MD-3-A

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE YT808 LOT 372875

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PO
	15	2187	23-25	
	STUMP	Lump	2181	

TOTAL NET WT. 2187 PKG. N–CODE

PROD. SPVR. DATE WHSE. OPER.

11201 892

N35287

DUP050108380

NOV 11 1980

CG 46 CODE YT-808-D PKG.

→ Nov. 13 37874

EST. WGT. ~~2238~~ 2238 LBS.

88" in Vat
Temp. 170°F

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
YT-808-D (D)	EWK 9/28/77
	BBK 10/17/77
	DCG 10/17/77
TYPED BY	
JTC 10/26/77	

MAKING NOTES

REMARKS

88" 42"

NAME: DALAMAR® YELLOW

BLEEDING

INSTRUCTIONS — **PRESSING** — **RECORD**

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	11-13-80				STARTED	6 Am	6:45 A			
TIME	3:00 AM				CAKES USED	31	31			
RELEASED BY	JM				WATER ON	8:30 AM	12:30 pm	Start squeezing		
PRESS	32	33	35	M-1	HRS. WASHED	1	1:45 PM	Ready to Unload		
NO. OF CAKES	60	62	60	62	OHMS	1000		Waiting for cake		
PRESS	WITHOUT	AGITATION			HRS. WASHED	2				
WASH TO	4000	OHMS with 35-75°F water			OHMS	1750				
REST AFTER	4	HOURS			HRS. WASHED	3 3/4				
LOAD	on 9 cars				OHMS	4500				
					CAKE CONDITION					
					NO. CARS LOADED	9				
					EXPLAIN LOSSES					

Record: Temp 170°F at start of pressing
Throttle back at vats to maintain
22 PSI at inlet of press during washing
Tint of nipples reduced considerably

SAMPLES
DELIVER TO
SAMPLED BY RELEASED BY

DRYING

DRY 24 HOURS AT 200°F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 14

SAMPLES
DELIVER TO
NO. CARS PULLED
SAMPLED BY
LUMP WGT. 2181
RELEASED BY BLL

GRINDING

MILL 4 or 10 HSP 1/8"RB SCREEN 3500 RPM
MAX. TEMP. 190 °F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 env + 1 Pint can
DELIVER TO C T L

DATE MIXED 11/20/80
SAMPLED BY JJ RELEASED BY

DUP050108381

7 10 AM – ±20 PSI Back pressure on press ±38 PSI at pump – Throttled V at outlet to give ±32 PSI at pump –

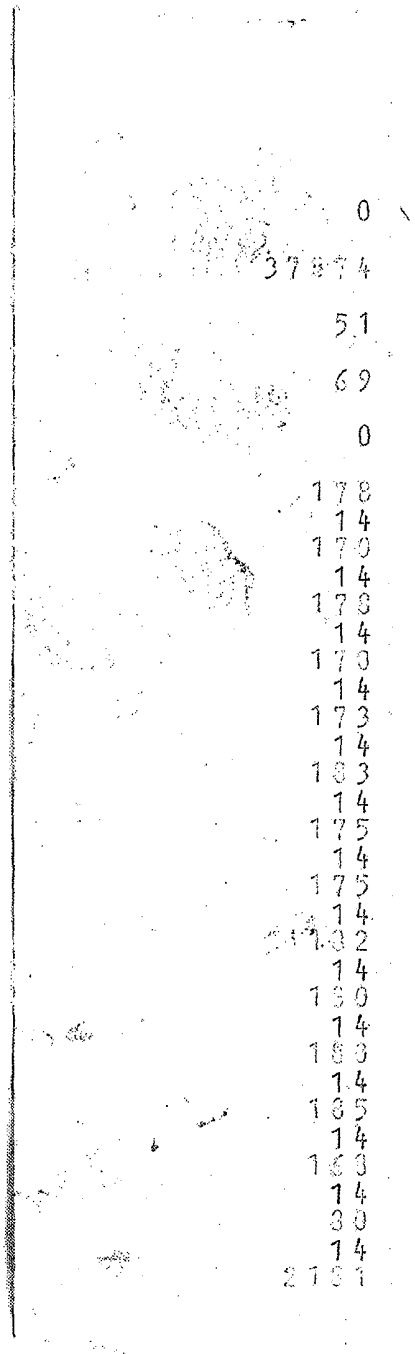
on wash

air squeezed after 1750 ohms and again after 3600+ ohms were reached –

Squeeze after wash –

squeezed to 215 – 220 P.S.I. – Relief valves dribbling at 210 + PSI.

DUP050108382



DUP050108383