.

Reinforcing for high static pressure.

Provision for roof-mounted fans.

Extended support structure.

Factory installed inlet & outlet connections.

Cleaning cycle timer.

Hi-temperature construction.

Explosion proof & outside mounted shaker drives.

Discharge valves.

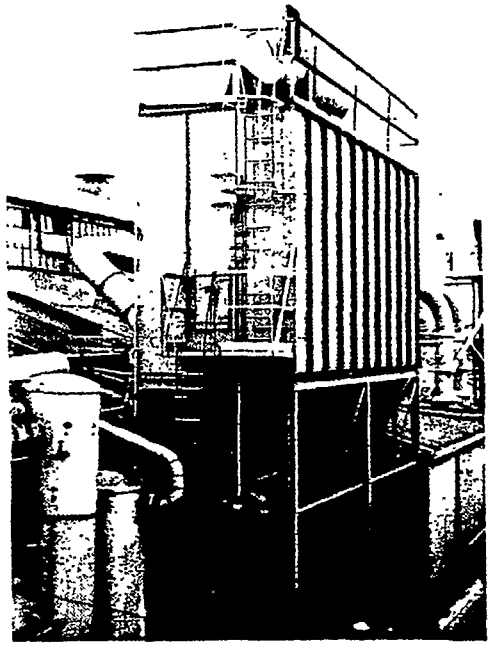
Gas control equipment, exhausters & dampers.

"CLOTH TUBE" FEATURES

1. Panelized modular construction with bolted or welded construction available.
2. Wide range of available sizes and 3 available cleaning methods including units for intermittent or continuous duty gives selection versatility and system flexibility. Units available to handle 1500 CFM to 1,000,000+ CFM.
3. Solid construction and engineering experience provide lowest initial cost, efficient operation, low maintenance cost, and minimal attention.
4. Some of the design features the "cloth tube" filter incorporates are: Low energy requirements, high filtration efficiency under varying conditions, simple inspection and maintenance, and even prolonged bag life by distribution of dirty gases over the entire filter area.

ICA manufactures necessary supporting components such as fans, rotary seal valves, screw conveyors, butterfly valves, cyclone precleaners, and others. This assures proper mating and operation of the entire system.

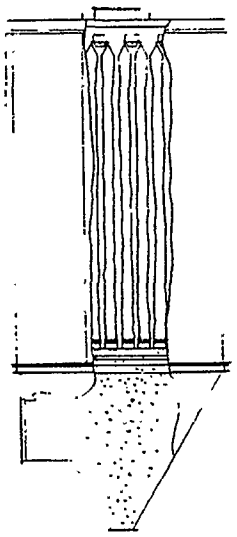
ICA's engineering experience offers customers complete turn-key system capabilities. "Turn-key" means ICA will handle your environmental control problems from design and selection of the proper equipment, submission of necessary plans to control agencies, to completion of erection and startup. This turn-key approach allows us to do your job better and provides you, the customer, with the best job possible.



STEEL FOUNDRY — CLEANING ROOM

HOW THE CLOTH TUBE FILTER WORKS

As the particulate laden gas stream enters the plenum below the tube sheet, the heavier particles collect in the hopper. The very light particulate rises with the air and is collected by the filter cake formed on the filter tubes. Only the air itself passes through the fabric, and is exhausted at the top of the collector.

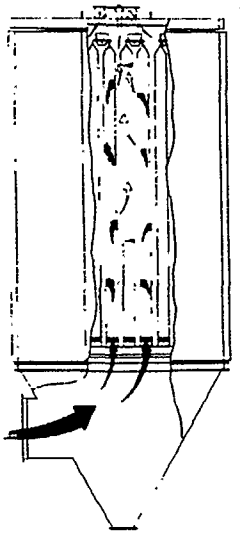


INTERMITTENT DUTY OPERATIONS

Designed for intermittent operation or extremely light dust loadings. This unit has a single compartment that must be shut down periodically for tube shaking.

BAG CLEANING

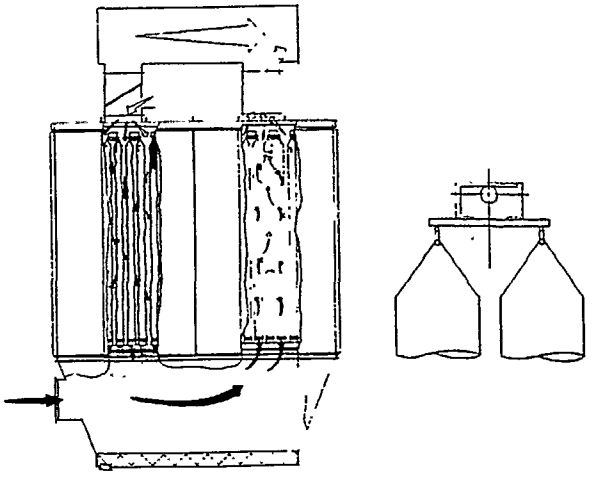
FILTERING

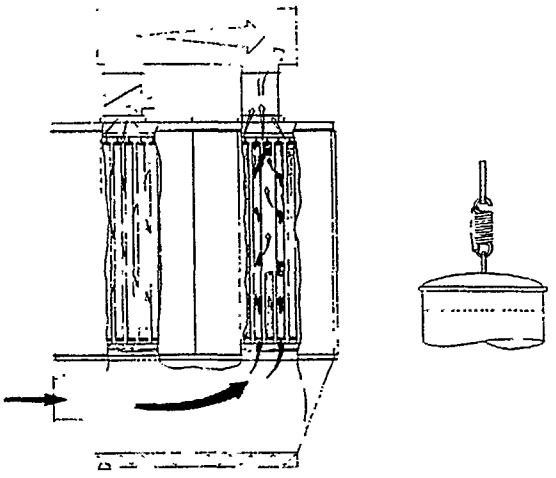


CONTINUOUS DUTY OPERATIONS

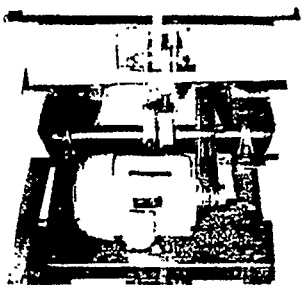
Automatic Continuous Duty filters are multi-compartment filters. Cleaning cycle is actuated automatically one compartment at a time while the remaining compartments remain on-stream providing uninterrupted filtration.

AE — Automatic-Electric utilizes an electric shaker assembly in each compartment. In addition, during cleaning cycles, an electrically controlled, solenoid operated air reversal valve on top of the compartment allows the air flow to be reversed. This combination of low velocity reverse air and gentle shaking effectively cleans the filter tubes.

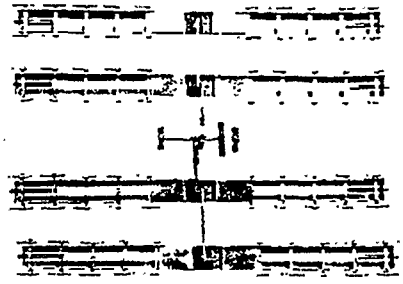




ANS — Automatic Non Shaking tubes are supported rigidly by individual springs. During cleaning cycles, the air flow to a compartment is reversed to gently collapse the filter tubes and dislodge the filter cake.



View of shaker mechanism showing drive in place and cloth tubes installed.



Shaker mechanism for 800 Series & AE models. Electric motor with V-drive gives ecentrically balanced frames a rocking motion, cleaning bags without wear.

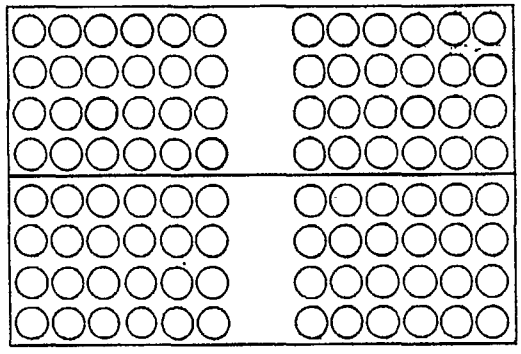
Fabric	Maximum Operating Temp	PHYSICAL RESISTANCE		CHEMICAL RESISTANCE					Supports	
		Dry Heat	Moist Heat	Mineral Acids	Organic Acids	Alkalies	Oxidizing Agents	Solvents	Collection
*Poly-Brade	180 F	G	F	F	G	F	F	E	Yes
Acrylic	275 F	G	G	G	G	F	G	F	Yes
Nylon	250 F	G	G	E	F	G	F	G	No
Polypropylene	225 F	G	G	E	E	E	G	G	No
Polyester	275 F	G	G	E	G	F	G	E	Yes
Nomex	425 F	E	E	E	E	G	G	E	No
Teflon	500 F	E	E	E	E	E	E	E	No
Glass	500 F	E	E	P	G	P	G	E	No

E—Excellent G—Good F—Fair P—Poor.
Characteristics are tabulated for the purpose of comparison only. Ratings are based on data published by fabric manufacturers. Final fabric selection must be based on the operating conditions anticipated for each individual application.

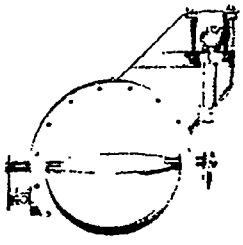
Typical Air to Cloth Ratios

DUST	Usual Air-Cloth Ratio (CFM/Sq Ft) Reqs. Cloth Tube	DUST	Usual Air-Cloth Ratio (CFM Sq Ft) Reqs. Cloth Tube
Alumina	2.5-3.0	Leather Dust	3.5-4.0
Asbestos	3.0-3.5	Lime	2.5-3.0
Bauxite	2.5-3.2	Limestone	2.5-3.3
Carbon Black	1.5-2.0	Mica	2.5-3.3
Coal	2.5-3.0	Paint Pigments	2.5-3.0
Cocoa Chocolate	2.8-3.2	Paper	3.5-4.0
Clay	2.5-3.2	Plastics	2.5-3.0
Cement	2.0-3.0	Quartz	2.5-3.2
Cosmetics	1.5-2.0	Rock Dust	2.0-3.5
Enamel Frit	2.5-3.0	Sand	2.5-3.0
Feeds, Grain	3.5-5.0	Sawdust (Wood	3.5-4.0
Feldspar	2.2-2.8	Silica	2.3-2.8
Fertilizer	3.0-3.5	Slate	3.5-4.0
Flour	3.0-3.5	Soap, Detergents	2.0-2.5
Graphite	2.0-2.5	Spices	2.5-3.3
Gypsum	2.0-2.5	Starch	3.0-3.5
Iron Ore	3.0-3.5	Sugar	2.0-2.5
Iron Oxide	2.0-3.0	Talc	2.5-3.0
Iron Sulfate	2.0-2.5	Tobacco	3.5-4.0
Lead Oxide	2.0-2.5	Zinc Oxide	2.0-2.5

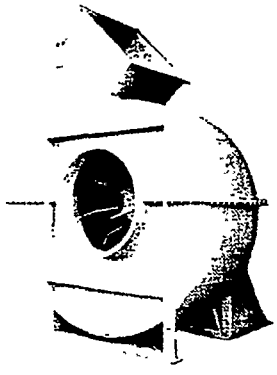
NOTE Tabulations are based on moderate loadings of coarser dust having specific particle size and shape characteristics. Ratios will normally be less when dust loading is heavy temperature is elevated, particle size is smaller or continuous uninterrupted service is required.



Standard Tube Sheet

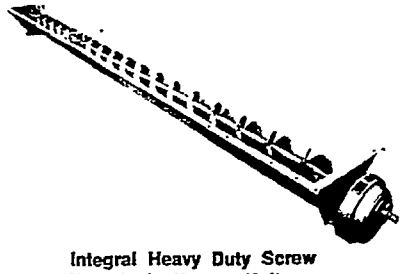


Machined butterfly valve, pneumatically operated, for air volume control.

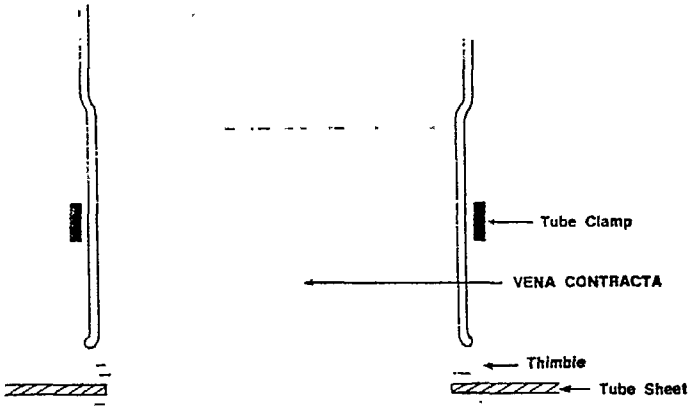


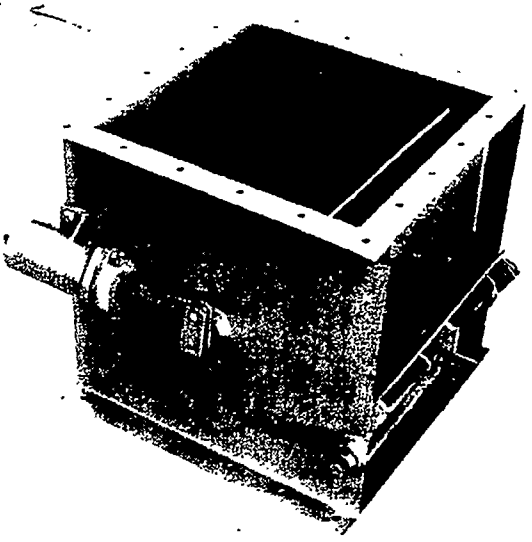
Heavy duty industrial fan may be used for suction or pressure service. High pressure blowers or non-overloading airfoil fans are also available.

Inlet nozzle, with abrasion resistant baffle plate provides sudden velocity stop for particulate "fallout" and assures even distribution of the dirty gas.

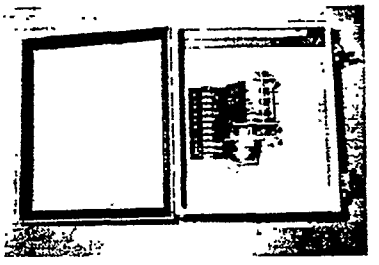


Integral Heavy Duty Screw For Single Hopper Units.

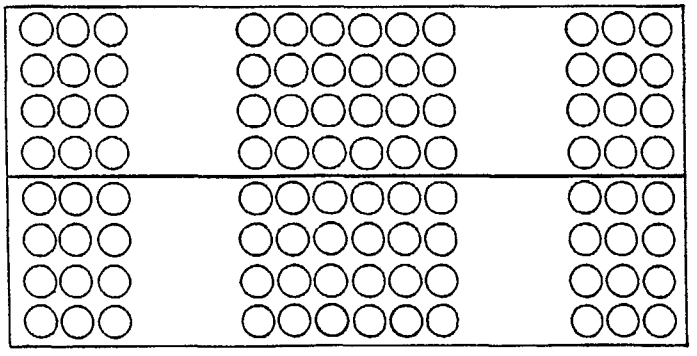




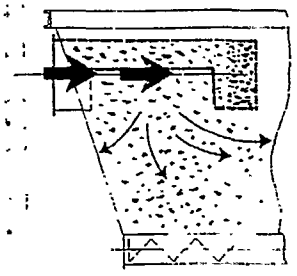
Pneumatically operated shut-off valve with air reversal door.

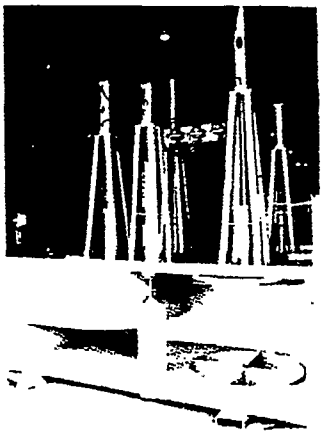


Mechanical or solid state electronic timers are available, in size and complexity to suit the application.

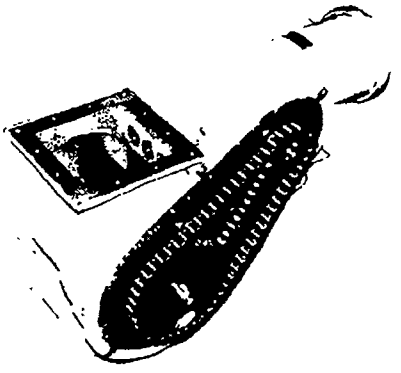


3-bag reach from service walkway available

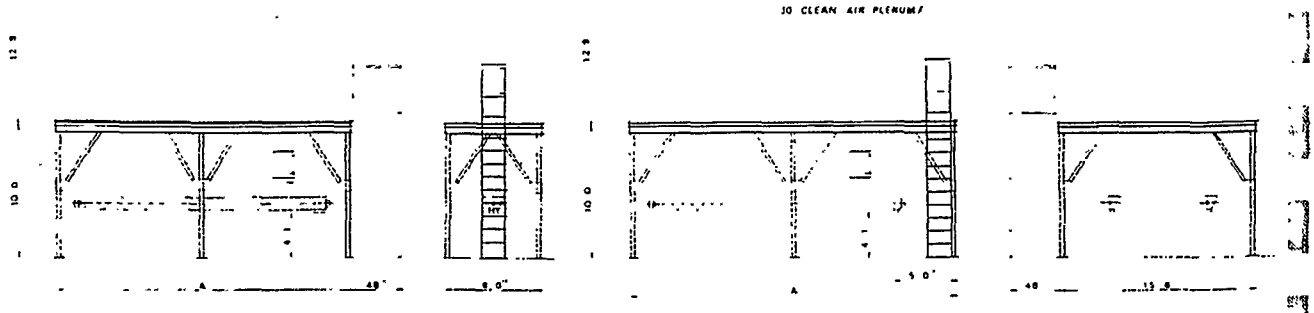




POPPET VALVE
Pnuematically operated dampers for compartmental isolation.



Rotary seal valve (cast body-machined rotor) motor mount and roller chain drive. (Drive guard not shown.)

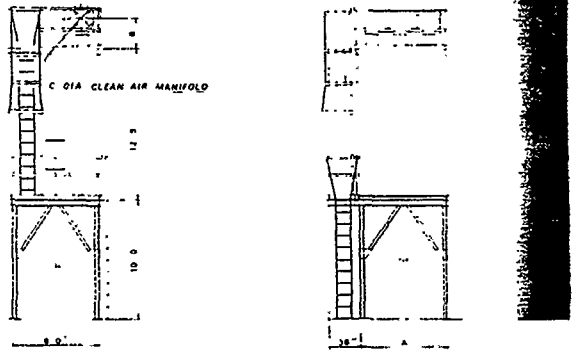


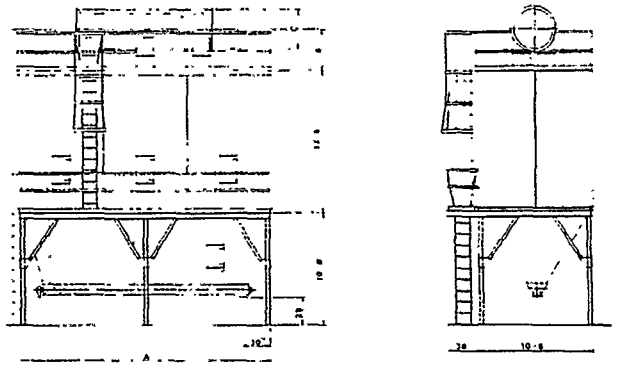
800 SERIES AIR FILTER

With single hopper & screw conveyor
for intermittent duty.

800 SINGLE WIDTH						
Size	No. of Tubes	Cloth Area Sq. Ft.	"A"	Filter Weight	Support Weight	No. of Legs
2-800SW	96	1600	5'-6"	3000#	950#	4
3-800SW	144	2400	8'-0"	3800#	1075#	4
4-800SW	192	3200	10'-6"	6650#	1150#	4
5-800SW	240	4000	13'-0"	7900#	1200#	4
6-800SW	288	4800	15'-6"	9100#	1250#	4
7-800SW	336	5600	18'-0"	10300#	1600#	6
8-800SW	384	6400	20'-6"	11500#	1650#	6
9-800SW	432	7200	23'-0"	12700#	1700#	6
10-800SW	480	8000	25'-6"	14000#	1750#	6
11-800SW	528	8800	28'-0"	15200#	1775#	6
12-800SW	576	9600	30'-6"	16400#	1800#	6
13-800SW	624	10400	33'-0"	17500#	2100#	8
14-800SW	672	11200	35'-6"	18700#	2150#	8
15-800SW	720	12000	38'-0"	20000#	2200#	8
16-800SW	768	12800	40'-6"	21500#	2250#	8

800 DOUBLE WIDTH						
Size	No. of Tubes	Sq. Ft. Cloth	"A"	Filter Weight	Support Weight	No. of Legs
6-8000W	576	9600	18'-0"	13700#	1350#	4
7-8000W	672	11200	20'-5"	15700#	1710#	6
8-8000W	768	12800	23'-0"	17700#	1770#	6
9-8000W	864	14400	25'-6"	19700#	1820#	6
10-8000W	960	16000	28'-0"	21700#	1870#	6
11-8000W	1056	17600	30'-6"	23700#	1930#	6
12-8000W	1152	19200	33'-0"	25700#	1980#	6
13-8000W	1248	20800	35'-6"	27700#	2350#	8
14-8000W	1344	22400	38'-0"	29700#	2400#	8
15-8000W	1440	24000	40'-6"	31700#	2460#	8
16-8000W	1536	25600	43'-0"	33700#	2520#	8





800AE/800ANS SERIES. AIR FILTER

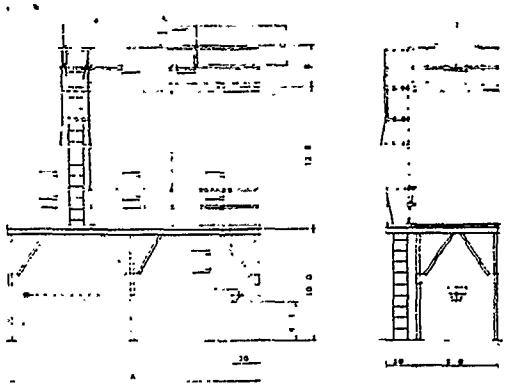
With single hopper & screw conveyor**
For automatic continuous duty

800AE/800ANS SERIES AIR FILTER								
Size	No. of Tubes	Sq. Ft. Cloth	"A"	"B"	"C"	Filter Weight	Support Weight	No. of Legs
2-800	96	1600	5'-6"	28-½"	19"	3750#	1500#	4
3-800	144	2400	8' 0"	30-½"	23"	5650#	1600#	4
4-800	192	3200	10'-6"	34"	30"	7000#	1750#	4
5-800	240	4000	13'-0"	37"	36"	8400#	1900#	4

1600AE/1600ANS SERIES AIR FILTER

With single hopper & screw conveyor
For automatic continuous duty

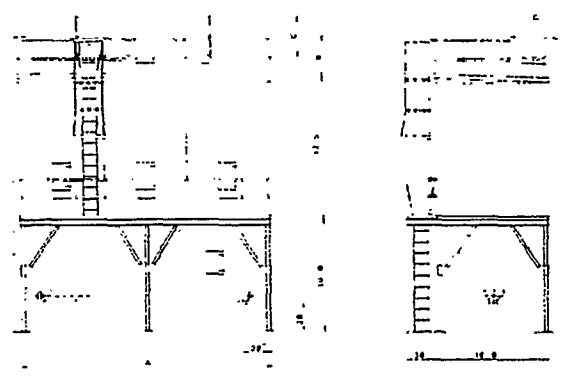
1600AE/1600ANS SERIES AIR FILTER								
Size	No. of Tubes	Sq. Ft. Cloth	"A"	"B"	"C"	Filter Weight	Support Weight	No. of Legs
2-1600	192	3200	8'-0"	40"	30"	6800#	2500#	4
4-1600	384	6400	15'-6"	46"	42"	14250#	3100#	4
6-1600	576	9600	23'-0"	49"	48"	18750#	4150#	6
8-1600	768	12800	30'-6"	52"	54"	23250#	4750#	6



2400 AE/2400 ANS AIR FILTER

With single hopper and screw conveyor
For automatic continuous duty

2400AE/2400ANS SERIES								
Size	No. of Tubes	Sq. Ft. Cloth	"A"	"B"	"C"	Filter Weight	Support Weight	No. of Legs
2-2400	288	4800	15'-6"	42"	34"	8500#	2700#	4
3-2400	432	7200	23'-0"	44"	42"	12500#	3650#	6
4-2400	576	9600	30'-6"	49"	48"	16000#	4200#	6
5-2400	720	12000	38'-0"	52"	54"	19500#	5150#	8
6-2400	864	14400	45'-6"	55"	60"	23000#	5300#	8
7-2400	1008	16800	53'-0"	55"	60"	26500#	6650#	10
8-2400	1152	19200	60'-6"	55"	60"	30000#	7200#	10



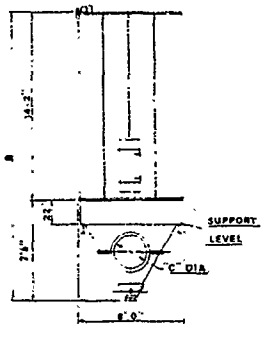
3200 AE/3200 ANS AIR FILTER

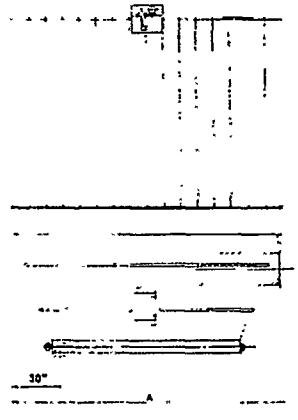
With single hopper and screw conveyor
For automatic continuous duty

3200AE/3200ANS SERIES								
Size	No. of Tubes	Sq. Ft. Cloth	"A"	"B"	"C"	Filter Weight	Support Weight	No. of Legs
2-3200	384	6400	15'-6"	46"	42"	11000#	2800#	4
3-3200	576	9600	23'-0"	49"	48"	16000#	3750#	6
4-3200	768	12800	30'-6"	52"	54"	20000#	4300#	6
5-3200	960	16000	38'-0"	55"	60"	25500#	5250#	8
6-3200	1152	19200	45'-6"	55"	60"	30000#	5400#	8
7-3200	1344	22400	53'-0"	55"	60"	35000#	6750#	10
8-3200	1536	25600	60'-6"	55"	60"	39000#	7300#	10

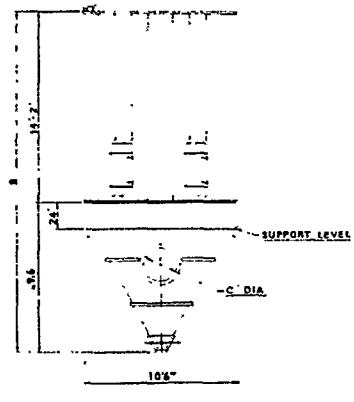
SERIES 6
MODULAR AIR FILTER

For automatic continuous duty





STANDARD BAG REACH

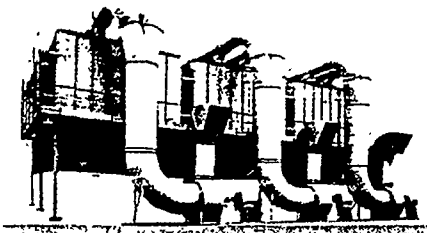


THREE (3) BAG REACH

Series "6" Filters

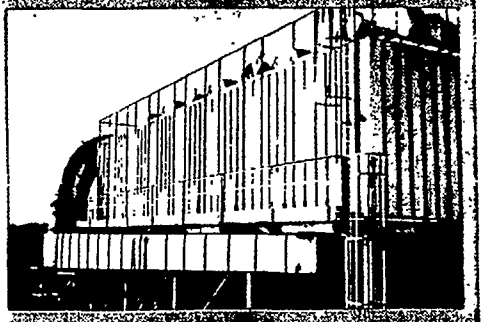
Are all welded modular units

DIMENSIONS PER MODULE									
Size Sq. Ft. Cloth	No. of Tubes	Standard Bag Reach				3-Bag Reach			
		"A"	"B"	"C"	Weight	"A"	"B"	"C"	Weight
4000	192	10'-6"	22'-3"	21"	6700#	10'-6"	25'-4"	21"	7900#
5000	240	13'-0"	22'-3"	23"	7750#	13'-0"	25'-4"	23"	9000#
6000	288	15'-6"	22'-3"	25"	8800#	15'-6"	25'-4"	25"	10100#
7000	336	18'-0"	22'-3"	27"	9850#	18'-0"	25'-4"	27"	11200#
8000	384	20'-6"	22'-3"	29"	10900#	20'-6"	25'-4"	29"	12300#
9000	432	23'-0"	22'-3"	30"	11950#	23'-0"	25'-4"	30"	13400#
10000	480	25'-6"	22'-3"	33"	13000#	25'-6"	25'-4"	33"	14500#
11000	528	28'-0"	22'-3"	36"	14050#	28'-0"	25'-4"	36"	15600#

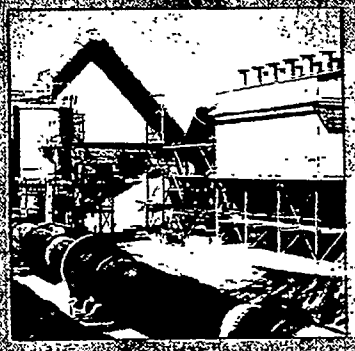


AE series exhausting rotary car dump (Coal, Iron Ore, Fertilizer).

200 Series fume fighting galvanizing kettles (Zinc Ammonium Chloride).



Series 4 modules controlling fume on induction furnace.



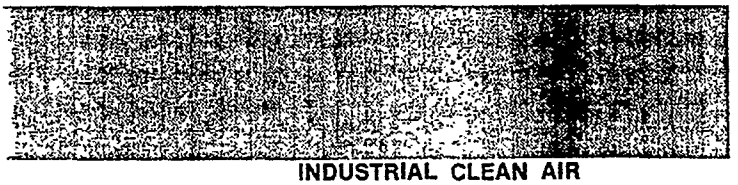
Series 12 "Senior" baghouse on kiln operation.

CUSTOMERS .....

Abex	Ken R. White
Adolph Coors	Kerr McGee Chemical Corp.
Aerojet-General Corp.	Lone Star Industries
A. G. McKee	Marcona Mining
Alcoa	McClouth Steel
American Can	Missouri Lead
American Smelting & Refining	Molybdenum Corp.
American Standard	Monolith Cement
Anaconda Copper	National Lead Industries
Bechtel	Nevada Cement
Bethlehem Steel Co.	Oklahoma Cement
Calaveras Cement (Flintkote)	Oregon Metallurgical
California Almond Growers Inc.	Oregon Portland Cement
Carnation Co.	Owens-Corning
Chemstone	Pacific Asbestos
Chevron Chemical	Pacific Carbide & Alloys Co.
Colgate-Palmolive	Pacific Southern Foundries
Collier Carbon & Chemical	Phelps Dodge
Colorado Fuel & Iron	Port of Tacoma
Continental Can	H. K. Porter
Dravo	Price Pfister Brass
Eagle-Picher Industries	Revere Copper & Brass
Fibreboard	Reynolds Aluminum
Flintkote Co.	Reynolds Metals
FMC Corporation	Roth Bros. Smelting
General Battery	Shell Chemical
General Electric Co.	Soule Steel
General Motors	Standard Oil Co.
Halliburton Cement	Stauffer Chemical
Hanna Nickel	Susquehana
Ideal Cement	Todd Shipyards
Inland Steel	Union Carbide
Intalco Aluminum	United Grain
Interpace	U.S. Gypsum
Johns-Manville	U.S. Lime Div. (Flintkote)
Kaiser Aluminum & Chemical Corp.	U.S. Navy
Kaiser Cement & Gypsum	U.S. Pipe & Foundry
Kaiser Refractories	U.S. Steel Corp.
Kaiser Sand & Gravel	Vulcan Foundry
Kaiser Steel Corp.	Westinghouse Electric Corp.
Kennecott Copper Corp.	Weyerhaeuser Corp.
Kennedy Van Saun	Whitehall Cement

ICA Manufacturers 3 Bag Filter Series:

"Cloth Tube ™" • "Senior ™" • "Pulse Clean ® "



INDUSTRIAL CLEAN AIR

ICA®

Home Office
BERKELEY, California 94710
2929 Fifth Street P.O. Box 2309
Telephone (415) 845-2345 Telex: 34-0314

PARAMOUNT, California 90723
15534 So. Garfield, P.O. Box 942
ICA-REES Division,
Telephone (213) 633-4220

Member IGCI Industrial Gas Cleaning Institute

BULLETIN NO. 52A 6M 10-73

BIRD 016982

ICA

INDUSTRIAL CLEAN AIR

CONDITIONS OF SALE

1. PROPOSAL - It is our purpose to furnish you the equipment as covered by this proposal and specifications at the prices stated herein. All prices are firm and for acceptance within thirty (30) days from date of proposal. All the information in this proposal is confidential and has been prepared for your use solely in considering the purchase of the equipment described. Transmission of all or any part of this information to others or use by you for other purposes is unauthorized without our written consent.

2. TERMS OF PAYMENT - Net cash thirty (30) days after date of shipment, unless specified otherwise, subject to credit approval.

3. SHIPMENT - f.o.b. plant as per our proposal with machinery mounted on skids only, suitable for domestic shipment, unless otherwise specified. Shipping dates given therein are approximate only and are computed from time of receipt at our Main Office of all details pertaining to the order essential to its proper execution. We will not be liable for any delay in the performance of contracts and orders, or in the shipment and delivery of goods, or for any damage suffered by the buyer by reason of delay, when such delay is, directly or indirectly, caused by or in any manner arises from fires, floods, accidents, riots, war, Government interference, priorities, embargoes, strikes, shortage of labor, fuel, materials or supplies, inadequate transportation facilities or any other cause or causes (whether or not similar in nature to any of those hereinbefore specified) beyond our control. If more than one shipment is made, each may be separately invoiced.

4. DELIVERY - All costs incident to the erection of the equipment in purchaser's plant shall be borne by the purchaser, unless otherwise specified. When delivery of material is extended beyond six (6) months from date of receipt of order, at your request, the price may be adjusted to compensate for any increase in costs prevailing at time of shipment, or any storage charges accruing thereto. Any such adjustment hereunder shall be equal to any percentage adjustment in the company's published prices and applicable discounts from date of order to the date of shipment, but any increase hereunder shall not exceed 10% increase for shipments within twelve (12) months.

5. GUARANTEE - Within one (1) year of date of start-up, not to exceed eighteen (18) months from the date of shipment, whichever shall come first, of this equipment to the original purchaser, INDUSTRIAL CLEAN AIR will replace or repair any part or parts free of charge, f.o.b. our factory, provided our examination shows the item to be truly defective by reason of inferior materials or poor workmanship. The part or parts must have been used for the purpose as intended and in accordance with our instructions. No allowance will be made for repairs or alterations not previously agreed to by our written consent.

   This Guarantee does not cover damages resulting from misuse, neglect, alteration, or accident. Motors, controls and other purchased parts are warranted by their original manufacturers and such warranties will be carried out in accordance with the usual terms thereof. Filter bags carry no warranty as to service life, once placed into service.

   Industrial Clean Air reserves the right to invoice for all charges incurred by reason of inferior materials or poor workmanship when repairs are made in the field at the customer's specific request.

6. SERVICE - Should service in the nature of installation, demonstration or repair of any equipment offered in this proposal, be requested beyond that specifically mentioned as included in the quoted price, such service will be rendered at ICA's prevailing billing rates, plus travel and living expenses as may be applicable.

7. PERFORMANCE - When performance of our equipment is based on data furnished by you, it should be understood that our performance figures are estimates only, based on the best reliable engineering practice. The actual performance obtained by you may be influenced by any changes in conditions prevailing in your plant.

8. CLAIMS - Claims for loss or damage in transit are the responsibility of the consignee; however, we will lend every possible assistance. Any claims for shortages not covered by the common carrier, in order to receive consideration, must be made within ten (10) days from date of delivery.

9. LIMITATION OF LIABILITY - Our liability on any claim of any kind, including negligence, for any loss or damage arising out of, connected with, or resulting from an order or from the performance, design, manufacture, sale, delivery, resale, installation, technical direction of installation, inspection, repair, operation or use of any equipment covered by or furnished under this order shall in no case exceed the price allocable to the equipment or unit thereof which gives rise to the claim and shall terminate two (2) years after the completion of installation of the equipment.

   In no event, whether as a result of breach of our warranty or alleged negligence, shall we be liable for special or consequential damages, including, but not limited to, loss of profits or revenue, loss of the equipment or any associated equipment, cost of capital, cost of substitute equipment, facilities or services, downtime costs, or claims of customers of the purchaser for such damages.

10. CANCELLATION - Any orders placed for machinery and equipment as offered in this proposal shall not be subject to cancellation except with our consent, and then only upon the following conditions:

    Standard Equipment - (Defined as catalogued equipment ordinarily carried in stock.) When cancellation is accepted we reserve the right to make a cancellation charge up to 25% of the purchase price.

    Special Equipment - (Defined as equipment manufactured for special requirements and not catalogued or stocked as standard product.) Cancellation will be accepted upon payment of a percentage of the total special equipment price equal to the percentage of total work completed.

11. TAXES - Our proposal does not include Federal, State or Local Sales, Privilege, Use or other taxes of any kind applicable to the sale of the equipment involved. These taxes shall be paid by the purchaser or, in lieu thereof, the purchaser shall provide us with a tax exemption certificate acceptable to the proper taxing authority.

12. DRAWINGS & MANUALS - The price quoted therein includes three (3) sets of applicable drawing prints, or, one (1) set of suitable reproducible transparencies, also one (1) installation, operation and maintenance manual. Additional drawings or manuals will be furnished at a nominal charge.

Services to be Furnished by Owner or Others

When installation of the equipment is to be performed by ICA, the Owner or Others will, at it's (their) expense, and at such times as may be required by ICA or it's subcontractors:

(a) Procure all necessary priorities, allocations and allotments for materials and operating equipment, and all licenses and permits, including building permits, required by governmental or regulatory authorities in connection with the supply, erection and operation of the ICA equipment. ICA shall obtain it's own license and permits for doing business.

(b) Furnish and install foundations in accordance with drawings and loading diagram provided by ICA.

(c) Furnish clear, level, solid ground of adequate size, adjacent to the site, for the unloading, moving and storage of materials and equipment.

(d) Furnish a railroad siding at grade within 100 yards of the site and allow to unload all materials and equipment therefrom.

(e) Furnish a parking area of adequate size adjacent to the site for the use of ICA's and it's subcontractors employees.

(f) Furnish and maintain a clear, solid roadway connecting the site with a main public highway.

(g) Keep construction site clear so as not to hamper or delay ICA's installation.

(h) Furnish, for construction and operating purposes, water, air and electricity, all in sufficient quantities and of proper character.

(i) Furnish all materials and equipment and do all work not specifically included in ICA's proposal.

(j) Furnish all utilities in sufficient quantities and of the proper character as and when required for the testing and operating of the equipment.

(k) Furnish all personnel, materials, tools, and facilities required for the operation and maintenance of the equipment.