

341244 (Automated)

C.V.

D.V.

CO 03 CODE KY-787-D PKG.

DEC 19 33342

EST. WGT. 1090 LBS.

STD. MRS. 8.9 TIME M

14 - YC-2-B 98 4 Lot 24075, 2400 #
Lot #
Lot #

PROCESSES		APPROVED BY	
() KY-787-D	()	EWK	9/22/76
()	()	DCG	9/27/76
()	()	MTW	9/30/76
()	()		
TYPED BY			
N.E. 2/12/77			

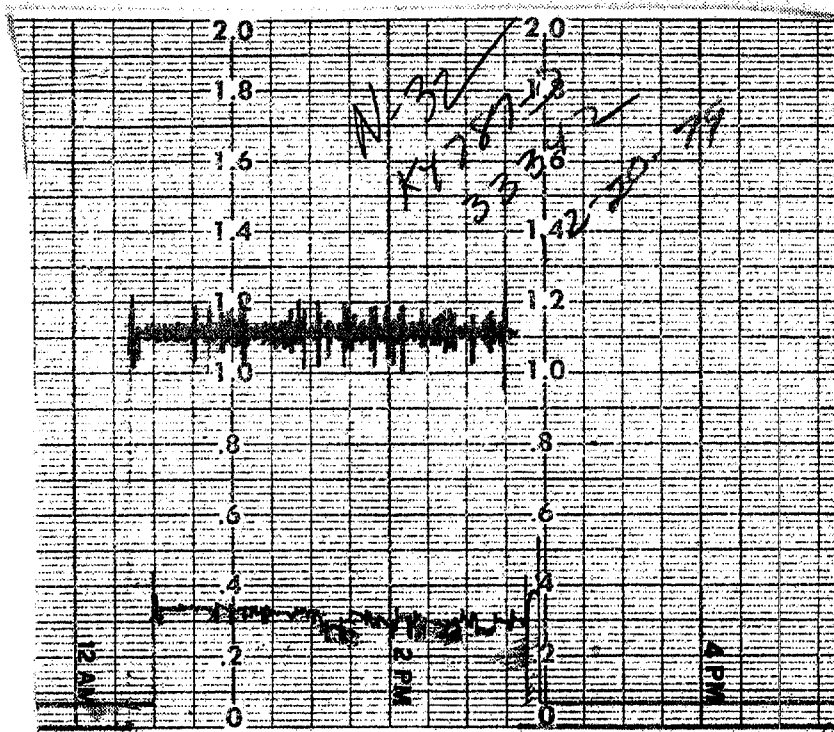
OK! FP
Homog #4 - 1st Pass
11 5#3-2nd 11

Total Wgt. - 3490# 3390

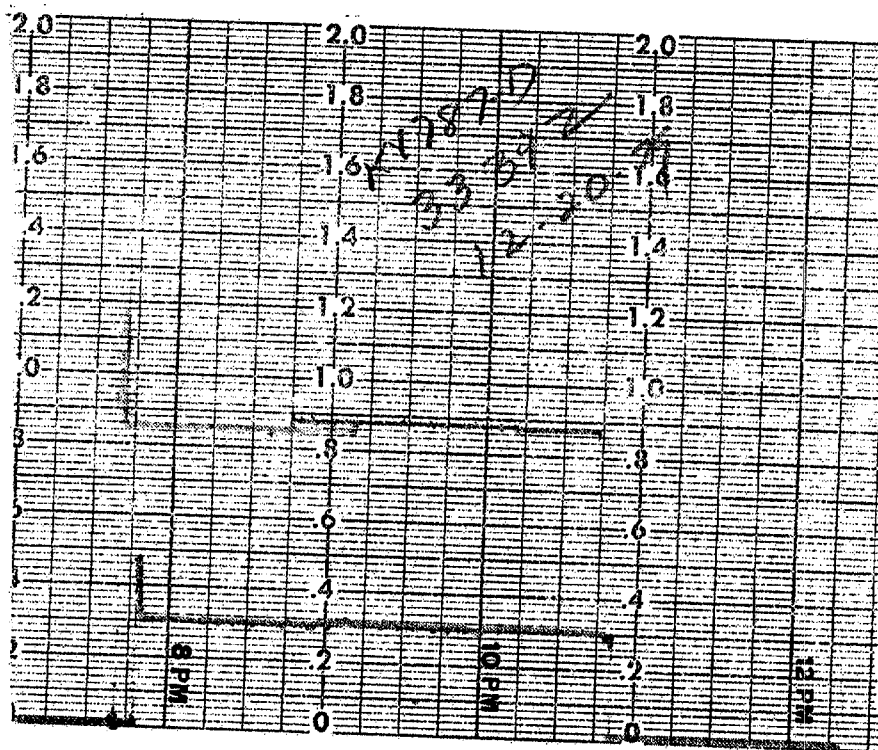
NON-BLEEDING

IPMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
203 & 205 1	"KROLOR" - YELLOW MEDIUM Run 10" (992 G) water into V-203 Weigh in drum & pour in Dump in and stir 5 min Record: Start 3:10 PM Fin 4:00 PM	320 48 x 50 2400	32-D YC-2-B	320 2400
	Adj to 70" (1200 G)			
	Pump V-203 thru Homog #3 at 1800-2200 psi into V-205			
	When V-203 MTY, wash color thru Homog at 1800-2000 psi using minimum water			
	Record V-205 Vol 39" & adj to 60" (2100 G)			
	Inspect Homog strainer & clean if necessary			
205 & SV 2	Run 10" (514G) water into SV & start agitator Pump V-205 thru Homog at 4800-5200 psi into V-244 Record: Time start 11:30 P Total Min 110 NOTE: If Homog pressure falls below 4800 psi, 3-way valve will recirculate slurry to V-205			
	When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi			
SP & CP 3	SP Step 01 - Set Formula Selector to position #2 (V-243) or #7 (V-244) Press SV Cam Reset PB-set 22TC in Auto Remote (Temperature is set at 190-194F) Record levels and set Raw Materials Counter #1 as follows: a. 11LG 40% - preset #1 80 Gal b. 13LG 13% - preset #6 135 Gal		15-A 20-A	160 135
	Set strike flow controllers as follows: a. 3FC10 (N-27-D Controller) in Manual 0.83 GPM b. 3FC20 (N-27-D Water) in Manual Local 5.28 GPM c. 3FR10 (N-27-D/Water Ratio) 0.64 d. 8FC10 (N-32-D Controller) in Manual 1.08 GPM e. 8EC20 (N-32-D Water) in Manual Local 4.47 GPM f. 8EC20 (N-32-D Water) in Remote g. 8FR10 (N-32-D/Water Ratio) 0.83		27-D 32-D	275 1840
SV & CP 4	Operator Step PB Record Level 2 LG 41%. If below 35% follow solution make-up procedure for N-27-D Adj to 48" (2470 G) Record pH 10.7 Adj to 11.1 - 11.3 using N-7-D diluted to 5% Assume 50% (10 parts water to 1 part N-7-D) Siphon into SV. Record pH 11.2		30 7-D	15
	Operator Step PB			

V.M.



GR



7. NEW YORK

