S.V. ALM# 5 C.V. 106 D.V.

CG 46 CODE YT808D PKG ___ PROCESSES APPROVED BY

6/23/82 F2L18 ( ) ( )

(DATE) (LOT NUMBER) ( )ALTERNATE ( )

( ) ( )

TYPED BY:

ESTIMATED WGT 0 LBS. STANDARD HRS. _____ TIME 3 P. M.

PREPARATION NOTES: (Reg No. 1086)

46 YC040A 93 J1062-1 2089#

YC040A 98 J1062-1 144#

TOTAL WGT ~~2200#~~ 2155#

IIPMENT		NAME: DALAMAR Yellow	USE LBS.	N CODE	ACCT. LBS.
PREP 1	1	OBTAIN YC 40-A LISTED ABOVE 12 DRUMS		YC40-A	2233
ALM #	2	PLUG ALM 1 OUTLET & RUN IN 1000# WATER			
	3	START AGITATOR, DUMP & RINSE IN YC-40-A LOT NO DRS			
	4.	STIR 5-10 MINUTES ADDING WATER AND/OR YC-40-A TO SMOOTH SLURRY			
SV 3	5	PUMP ALM WITHOUT AGITATION INTO V-			
	6	REPEAT STEPS 2 THRU 5 FOR AS MANY SET-UP AS NECESSARY SET-UP NO DRUMS			
SV 4	7	WASH ALM & PUMP, INTO SV			
	8	ADJ TO 60" (60006) AT 120-130°F			

START FIN OPTR

N38143

WAREHOUSE REQUEST FORM

REQUEST NO. 10862
6/18/82

DELIVER TO Making BY 6/23/82 3 AM/PM

FOR: CG 46 CODE YT80BD LOT F2L18 SCHEDULED 6/23/82

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
D-36	46	YC040A	93	J10621	2089	58.50	11	325	3571	_____
D36	46	YC040A	98	J10621	144	58.50	1	246	246	_____

PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT
_____	__	_____	__	_____	_____	____	___	___	_____
_____	__	_____	__	_____	_____	____	___	___	_____

EXPLANATION FOR SHORTAGE/OVERAGE:

_____

_____

_____

SIGNED _____ DATE __/__/__

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL

DUP050047648

MATERIAL NAME	HAZARDS	MINIMUM SAFETY EQUIPMENT
Dulamar Yellow	A = Minimum Hazard	Face Shield ☐
NOTEBOOK REFERENCE	B = Internal Poison	Gloves ☐
CODE Y-8680 LOT F2L18 DATE 6/16	C = External Poison	Apron ☐
Take the following sample and deliver to Galdridge	D = Corrosive	Hood Use Only ☐
STEP _____ , _____ Sample	E = Flammable or Explosive	Respirator ☐
FVC _____ , _____ Sample	Other	Other
P/C — , 83 Sample		
LUMP R/O deepline E Sample		
GRIND _____ , _____ Sample		
REQUESTOR [illegible]		

DUP050047649

PRODUCT NAME = DALAMAR YELLOW BLEEDING DATE PRINTED: 12/03/81

CG 46 CODE Y~~T-808-D~~ YT-808-D PKG ____

LOT F2L18 6/23/82

EST. WT. ~~2200~~* LBS.

46 YC046A 93 J1062-1

TOTALWT ~~2200~~ 2155#

PROCESSES APPROVED BY
YT-808-D (B) EWK 10/16/81

TYPED BY JMH

MAKING NOTES

JOB NAME: 46YT868DPB

INSTRUCTIONS = PRESSING = RECORD

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT					STARTED					
DATE					CAKES USED					
TIME					WATER ON					
RELEASED BY					HRS. WASHED					
PRESS	32	33	35	M-1	M MHOS					
NO. OF CAKES	60	60	60	64	HRS. WASHED					
PRESS WITHOUT AGITATION					M MHOS					
WASH TO ~~2 M MHOS~~ ~~3 M MHOS~~ ~~4 M~~ WATER					HRS. WASHED					
TEST AFTER ~~1 HRS~~ DO NOT WASH					M MHOS					
LOAD ON 10 CARS FOR 30 SERIES PRESS					CAKE CONDITION					
LOAD ON 6 CARS FOR M-1 PRESS					NO CARS LOADED					

EXPLAIN LOSSES

SAMPLED BY
SAMPLED BY
RELEASED BY

DO NOT LOAD BOTTOM 2 ROWS OF CARS
MEMBRANE PRESS - SLURRY TEMP MUST NOT EXCEED 160*F OR 15 PSI BACK PRESSURE AT THE INLET FEED GAUGE.
WATER TEST, FILL, WASH & COMPRESS PER OP# P.0081.
SAMPLES JAR
DELIVER TO

= DRYING =

DRY 24 HOURS AT 200 F

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS
LUMP WGT

NO CARS PULLED
SAMPLED BY
RELEASED BY

SAMPLES 8 oz
DELIVER TO

= GRINDING =

MILL 10 HSP 1/8" RP SCREEN 3450 RPM
MAX. TEMP. 140* F
INERT MILL WITH CO2 WHEN GRINDING PER O.P.# O.F.0043.

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV & 2 PT CANS
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050047650