



Interoffice Communication

To : Vinyl Shift Supervisors
From : M. P. Blackwell
Date : October 1, 1982
Subject : SHIFT PERFORMANCE FOR August

Listed below is each shift's performance for each standard during the month of August, 1982.

	A	B	C	D
Charges Per Shift	9.8 ¹	11.8 ¹	10.9 ¹	10.8 ¹
M Pounds Dried Per Shift	418.6 ¹	493.7 ¹	403.4 ¹	494.9 ¹
Moisture Resamples (Missed)	1	5	1	0
Energy Usage, Avg. BTU/lb.	3011	2849	3092	2932
Slurries Above 1000 ppm (Blends)	2	3	1	2
Stripper Samples Above 10 ppm	2	3	0	3
Absenteeism, %	2.1	7.5 ²	2.7 ³	1.9
Bagging Rates, Lbs./Manhour	4167	4350	4500	5153
Coarse Batches	0	0	0	2
VCM Releases	0	0	0	0
Safety Performance	0	0	0	0

(1) Charges and Pounds Dried per shift were affected by reactor unit shutdowns.

(2) H. Smith sick leave = 5.5%

(3) G. Dove sick leave = 2.5%

Special Recognition:

1. "C" shift had no stripper samples above 10 ppm in August.
2. "D" shift had no moisture resamples missed in August.

Michay Blackwell
M. P. Blackwell
Vinyl Operations Engineer

c: PEM

DTH 000002707

A - K. COLLINS

August '82

B - R. McGHEE

TE	CAGS.	# DRIED	CORSE	SURVEY >1000	BDT >10	ENRICH ABSENT	HRS. ABSENT	BAG WT.	MOS	VCM REL.	DATE	CAGS.	# DRIED	CORSE	SURVEY >1000	BDT >10	ENRICH ABSENT	HRS. ABSENT	BAG WT.	MOS	VCM REL.
2 ^D	6	336.2			1	2820					10	7	390.5				2630				
3	7	273.8				3220					2	8	338.5				2820				
4	5	350.3				2420	1.0	2250			9	5	346.8				2870				
5	9	237.5		26193		3240					10	11	257.1				3690				
7	7	244.4				2650					11	13	447.7		49807		3290				
8	7	311.5				3420					13	12	612.5		26399 26304		3120				
9	7	282.9				2870					14	14	522.7				2740	4	20250		
10	12	525.5		26320		2850					15	12	562.1				2900				
11	8	482.5				3230	2.5	13500			16	14	378.0				2450	8	29250		
12	13	442.7				3370					23	12	595.5				2620				
13	13	504.9				3520					24	10	583.0				2830				
14	14	538.0				3180					25	14	559.7				2920				
15	13	487.5				2800	10	40,500			27	13	490.8				2650				
16	12	619.1				2620					28	14	681.7				2310				
17	11	567.4				2540					29	15	524.0				2700				
18	12	520.7				3310					30	14	608.5				2540	3	15750		

C - A. Reeves

188 7899.1

D - D. JOHNSON

45580

TE	CAGS.	# DRIED	CORSE	SURVEY >1000	BDT >10	ENRICH ABSENT	HRS. ABSENT	BAG WT.	MOS	VCM REL.	DATE	CAGS.	# DRIED	CORSE	SURVEY >1000	BDT >10	ENRICH ABSENT	HRS. ABSENT	BAG WT.	MOS	VCM REL.
5 ^D	5	172.4				3820					1 ^D	7	377.7				2630				
6	4	215.7				3240					30	6	263.3				3220				
7	7	160.3				2650					4	6	284.9				2420				
8	8	321.1				2870					5	7	189.2				3820				
10	12	300.7				3680					12 ^D	12	529.6				2400				
11	11	558.1				3290					13	12	398.6				3120				
12	14	527.5		26374		2400					14	11	550.9				2740				
13	12	512.8				3480	1	4500			15	13	459.8				2900				
14	13	289.7				3520					17 ^D	14	561.5				3230				
15	14	431.4				3180					18	12	610.3				3390				
16	15	525.2				2800					19	10	737.1				3480				
17	13	432.5				2830					20 ^D	11	720.8				2600				
18	13	630.1				2920					21	12	520.8				2650				
19	12	651.2				2600					22	15	524.9				2700				
20	12	651.2				2600					23	13	556.5				2310				

DTH 000002708

MONTH: AUGUST

	A	B	C	D	
Shifts	16	16	14	16	= 31 DAYS
Charges	156	188	153	172	
Charge/Shift	9.8 ⁽¹⁾	11.8 ⁽¹⁾	10.9 ⁽¹⁾	10.8 ⁽¹⁾	
# Dried	6696.9	7899.1	5648.1	7918.4	
M# Dried/Shift	418.6	493.7	403.4	494.9	
Moist Missed	1	5	1	0	
Coarse Pulver	0	0	0	2	
Slurry > 1000	2	3	1	2	
BWS > 10	2	3	0	3	
Energy Expended	48180	45580	43290	46920	
BW/M# Absent	3011	2849	3092	2932	
% Absenteeism	2.1	2.4	2.7 ⁽¹⁾	2.0	
# Bagged	56256	65250	4500	286,600	69%
Bagged Mhrs	13.5	15	1	55.5	
#/manhour	4167	4350	4500	5153	
Bag M#s					
Sp M#s					
RCM Releases	0	0	0	0	
Safety					

Footnotes:

(1).

off the job injury = 2.5%