Monsanto

INSTRUMENT FUNCTION OUTLINE	CED LOOP NO. FIC 303-1	
PLANT WGK	ISSUED BY STEVENS / DATE 3/19/70	PLANT LOOP NO.
DIVISION ORGANIC / BLDG/DEPT 24 / AUTH NO. 2417	REV. BY / DATE	REV 0 / SHEET 1 OF

COLUMN 301
TOP PRODUCT FLOW CONTROL

1.0 NEED FOR LOOP

THIS LOOP IS NEEDED TO CONTROL THE TOP PRODUCT (MCS-1016) FLOW RATE. CONTROL OF THIS FLOW RATE INDIRECTLY DETERMINES REFLUX RATE TO THE COLUMN, SINCE ALL LIQUID FROM THE COLUMN CONDENSER, WHICH IS NOT TAKEN OFF AS PRODUCT OR LIGHT ENDS, IS RETURNED TO THE COLUMN AS REFLUX.

1.1 DESCRIPTION OF LOOP

1.1.1 FUNCTION - THE LOOP IS COMPOSED OF SEVERAL COMPONENTS, WHOSE FUNCTIONS ARE AS FOLLOWS

FV 303-1 FLOW CONTROL VALVE

FT 303-1 ROTAMETER FLOW TRANSMITTER - OUTPUT IS LINEAR WITH FLOW

FIC 303-1 FLOW CONTROLLER WITH REMOTE SET POINT - GENERATED BY PCV 303-1 OR PCV 303-2

PCV 303-1, 303-2 + FCV 303-1 THESE COMPONENTS DEVELOP

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(8/69)

PCB-ARCH-EXT0374118

SIGNAL FOR FIC 303-1. THE SIGNAL WILL BE HIGH OR LOW DEPENDING ON THE ACTUATION OF ECV 303-1.

FQ 303-1 FLOW TOTALIZER

TOTALIZER READING x FACTOR IS PRODUCT FLOW IN GALLONS. AT A PRE-SET TOTAL, AS DETERMINED BY THE OPERATOR, A CONTACT CLOSURE SIGNAL FROM THE TOTALIZER ENERGIZES FCV 303-1.

FY 303-1 SIGNAL CONVERTOR. CONVERTS THE LINEAR SIGNAL FROM FT 303-1 TO A SQUARED SIGNAL SUITABLE FOR TOTALIZING BY FQ 303-1.

1.1.2 System Performance Required

1.1.3 Accomplishment of Function

FLOW CONTROL - FLOW CONTROL IS ACCOMPLISHED BY COMPONENTS FT-303-1, FIC-303-1 & FV 303-1 FUNCTIONING AS A TYPICAL CONTROL LOOP. FQ 303-1 TOTALIZES THE COMBINATION OF PRODUCT AND LIGHT ENDS FLOW

PCB-ARCH-EXT0374119

Monsanto

INSTRUMENT FUNCTION OUTLINE

CED LOOP NO.			
FIC 303-1			
PLANT WGK	ISSUED BY STEVENS	DATE 3/19/70	PLANT LOOP NO.
DIVISION ORGANIC	BLDG/DEPT 296	AUTH NO. 2417	REV. BY / DATE
REV 0	SHEET 3 OF		

REFLUX RATE CHANGE - AT A PRESET PRODUCT / LIGHT ENDS TOTAL, THE SET-POINT OF FIC 303-1 IS AUTOMATICALLY REDUCED. THIS IN TURN DIVERTS MORE REFLUX TO THE COLUMN AND THUS INCREASES THE REFLUX RATE

2.0 COMPONENT AND CALIBRATION DATA

LOOP SPECIFICATION SHEETS

IS-2417-42 SH 5, -12 SH 1, -15 SH 1, -22 SH 1, -44 SH 2, -30 SH 1

2.1 LOOP DIAGRAM

SEE ATTACHED 8½" x 11" SCHEMATIC DIAGRAM REF 2417-I.2

2.3 RELATED ELECTRICAL CIRCUITS

2417-E7

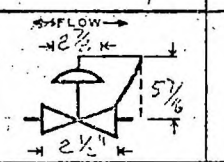
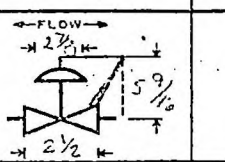
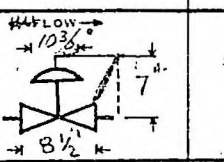
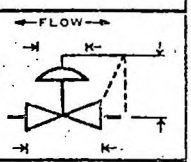
ES-14.1
(8/69)

PCB-ARCH-EXT0374120

Monsanto COMPANY — LOCATION WGK

*DIRECT OPERATED *PRESSURE REGULATING *VALVE SPECIFICATIONS

DIVISION	PLANT	* SPEC NO.	
002	WGK	IS 2417 - A2	
AUTH NO.	DEPT OR AREA	SHEET	REV
2417	246	5 OF 9	1

1	Valve No.	2417 -	PCV-303-1	PCV-303-2	PCV-309-2
	Service		TPG-303-1	TPG-303-2	STEAM TO STEAM JET
	Line Number & Size		FIELD CABINET	→	SM-1-F3811-1½"
	Process Material		INST AIR	→	STEAM
	Operating Data — Flow Temperature		AMBIENT	→	390° F
	Operating Data — Working Pressure (PSIG Inlet)		50	→	200 PSIG
	Operating Data — Valve to Close Against (PSIG.)		60	→	200 PSIG
	Operating Data — Sp. Gr. @ Flow Temp.		1.0	→	2.1 FT³/#
	Design Conditions Gas @ 60°F 14.7 PSIA Liquid @ Flow Temp. — Normal Flow		0	→	500 #/HR
	Design Conditions — Max. Flow		0	→	600 #/HR
	Design Conditions — Units: SCFM, SCFH, GPM or #/Hr.		SCFM	→	#/HR
	Design Conditions — Fluid		LIQ. GAS STM	LIQ. GAS STM	LIQ. GAS STM / LIQ. GAS STM
	Design Conditions — Inner Valve Travel, % @ Design Flow		—	—	
	Design Conditions — ΔP | C_V (Calc.) @ Design Cond.		55 | —	50 | —	|
	Design Conditions — Calculation Sheet No.		—	—	
8*	Valve Specifications — *Valve Body Size		¼" NPT	→	1½"
	Valve Specifications — Valve Port Size		—	—	FULL
	Valve Specifications — Body Rating & Conn. Size		250#I | ¼" SCRD	→	250# | 1½" R.F.
7	Valve Specifications — Body Material		ALUMINUM	→	HI TENSILE IRON
	Valve Specifications — Trim Material		BRASS	→	STAINLESS STL.
	Valve Specifications — Type Inner Valve		BUNA N	→	STAINLESS STL
	Valve Specifications — Seats (Double or Single)		SP DP	SP DP	SP DP / SP DP
	Valve Specifications — Valve actuator (Diaph or ~~Piston~~)		DIAPH PISTON	DIAPH PISTON	DIAPH PISTON / DIAPH PISTON
	Valve Specifications — Matl of Const (Diaph or ~~Piston~~)		BUNA N	→	STAINLESS STL
	Valve Specifications — Lubricator | Isolating Valve		— | —	— | —	— | PILOT / |
	Valve Specifications — Packing		—	—	NONE
	Valve Specifications — Guiding		SKIRT TOP BTM	SKIRT TOP BTM	SKIRT TOP BTM / SKIRT TOP BTM
	Spring Setting PSIG		5	10	150 #
9*	*Spring Range PSIG		5-20	5-20	70-150 #
	On Increased Pressure Valve		OPENS CLOSES	OPENS CLOSES	OPENS CLOSES / OPENS CLOSES
	Type of Regulator				PILOT OPER.
	REMARKS — Accessories or Special Features				REDUCING
	REMARKS — 2" OUTPUT GAUGE		YES	YES	VALVE
	REMARKS — PANEL MOUNTING		YES	YES	
	DIMENSIONS				 / 
2	PURCHASING — Manufacturer		FISHER	→	FISHER
6*	PURCHASING — *Catalog No.		67RPTC	→	92 B
	PURCHASING — P.O. No.				
	PURCHASING — Price		$ 115	$ 15	$ 183

REV.	DATE						
0	PREPARED	EH	12/30/70	4			
1	ADDED PCV-308-2	EH	12/31/70	5			
2				6			
3				7			

ES 109 (10/66)

PCB-ARCH-EXT0374121

Per 7*

Monsanto COMPANY

LOCATION W&E.

RECEIVER – CONTROLLER SPECIFICATION
~~ELECTRONIC~~ – PNEUMATIC

DIVISION	PLANT	SPEC NO.	
002	W&E	IS-2417-12	
AUTH NO.	DEPT OR AREA	SHEET	REV
2417	246	1 OF 3	D

1	Instrument No.		2417 –	PIC-301-5		PDI-301-4		FIC-303-1		LI-312-3		
	Service											
	Location – Panel or Equipment No.			PANEL		→		→		→		
3	RECEIVER	Record Indicate Control		INDICATR. CONTRL		INDICATR		INDIC, CONTRL		INDICATR		
6*		*Number of Points		1		2		1		1		
		Chart	Size & Type									
			Range									
			Drive / Speed									
		Scale	Size & Type	10"x1¾" TAPE		4"x1¾" FXD		4"x1¾" FXD		4"x1¾" FXD		
			Range	0-100 LIN		0-10 LIN		0-10 LIN		0-10 LIN		
		Ratio, Cascade, Computer – Set		MECH SET PT		NONE		CASCADE		NONE		
		Auto – Manual By Pass		YES	~~NO~~	YES	NO	YES	~~NO~~	YES	NO	
	CONTROLLER	Location		INTEG.	~~REMOTE~~	INTEG.	REMOTE	INTEG.	~~REMOTE~~	INTEG.	REMOTE	
		Proportional Band %		2-500 %		NONE		2-500 %		NONE		
		Auto-Reset Mode		~~NO~~	SLOW FAST	NO	SLOW FAST	~~NO~~	SLOW ~~FAST~~	NO	SLOW	FAST
		Rate Mode		~~YES~~	NO	YES	NO	~~YES~~	NO	YES	NO	
		On Measurement Increase Instrument Output	–	~~INC.~~	DEC	INC.	DEC	~~INC.~~	DEC	INC.	DEC	
	SIGNALS	Measurement Input	Range & Units	3-15 PSIG		3-15 PSIG		3-15 PSIG		3-15 PSIG		
			From	PT 301-5		PDT 301-4		FT 303-1		LT 312-3		
		Controller Output	Range & Units	3-15 PSIG		NONE		3-15 PSIG		NONE		
			To	PV 301-5		NONE		ITEM 303		NONE		
		Set Point	Range & Units			NONE		3-15 PSIG		NONE		
			From			NONE		FCV –		NONE		
		Power Supply – Electric, Pneumatic		PNEUMATIC		PNEUMATIC		→		PNEUMATIC		
		Electrical Area Classification		GEN. PURPOSE		GEN. PURPOSE		→		→		
	REMARKS	Accessories or Special Features										
		REMOTE SET POINT		NO		NO		YES		NO		
		COLOR		TAN		TAN		TAN		TAN		
		LOCAL SET POINT		YES		NO		NO		NO		
		PROCESS VARIABLE INDIC		YES		YES		YES		YES		
		SET POINT INDICATION		NO		–		NO		–		
2	PURCH.	Manufacturer		FISCHER-PORTER		→		→		→		
4*		*Receiver Catalog No.	51–	1351ABFC		1352FPAC		1351AEFC		1352FPAC		
5*		*Controller Catalog No.										
		P.O. No.										
		Price		$460 EST		$170 EST		$241 EST		$170 EST		

REV.	DATE								
0		PREPARED	EHS	10/16/72	4				
1					5				
2					6				
3					7				

PCB-ARCH-EXT0374122

Monsanto COMPANY	INSTRUMENT SPECIFICATIONS	DIVISION	PLANT	SPEC NO.
LOCATION WGK	FLOW INTEGRATOR	CO2	WGK	IS-2417-1S
		AUTH NO. 2417	DEPT OR AREA 246	SHEET 1 OF — REV 1

Instrument No.	2417 - FQ-303-1
Service	MCS-1016 PRODUCT
	TOTALIZE
Equipment No. or Line No. & Size	PANEL
Process Material	MCS-1016
MOUNTING	PANEL
OVER-ALL DIMENSIONS	9" WIDE, 6 3/8" HIGH
	10" DEEP
CUT-OUT DIMENSIONS	7 7/8" WIDE x 5 7/8" HIGH
COUNTER	5 DIGIT
EXTERNAL RESET	
KNOB	YES
TOTALIZER TO ACTUATE A SWITCH CONTACT WHEN A PREDETERMINED TOTAL COUNT IS REACHED	YES
SWITCH	SPDT
RATING	3 AMPS, 110 VAC
AIR SUPPLY	20 PSIG, FILTERED
INPUT SIGNAL	3-15 PSI
SUPPLY CONNECTION	1/4" NPT
SIGNAL CONNECTION	1/4" NPT
INTEGRATOR COUNTS	
FACTOR EQUALS	1.28
(READING x FACTOR = FLOW (GALLONS))	
COUNTS PER HOUR	720
EQUIVALENT TO	15.0 PSIG INPUT
EQUIVALENT TO	15.4 GPM (MCS-1016)
EQUIVALENT TO	925 GALLONS/HOUR
THIS ITEM USED WITH PNEUMATIC ANALOG COMPUTER FY 303-1	
SEE SKETCH	

FQ 303-1 — THIS SPECIFICATION

FY 303-1

FIC 303-1

FT 303-1 — ROTOMETER

PURCHASING			
Manufacturer	FOXBORO		
Catalog No.	14A-EBK		
P.O. No.			
Price	$520.		

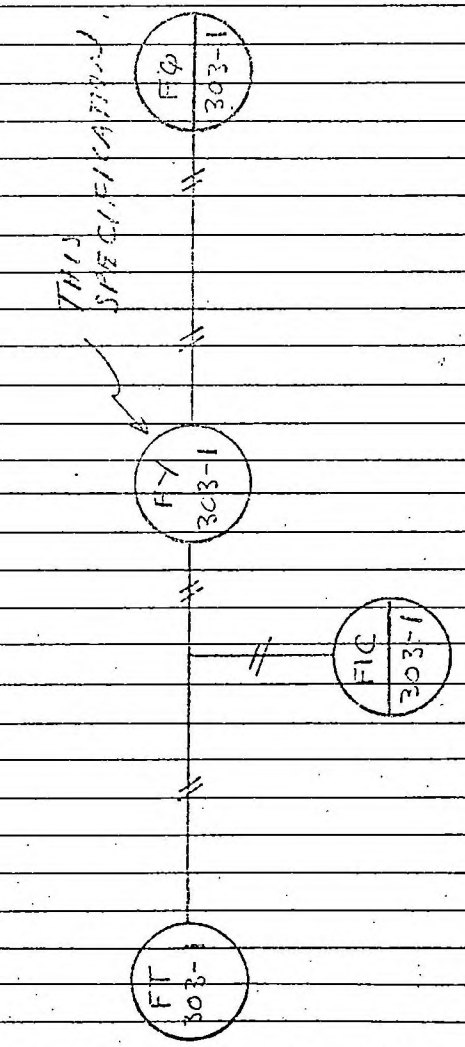
REV.	DATE				
0	ORIGINAL PREPARED	EHS	11/2/70	4	
1	CHG. SPEC	EHS	11/11/70	5	
2	CHG CALIBRATION	EHS	3/11/71	6	
3				7	

ES 115 (10/66)

PCB-ARCH-EXT0374123

Monsanto COMPANY LOCATION W3K	INSTRUMENT SPECIFICATIONS ANALOG COMPUTER	DIVISION 002	PLANT W3K	SPEC NO. IS-2417-22
		AUTH NO. 2417	DEPT OR AREA 246	* SHEET 1 OF	REV 0

Instrument No. 2417-	FY-303-1
Service	MCS-1016 PRODUCT TOTALIZE
Equipment No. or Line No. & Size	ANALOG
Process Material	COMPUTER
MOUNTING	FIELD PANEL
INPUT SIGNAL	3-15 PSIG
FROM	FT 303-1
AIR SUPPLY REQUIRED	20 PSIG
CASE	NEMA 3 WEATHER PROOF
CONNECTIONS (ALL)	1/4" NPT
OUTPUT SIGNAL	3-15 PSIG
	* OUTPUT SIGNAL IS SQUARE OF INPUT SIGNAL
ACCURACY	0.25% OF SPAN
WITH 3½" SIZE PRESSURE GAGES	
0-10 SQUARE ROOT SCALE INPUT	
0-100 LINEAR SCALE OUTPUT	YES
THIS ITEM USED WITH FLOW TOTALIZER FQ 303-1	SEE SKETCH



PURCHASING				
Manufacturer	FOXBORO			
Catalog No.	556-11-30			
P.O. No.				
Price	#310	8 WEEK DELIVERY		

REV.	DATE							
0		PREPARED	EHS	11/2/70	4			
1					5			
2					6			
3					7			

FS 115 (10-66)

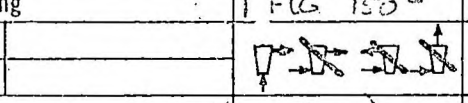
PCB-ARCH-EXT0374124

Monsanto COMPANY

LOCATION WGK

*ROTAMETER SPECIFICATIONS

DIVISION	PLANT	*SPEC NO.
002	WGK	IS-2417-N
AUTH NO.	DEPT OR NO.	SHEET / REV
2417	246	2 OF 6 / 0

1	Instrument No.			2417 -		FT-303-1		FT-303-3		-		FI-324-2
	Service											
	Process Material					MCS-1016		MCS-1016				WATER
	Line No.					1-303-2		1-303-1				
	Line Size, Schedule					2", 40		4", 40				1", 40
	SERVICE	Operating Conditions	Pressure PSIA	Temp. °C		14.7	65	1.0	65			15 / 16
			S.P. Gr.	Visc. C.P		1.35	7.0	1.35	7.0			1.0 / 1.0
		Base Conditions	Pressure PSIA	Temp. °C		14.7	65	14.7	65			15 / 16
			Sp. Gr.	Visc. C.P		1.35	7.0	1.35	7.0			1.0 / 1.0
		Inlet Pressure – Max. PSIA				14.7		14.7				47
		Flow Base Conditions	Liquid GPM (MAX)			14.0		40.0				1.0
			Gas			—		—				—
			Steam			—		—				—
		Fluid Character	Clean	Trans.	Steady	CLEAN		CLEAN				CLEAN
			Slurry	Opaque	Pulse	STEADY		STEADY				STEADY
3	CASE	Indicating, Recording, Transmitting				INDICATING		INDICATING				INDICATING
		Chart Or Scale	Size & Type			+TRANSMITTING		+TRANSMITTING				
			Range			5" SCALE		5" SCALE				3" SCALE
			~~Drive & Speed~~ SCALE			8-100 %		8-100 %				0.4 TO 3.0 GPM
	SIGNAL	Instrument Output	Range & Units			3-15 PSIG		3-15 PSIG				NONE
			To			FIC-303-1		FI-303-3				—
		Power Supply ~~Electrical~~, Pneumatic				20 PSIG		20 PSIG				NONE
		Electrical Area Classification				—		—				—
6*	BODY	*Connection – Size & Rating				1" FLG 150#		2" FLG 150#				½" NPT
		Arrangement of Connections	Inlet									
			Outlet									
		Metering Tube Size (by Vendor)				6 (EST)		9 (EST)				½"
		Meter △P Normal (by Vendor) "W.C.				29.5 (EST)		19.5 (EST)				—
		Materials Of Construction	Body Fittings			316 S.S.		CARBON STL				BRONZE
			Metering & Ext. Tube			316 S.S.		CARBON STL				GLASS
			Float			316 S.S.		316 S.S.				BRASS
			Packing or Gaskets			TEFLON		TEFLON				BUNA-N
	REMARKS	Accessories or Special Features										
		ACCURACY				± 1 %		± 2 %				± 5 %
		METERING TUBE				M6-35-5		M9-35-5				0.4 TO 3.0 GPM
		FLOAT SHAPE				S.V.		S.V.				—
		MAX FLOW (H2O) GPM				18.40		50.1				2.0
		AIR PURGE				YES		YES				NO
		METER EXPANSION WELL				316 SS		316 SS				—
		CONDENSATION FILTER										
		REG. WITH GAUGE				YES		YES				NO
2	PURCH.	Manufacturer				FISHER & PORTER		→		→		→
5*		*Catalog Number				10A1152A-OK	-1401KA41	-1401KA41		DELETE		10A2235
		Purchase Order Number										
		Price				#494		#509				#50

REV.						
	3	PREPARED	EHJ	8/26/70	4	
	1	GAS TEMP RATING FT 303-1 305-3	EHJ	9/14/71	5	
	2	CHG MAX FLOW FT-303-1	EHJ	11/71	6	
	3				7	

ES 102 (10/66)

PCB-ARCH-EXT0374125

Monsanto

CONTROL VALVE SPECIFICATION

LOCATION	DIVISION	PLANT	SPEC NO.
WGK	002	WGK	IS-2417-5.0
	AUTH NO. 2417	DEPT OR AREA 246	SHEET 1 OF 5 — REV 2

INSTRUMENT NUMBER		2417 -	FV-101-S		FV-303-1						
SERVICE			PROFESSM F		PROCESS						
LINE NUMBER			CONTROL		FLOW						
PROCESS MATERIAL			AIR		VCM-1016						
OPERATING DATA	FLOW TEMPERATURE		60°F		150°F						
	WORKING PRESSURE (PSIG INLET)		15 PSIA		FULL VACUUM						
	VALVE TO CLOSE AGAINST (PSIG)		15 PSIA		25 PSIG						
	SP GR AT FLOW TEMPERATURE		1.0 AIR		1.35 H2O						
	VAPOR PRESSURE AT TEMP, MM HG		—		35 MM HG						
DESIGN COND GAS @ 60 F 14.7 PSIA LIQUID @ FLOW TEMP	FLUID	~~LIQ~~	GAS	~~STM~~	LIQ	GAS	STM	LIQ	GAS	STM	LIQ	GAS	STM
	NORMAL FLOW – UNITS		460 SCFH		9-12 GPM								
	MAXIMUM FLOW – UNITS (REQUIRED)		500 SCFH		12 GPM								
	Δ P		15 PSI		22.5 PSIG								
	% TRAVEL & Cv AT DESIGN CONDITIONS	20%	2.3		75%	2.8							
VALVE SPECIFICATION	VALVE BODY SIZE		1"		1"								
	BODY RATING & END CONNECTION	~~300#~~	SCR	FLG	150#	SCR	~~FLG~~		SCR	FLG		SCR	FLG
	BODY MATERIAL		CARBON STL		316 SS								
	TRIM SIZE OR MAXIMUM Cv	3/8"	5.3		1/2"	5.36							
	SEATS	SP	~~DP~~		(SP)	DP		SP	DP		SP	DP	
	TRIM MATERIAL		316 SS		316 SS								
	TYPE INNER VALVE		MICRO-FLUTE		MICRO-FORM								
	PACKING		TEFLON V RING		TEFLON V RING								
	GUIDING	~~SKIRT~~	TOP	~~BTM~~	~~SKIRT~~	(TOP)	~~BTM~~	SKIRT	TOP	BTM	SKIRT	TOP	BTM
	VALVE ACTUATOR	DIAPH	~~PISTON~~		DIAPH	PISTON		DIAPH	PISTON		DIAPH	PISTON	
	SIGNAL FROM INSTRUMENT (PSIG)		3-15 PSIG		3-15 PSIG								
	AIR PRESSURE TO OPERATOR		3-15 PSIG		3-15 PSIG								
VALVE POSITIONERS	MODEL NO.		NO		NO								
	3 GAGES	BYPASS	—	—	—	—							
I/P TRANSDUCER	MODEL NO.		NO		NO								
	SIGNAL		—		—								
PIPED & MOUNTED AIR SUPPLY REGULATOR			~~YES~~	NO	YES	~~NO~~		YES	NO		YES	NO	
ON AIR FAILURE VALVE			CLOSES	~~OPENS~~	(CLOSES)	~~OPENS~~		CLOSES	OPENS		CLOSES	OPENS	
FLOW TENDS TO			~~CLOSE~~	OPEN	~~CLOSE~~	(OPEN)		CLOSE	OPEN		CLOSE	OPEN	
AIR SUPPLY TO VALVE (PSIG)			3-15 PSIG		3-15 PSIG								

REMARKS			
ACCESSORIES OR SPECIAL FEATURES		BAR STOCK	
AIR VISCOSITY C.P.	0.018	VALVE, INSTALL	
AIR DENSITY #/FT3	0.0764	BETWEEN	
		FLANGES	

DIMENSIONS			
A. FACE TO FACE	7 1/4	3 3/8"	
B. FACE TO CENTER	3 1/4	1 1/16"	
C. FACE TO CENTER	3 13/16	2 9/16"	
D. CLEARANCE	24"	24"	
E. CLEARANCE	24"	24"	
H. ACTUATOR DIAMETER	11 3/8	11 3/8"	
J. ACTUATOR HEIGHT	18 13/16	17 5/16"	

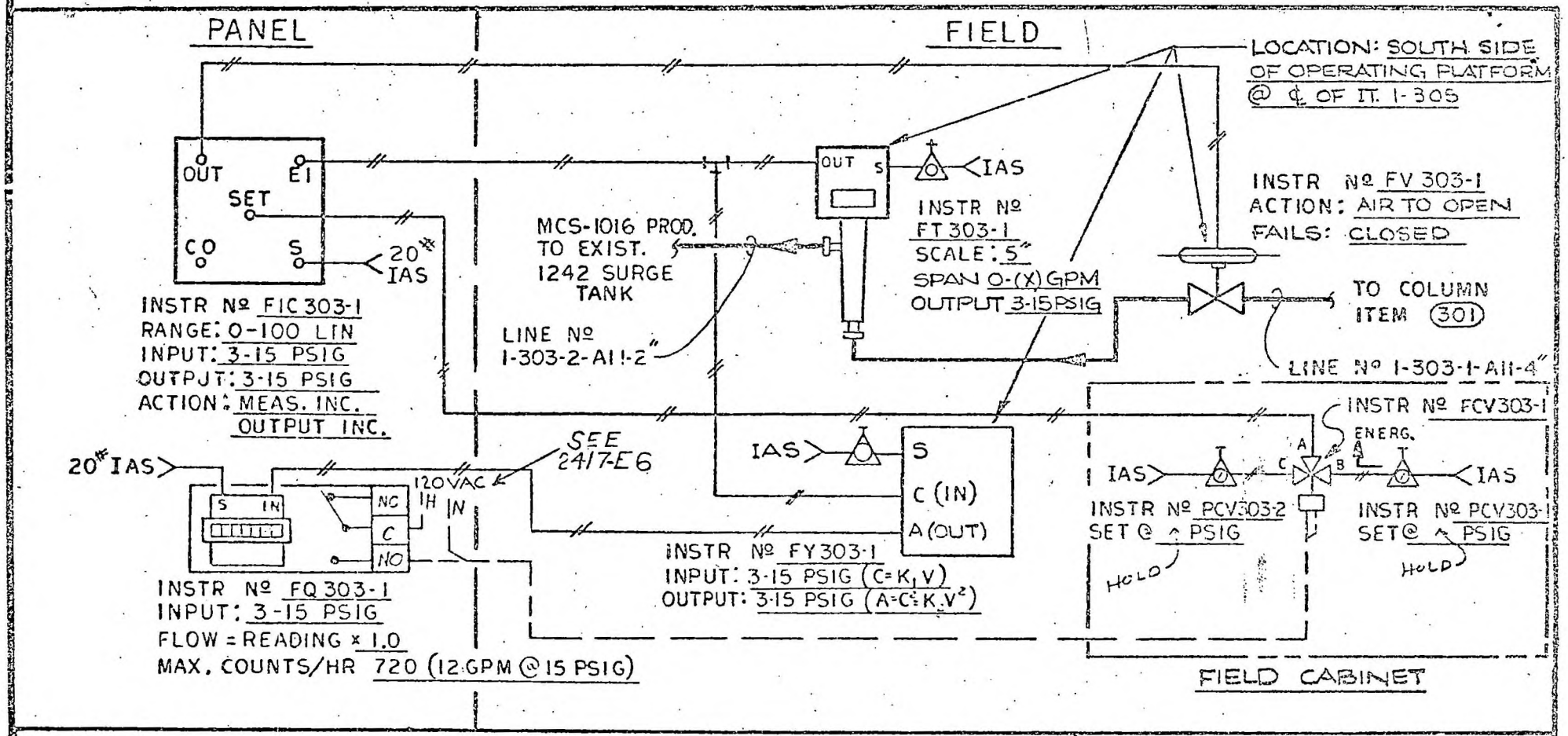
OBSTRUCTION

PURCH.			
MANUFACTURER	FISHER	FISHER	
CATALOG NUMBER	667-A	667-EF	
PURCHASE ORDER NUMBER			
PRICE	# 285	# 242.	

REV					
0	PREPARED	EHS	10/17/70	3	
1	ADD FV-303-1	EHS	9/10/70	4	
2	CHG FV-303-1 SPECS	EHS	2/9/71	5	

ES 110 (REV 2/70)

PCB-ARCH-EXT0374126



BILL OF MATERIAL

MARK NO.	QUAN	SPEC 2417	P.O. NO. 2417-9-	DESCRIPTION
FIC 303-1	1	12	DWG 2417-I14	FISCHER & PORTER MODEL 1351AEFC IND & CONTROLLER
FQ 303-1	1	15	DWG 2417-I14	FOXBORO MODEL 14A-EB FLOW INTEGRATOR
FT 303-1	1	41	0012	FISCHER & PORTER MODEL # 10A1152A0K-1401KA41 IND. XMTR
FY 303-1	1	22	0007	FOXBORO MODEL 62SD-11-30 ANALOG COMPUTER
FV 303-1	1	30	0020	FISHER MOD. 667-BF BAR STOCK CONTROL VALVE

MARK NO.	QUAN	SPEC. 2417	P.O. NO. 2417-9-	DESCRIPTION
FCV 303-1	1	—	DWG 2417-I16	ASCO MOD. 8320A85 3-WAY SOLENOID VALVE
PCV 303-1	1	42	↓	FISHER MOD. 67 PANEL MTD REGULATOR W/ GAGE
PCV 303-2	1	42	↓	SAME AS ABOVE

MONSANTO COMPANY
CENTRAL ENGINEERING DEPARTMENT, ST. LOUIS, MISSOURI

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INSTRUMENT SCHEMATIC DIAGRAM

LOOP NO. FIQC 303-1

FUNCTION FLOW CONTROL - MCS-1016

CEA NO.	REFERENCE NO.
2417	I2C

PCB-ARCH-EXT0374127