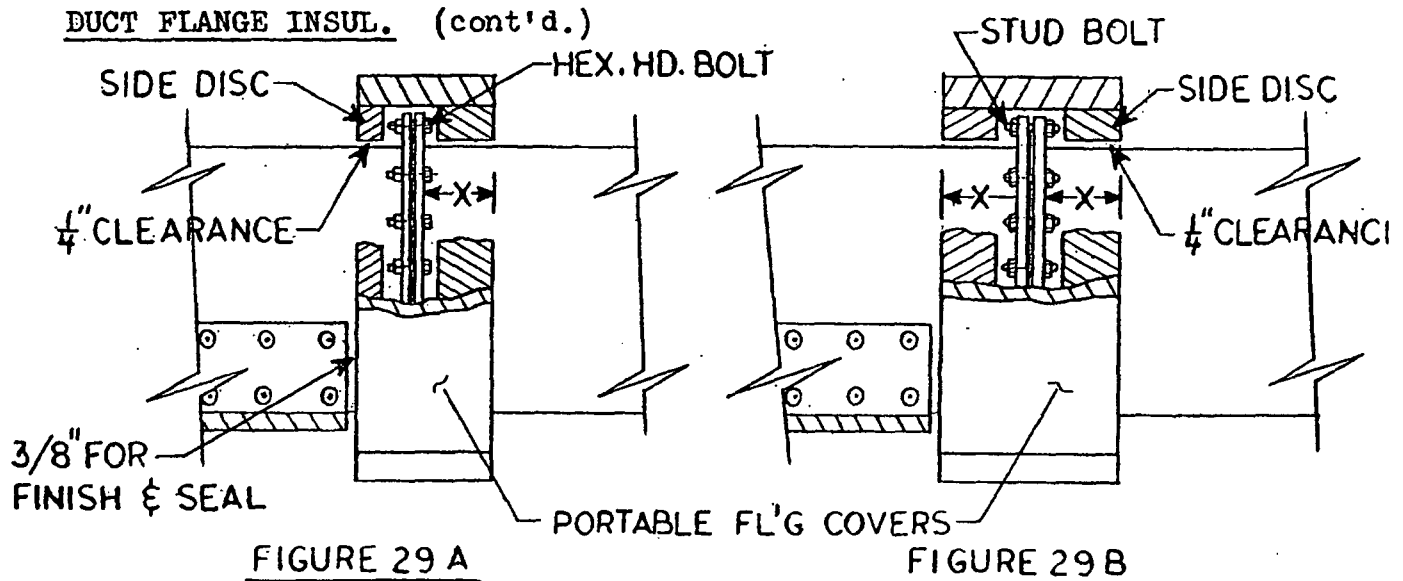




6B2 SECURING FLANGE INSULATION

6B2.1 Fixed flange insulation shall be secured with one 3/4" wide band for each 6" of flange cover width but with not less than 2 bands.

6B2.2 Portable covers shall be secured with case latch removable straps. (See note)

NOTE: Removable straps are made with 1 1/4" wide S/S band and #210 case latches.

6B3 DUCT INSUL-PIN SPACING

6B3.1 The insulation on top and side surfaces shall be held in place with insul-pins. The top insulation shall be held in place by the bedding mastic.

6B3.2 On bottom surfaces the pins shall be spaced to allow 8 pins for each 12" x 36" board of insulation. (See figure 30)

6B3.3 Longitudinally, on bottom surfaces, the pins shall be spaced on 9" centers starting 4 1/2" from the end of the duct. (See figure 30) If the application begins at a flanged joint the pins shall start 4 1/2" plus the thickness of a fixed flange cover disc or, if a portable cover, 4 1/2" plus bolt removal space, measured from the ends of the flange bolts. (See figure 30)