



Air Products and Chemicals
INC.

Date 27 August 1973

INTEROFFICE
MEMORANDUM

Subject _____

To W. E. Dunning/F. E. Sommers

Calvert City

(Location, Organization, or Department)

From J. T. Barr

Valley Forge

(Location, Organization, or Department)

cc: T. L. Carey A. K. McMillan M. Stermon
T. W. Herbig G. A. Ray
J. D. Kramer W. M. Smith
J. A. Marts G. B. H. Speed

It is becoming increasingly important that we provide continuous monitoring and recording of the exposure of workers to those chemicals that have specific limits imposed by OSHA or other regulatory agencies. Vinyl chloride is currently of chief concern, but similar limits are in effect for vinyl acetate, toluene, methanol, and other materials which we handle in large volume.

I would appreciate your providing an estimate for the installation in your plant of the instrumentation shown in the attached sketch, except for that part within the dotted box. This consists of several features.

1. Sample system

Samples will be collected at six points, one on each end of the three floors of the polymerization building. A vacuum pump will pull the ambient air through a filter, such as Porostone, and 3/8 in. polyethylene tubing to a bank of 6 - 3-way solenoid valves. The run of the tubing bundle between the polymerization building and the instrument site should be in (cooling tower water?) traced conduit to prevent condensation in winter. The solenoid valves are controlled by a timer/stripping switch arrangement that selects the points for sampling sequentially. The exact time between steps is yet to be determined. The outlet of the active sample line valve will lead to the instrument sample manifold, and the other five will bypass the instrument via the pump manifold.

(220)

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The exit of the sample line needs a ratometer to adjust the flow to about 1000-2000 cc/min. The pump can be a vane type (Gast) or laboratory vacuum pump. The discharge should be exhausted outside the building.

The timer will also control a secondary timer/plunger which will operate the gas sample valve on the instrument.

2. The instrument is yet to be selected. Three are under consideration; one, a unit designed by Dow and manufactured by AED of Chicago, that detects chlorinated materials by combustion, two, a flame detector unit by Century that responds to all flammables, and three, a standard analytical chromatograph that will select and quantify all volatiles, but only a sequential basis.

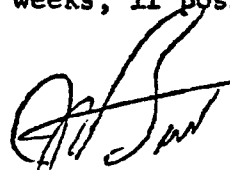
3. If the chromatograph is selected, it will need a manifold for hydrogen and helium, two bottles each, with a 2-stage reducer.

If the Dow unit is selected, it will need a supply of DM water at about 50 cc/min. at 10 psig.

The Century instrument requires hydrogen only.

4. The instrument must be in a non-hazardous location. I would recommend the PVC lab at Pace and the control room at Calvert. Power supply is either 110 or 220, single phase, 15 amps.

Please call me if there are any questions as to details. I would appreciate a reply in about two weeks, if possible.



J. T. Barr

JTB/jff

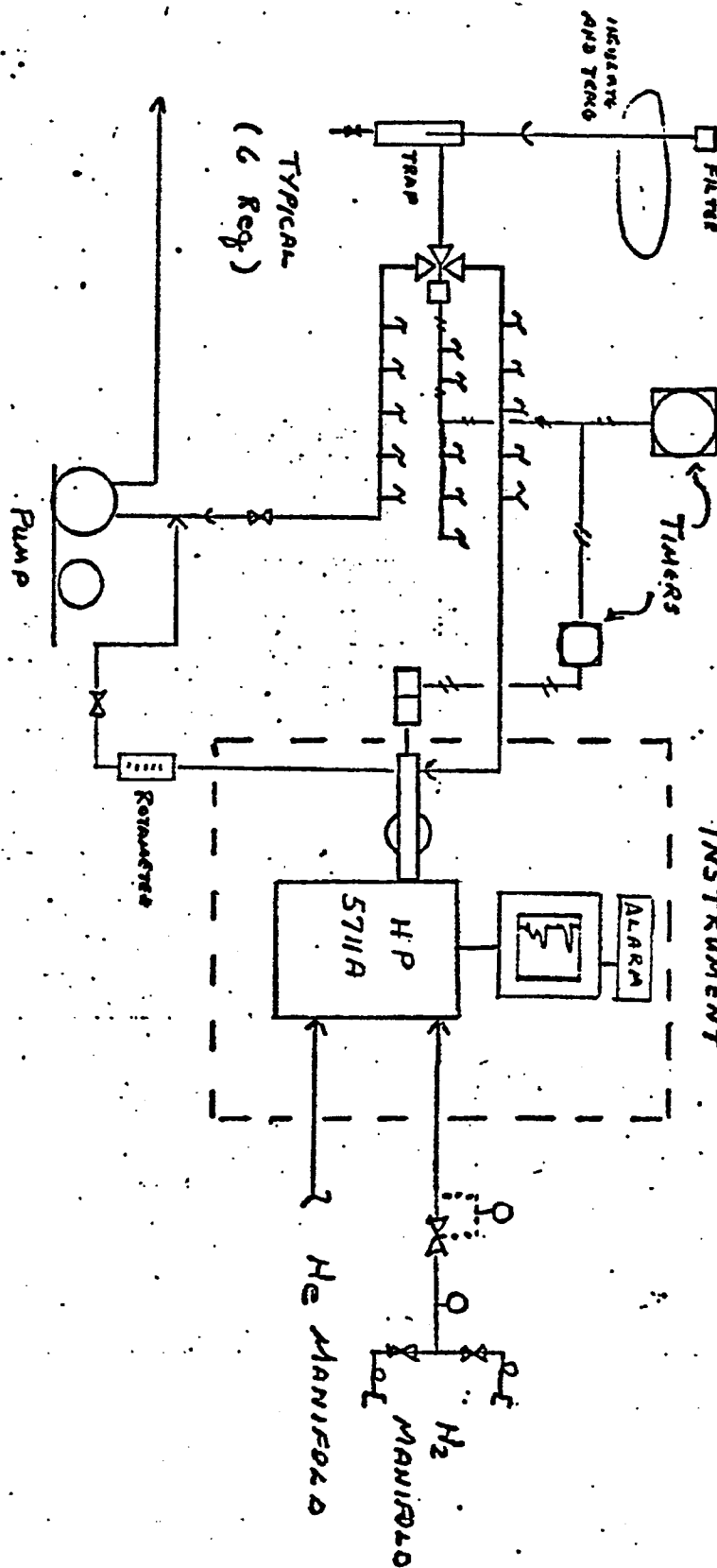
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DATE 27/1/73 Rev 11/9/93

SHEET NO. 1 OF 1

SUBJECT AIR MONITOR S₂ T.M. PVL PLANT

JOB NO.



VAPOR MONITORING
SYSTEM

EXPENDITURE AUTHORIZATION
REQUEST

NO.

DIVISION/SUBSIDIARY Chemical Group		TO BE COMPLETED BY ACCOUNTING DEPARTMENT OF ORIGINATING DIVISION	
DEPARTMENT PVC Plant Calvert City		IN 2 YEAR BUDGET ☐	CAPITAL
FUNDS REQUIRED October, 1973	COMPLETION DATE Jan., 1974	Amount _____ Timing _____	Major ☐
DEPRECIABLE LIFE (Years)		NOT IN 2 YEAR BUDGET ☐	Pricing Approval—Proposed New Plant ☐
DEPRECIATION ACCOUNT NO.		Amount It Replaces _____ If Any _____	Equipment and Facilities ☐
EXPENDITURE ACCOUNT NO.		New Investment ☐	Other ☐
		Opportunity ☐	SALE OF EQUIPMENT ☐
			EXTRAORDINARY ☐
			LEASE ☐
			ACQUISITION, MERGER, JOINT VENTURE ☐

DESCRIPTION AND BENEFIT:

Authorization is requested to install a vapor monitoring device in the Calvert City PVC plant to identify and record the levels of organic vapors to which the workers are exposed. This is required under OSHA and is needed to assure proper working conditions. This instrument would serve as a prototype for monitors to be installed in other plants in the near future.

	Previously Authorized	This Request	Total
Total Expenditure Requested or proposed selling price of equipment	\$ _____	\$ 16,000	\$ _____
Total Investment (Details Attached) *	_____	_____	_____
Average Annual Net Income or Savings After Taxes	_____	NA	_____
Return on Sales	_____	NA	_____
Return on Investment*	_____	_____	_____
Discounted Cash Flow Return*	_____	_____	_____

*NOT APPLICABLE TO SALE OF EQUIPMENT

DIVISION/SUBSIDIARY	Date	Signature	GROUP	Date	Signature
Initiator	12 Sept 73	JTB	Finance	_____	_____
	_____	_____	Exec/Group Vice President	_____	_____
	_____	_____	CORPORATE	_____	_____
	_____	_____	Finance	_____	_____
	_____	_____		_____	_____
	_____	_____	President	_____	_____
Finance	_____	_____	Executive Committee	_____	_____
President/Chief Officer	_____	_____	Chairman of the Board	_____	_____

FORM 504G (Rev. Feb. 73)

AP00001212