

August 14, 1974
NEW FORMULA AK-956

PLAINTIFF'S EXHIBIT

GP-1275

AKRON, NEW YORK, PLANT FORMULA
WHITE ALL PURPOSE COMPOUND AK-956

DESCRIPTION OF PRODUCT - White joint compound for taping and finishing joints and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Petro AD	126	0.100	4
Vancide	143	0.075	3
Methocel 228	163	0.400	16
Zinc Oxide	119	0.0375	1.5
Soda Ash	32	0.125	5
Borax		0.0625	2.5
Staramic 747		3.125	125
Casein	10	1.250	50
Asbestos	9	5.000	200
Mica	11	10.000	400
Defoamer M111	196	.025	1
Limestone	13	79.800	3192
		100.000	4000

<u>SPECIFICATIONS</u>	<u>- Testing Procedure</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
Working Consistency	No. 32	60	55	58
Alkalinity - pH	No. 34	9.2	8.8	9.0
Working Properties	No. 33 -	Wet mix shall be plastic working and free of grit or coarse particles.		
Crack Resistance	No. 37 -	There shall be at most only a couple of fine cracks in the wedge.		
Color	-	Dried compound shall match the color of a standard sample and be free of color streaks.		

GWG:elz

SGP 0017232

May 27, 1975
Supersedes AK-956
Dated 8/14/74

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-/ FORMULA

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Zinc Oxide	119	0.0375	1.5
Soda Ash	32	0.125	5
Borax	37	0.0625	2.5
Staramic 747	192	3.125	125
Casein	10	1.250	50
*Asbestos 7RF-02	9	3.250	130
Mica	11	10.000	400
Defoamer M111	196	.025	1
Limestone	13	81.550	3262
		100.000	4000

<u>SPECIFICATIONS</u>	<u>- Testing Procedure</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
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Working Properties	No. 33 -	Wet mix shall be plastic working and free of grit or coarse particles.		
Crack Resistance	No. 37 -	There shall be at most only a couple of fine cracks in the wedge.		
Color	-	Dried compound shall match the color of a standard sample and be free of color streaks.		

-/ *Asbestos 7RF9 may be substituted. Use at a loading of 5% (200 lbs/batch).

WNG:elz

-/ denotes change

SGP 0017233

**AKRON FORMULA #956
ASBESTOS CONTAINING PRODUCTS**