MD-3-A

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE KO 909 LOT 35687

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PO
2030	1	T 222		
2028	1	T 74		
2094	1	T 39		
	Comp			
	STUMP	6052		

TOTAL NET WT. 6152 PKG. N–CODE

PROD. SPVR. DATE WHSE. OPER.

SM 5/30/80

N34602

94/947

CG 04 CODE K0-909-D PKG. ____

→ MAY-23 35687

EST. WGT. 1674 LBS.

5296#

TOTAL WGT. ~~5274~~ (Req ____)

PROCESSING INSTRUCTIONS: BATCH UNIT

	PROCESSES	APPROVED BY
	K0-909-D (C)	EWK 1-27-78
		DCG 1-30-78
	TYPED BY	
	NSA 3-13-78	

MAKING NOTES

REMARKS

NAME: KROLOR® ORANGE Y **NON-BLEEDING**

INSTRUCTIONS –PRESSING– RECORD

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT				947	STARTED	1 pm				
DATE				5-28-78	CAKES USED	48				
TIME				11:15P	WATER ON	6:30AM				
RELEASED BY				JW 800	HRS. WASHED	2				
PRESS	2	22	23	24	OHMS	2000				
NO. OF CAKES	46	46	46	52	HRS. WASHED					
PRESS with		AGITATION			OHMS					
WASH TO 2000		OHMS with 135-145° water			HRS. WASHED					
TEST AFTER		HOURS			OHMS					
LOAD on 6 cars					CAKE CONDITION	7				
TDS					NO. CARS LOADED					
					EXPLAIN LOSSES					
SAMPLES 1-8 oz					SAMPLED BY		RELEASED BY		VW	
DELIVER TO CTL for color										

–DRYING–

DRY ~~24~~ 22 HOURS AT 180°F –

Dry on first stage only.

Reset every 5 hrs til dry.

LUMP: – OK – WET – SALTS – CONTAMINATE

Color appears dry.

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS : 22

SAMPLES

DELIVER TO

NO. CARS PULLED

SAMPLED BY

LUMP WGT. 6057

RELEASED BY JWS

–GRINDING–

MILL 938 HSP 1/8" RP SCREEN 3500 RPM

MAX. TEMP. 170°F

SCREEN RPM

MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE / WITHOUT MIXING

SAMPLES 1 ENV & 1 PT CAN

DELIVER TO C T L

DATE MIXED

SAMPLED BY RELEASED BY

DUP050104593

35.687#
41#
225#
*

253
14 –
262
14 –
271
14 –
270
14 –
297
14 –
285
14 –
269
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276
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276
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289
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290
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307
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304
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264
14 –
286
14 –
272
14 –
321
14 –
340
14 –
330
14 –
282
14 –
287
14 –
334

6071
14
6057

*14

DUP050104594