

PLAINTIFF'S
EXHIBIT

UR-477

MECHANICAL GOODS DIVISION
Passaic, N. J.SPECIFICATION
U.S. 19069
RAYBESTOS K-68

DEPARTMENT

122 - 5

DATE

AUG. 12, 1947

REVISED

ARTICLE 19069 COMPRESSED ASBESTOS SHEET PKG.FOR GENERAL TRADE

THE PACKING SHALL CONFORM TO THE FOLLOWING SPECIFICATIONS.
FOR THE USE WITH FUEL AND LUBRICATING OILS TO 300°F.

A. COMPOSITION

THE PACKING SHALL MEET ALL REQUIREMENTS OF THE SOCIETY OF
AUTOMOTIVE ENGINEERS, INC. SPEC'F AMS 3232E (6/1/46). IT
SHALL BE MADE FROM SELECTED LONG FIBRE ASBESTOS AND NEOPRENE,
RUBBER COMPOUND.

B. COLOR AND FINISH

THE PACKING SHALL BE DARK GREY IN COLOR. SHEETS SHALL BE
FURNISHED PLAIN (NOT GRAPHITED). GRAPHITED ONE SIDE TO
GRAPHITED BOTH SIDES IF SO ORDERED.

C. PHYSICAL CHARACTERISTICS

THE PACKING SHALL MEET ALL PHYSICAL REQUIREMENTS OF THE
AMS 3232E SPEC'F.

REPLACED BY SPECIFICATION

D. DIMENSIONS

SIZE OF SHEET: 50" x 30", OR 60" x 60".

TOLERANCE ON SIZE: $\pm 1/8"$

THICKNESS: $1/64"$ TO $1/8"$

TOLERANCE ON THICKNESS
OVER

$1/64" \pm .003"$
 $1/64" \text{ TO } 1/16" \pm .005"$
 $1/16" \text{ TO } 1/8" \pm .008"$

REVISED - APRIL 19, 1946

E. BRANDING

ALL SHEETS UNLESS OTHERWISE SPECIFIED SHALL NOT BE BRANDED.
WHEN DESIGNATED THEY SHALL BE BRANDED IN ACCORDANCE WITH LATEST
ISSUE OF AMS 2510.

F. SAMPLING

VENDOR SHALL FURNISH SAMPLE OF APPROXIMATELY 100 SQUARE INCHES
(NOT LESS THAN 6" IN EITHER DIRECTION) FROM SAME LOT AS TEST-
MENT IS MADE WHEN REQUESTED.

G. REJECTIONS

IF PACKING FAILS TO MEET REQUIREMENTS EITHER WHOLLY OR IN PART
OF AMS SPEC'F 3232E THE MATERIAL SHALL BE REJECTED AND MANUFACTURER
NOTIFIED.

HISTORY - STANDARDIZATION, REPLACING 19079

APPROVED BY LETTER A.C. SCHAEFER - 6/27/47

W.E. SCHAEFER, JR.

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