SERVICE BULLETIN

JULY 5, 1973 **No.** Q74 **under** BRAKES

FOR BRANCHES, DISTRIBUTORS AND CUSTOMERS.

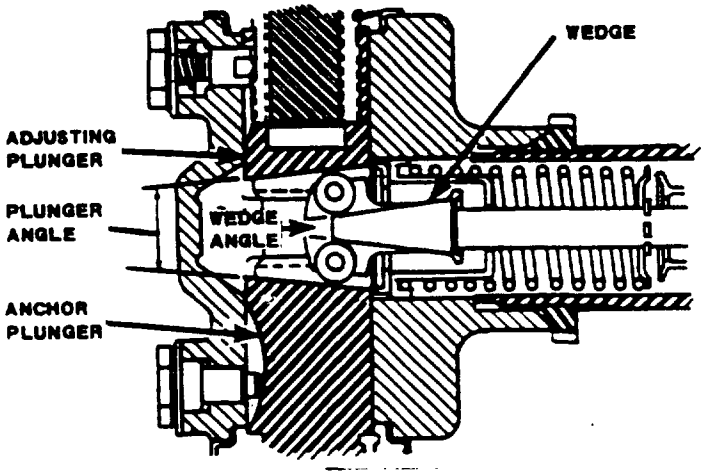
PLAINTIFF'S EXHIBIT

MAC-60

BRAKE ACTUATING WEDGE
(All with Rockwell-Standard 15x7" Wedge Brakes)

PURPOSE To point out that two different wedge angles have been used on these brake assemblies and to caution against intermixing wedges with different angles on an individual chassis.

INFORMATION At various times, wedges with an angle of either 12 or 14 degrees have been used in production on these brake assemblies. Intermixing wedges with different angles, as might occur during brake repairs, will result in unbalanced braking action. Because of this possibility, wedges should be inspected when brakes are serviced and any having wrong angle, replaced. Also, check plunger angle which must be same as wedge. The angle is marked on both parts for easy identification. See illustration for arrangement.



RECOMMENDATION During routine servicing or when investigating brake complaints, check wedge and plunger angle and replace any that are of incorrect angle. Be sure that all brake assemblies on a particular chassis have wedges and plungers with same angle.

CIRCULATION

Service Manager		Inspector Leadman	
Shop Foreman		Inspector Leadman	
Night Foreman		Unit Overhaul Room	
Night Foreman			
Inspector Leadman		Shop Office	

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