

JAN 12 1982

A2H95

(DATE)

LOT NUMBER

STANDARD HRS. 8.9

TIME _____ M

JOB NAME 03KY787DMT

COMPONENT CONSUMPTION

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
14	YC002B	M1U-61-1	93	2300	14	YC002B		93	
14	YC002B	M1U-68-1	93	200	14	YC002B		93	
14	YC002B		93		14	YC002B		93	

DO NOT USE LOTS 13839 - 13855

TOTAL EST'D WGT 3394* LBS.

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N- CODE	ACCT LBS
203	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
205	2 WEIGH IN DRUM & POUR IN	250	32-D	250
	3 DUMP IN AND STIR 5 MIN	50X50	YC-2-B	2500
	RECORD: START 3:30 PM M1U-61-1	2300		
1	FIN 4:30 PM M1U-68-1	200		
	4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7 RECORD: V-205 VOL 49" & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & GLEAN IF NECESSARY			
205	9 RUN 10" (514 G) WATER INTO V-243 & START AGITATOR			
SV	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START 5:15 AM TOTAL MINUTES 120			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI; 3 WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
14	11 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244)			
CP	13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO			
	REMOTE (TEMP IS SET AT 190-194°F)			
3	14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
	A. 11LG 100% PRESET #1 32 GAL		115-A	168
	B. 13LG 54% PRESET #6 V-356 141 GAL	141	20-A	141
	15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	3FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM		27-D	213
	3FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM			
	3FR10 (N-27-D/WATER) RATIO 1.31			
	3FC10 (N-32-D CONTROLLER) IN MANUAL .84 GPM		32-D	1425
	3FC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM			
	3FC20 (N-32-D WATER) IN REMOTE			
	3FR10 (N-32-D/WATER) RATIO 1.76			

EQUIP PAGE 2 CG 02 KY-787-D
COMTYP JOB NAME: 03KY787DMT

USE N- USE
LBS CODE LBS

16 OPERATOR STEP PB
320 17 RECORD LEVEL 2LG 55 % IF BELOW 35% FOLLOW SOL'N
SV MAKE-UP PROCEDURE FOR N-27-D
SP 18 ADJUST SV TO 48" (2470 G)
CP 19 RECORD PH 10.0 ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 20 SIPHON INTO SV. RECORD: PH 11.1. ASSUME 50% 30 7-D 15
21 OPERATOR STEP PB

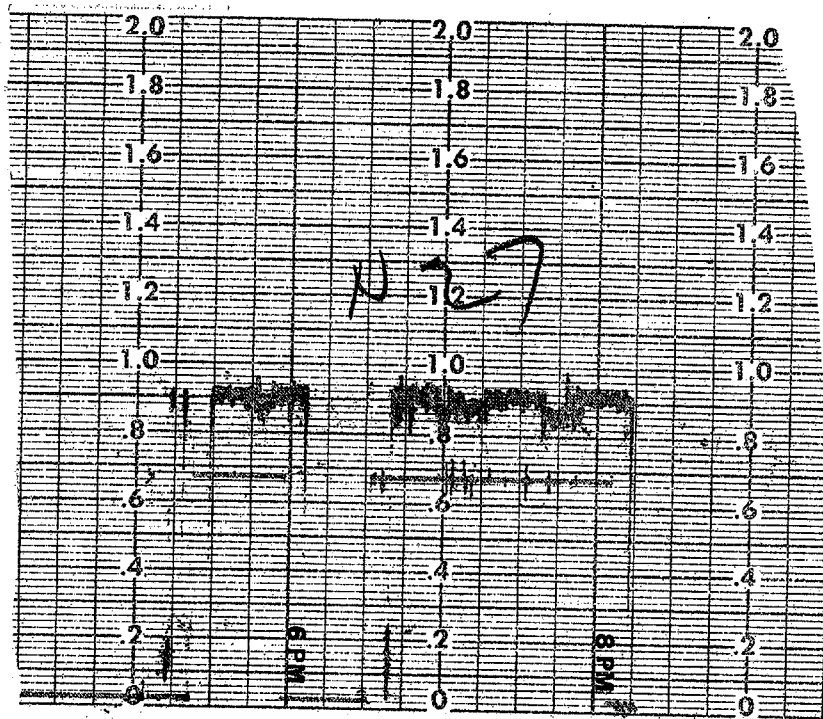
21 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.8.
SV 22 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 23 OPERATOR STEP PB
24 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 25 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE 9:15 AM
26 OPERATOR STEP PB
27 DURING STRIKE RECORD:
SP STEP
V-243/V-244
PH RANGE TIME
13/46 (30 MIN) 9.3 9.0-10.0 9:45 AM
14/47 (30 MIN) 9.3 9.0-10.0 10:15
15/48 (2 HRS) 9.2 9.0-10.0 11:15
16/49 (2 HRS, 25 MIN) 9.2 9.0-10.0 11:40
17/50 (FINAL 3 HRS) 9.2 7.5-8.5 12:15 PM
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH ____ ASSUME 77% ____ 27-D ____

128 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
129 ADD IN 7-8 MIN 365 530-A 365
339 130 ADJ TO 49" (382 G) AT 80-100°F
6 131 STIR 5 MIN & RECORD: PH 10.2 (9.5-10.5)
132 STIR 15 MIN OR LONGER FOR SP STEP 26
133 RECORD: VOL 49 " & CALC 49 " X 0.78 = 38.2 GAL
134 SET PRESET #8 TO 38.2 GAL FROM S 33

385 135 RUN 47" (360 G) WATER INTO V-385
7 136 ADD & STIR 2 MIN FOR S 40 2 D ASSUME 50% 160 7-D 80

137 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
138 SIFT IN 100 ✓ 128-A 100
SV 139 SP STEP 23/53. RECORD: PH 4.8 (3.7-4.2)
SP 140 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 141 RECORD: PH 8.2 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH 9.4 ASSUME 77%
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 20 27-D
(SIPHON N-7-D INTO SV) 7-D 10
142 OPERATOR STEP PB
143 SP STEP 29/58. RECORD: PH 9.2 & TIME 12:45 PM
144 OPERATOR STEP PB
145 SP STEP 60. BATCH COMPLETE.

START TIME SP STEP	FINISH TIME SP STEP	OPTR
<u>3:00 PM</u>	<u>11:00 PM</u>	<u>37</u>
<u>5:15 PM</u>	<u>7:00 PM</u>	<u>54-301</u>
<u>7:00 PM</u>	<u>1:00 PM</u>	<u>348-223</u>



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