

CG 16 CODE RT-887-D PKG ---

PROCESSES

APPROVED BY

MAY 28 1982

F2J33

() RT-887-D (E)

BBK 11/5/81

(DATE)

(LOT NUMBER)

() () () ()

TYPED BY: JMH

EST. WT. ¹⁸⁰¹ ~~244~~ * LBS.

STANDARD HRS. 5.8

TIME

7 AM

PREPARATION NOTES:

N-7656-A lot T-395, 1787#, 5 tote
Pump from tote to SV then vibrating screen

EQUIP MENT		NAME: MONASTRAL VIOLET R	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	1	PLUG OUTLET INTO ALM & RUN IN 100% WATER				
	2	OBTAIN FOR S3 LOT _____ DRUMS			7656-A	1787
	3	DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM				
		DRUM				
			$\frac{15.3}{15.3}$	2402	7656-A	
				2430	7656-A	
	4	STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY				

SV 2	5	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-282				
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MISC 3	6	REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS				
		SET-UP				
	2	DRUM	$\frac{15.3}{15.3}$	2291	7656-A	
	3			2406	7656-A	
	4			2147	7656-A	
					7656-A	

SV 4	7	STIR SV 15 MIN			111A 2	1982
	8	RECORD: PH 1.4 (6.0-9.0) & IF NECESSARY				
		ADJ TO PH 7.2-7.6		302	7-D	151
		RECORD: PH 7.6			27-D	
	9	SIFT IN			947-B	
	10	HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF		114		114
		STEAM				
	11	STIR 30 MIN				
	12	FLOOD TO 50" (_____ G) & STOP AGITATOR				
		VAT 100 181 201 280				
		S121 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G)				

START

FIN

OPTR

11 PM
7:45 AM7 AM
9:15 AM10:5
114

N38057

108
6/1