

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE

VE-735-D

LOT

K2 J66

NET WT/PKG

NO. PKG

PACK. WGT**LOCATION**

PQ

50

5

4200

Setting

4003

TOTAL NET WT.

10/2/82

PKG. N-CODE

1000

PRCD. SPVR.

DATE _____

WHSE. OPER.

•

DUP050102041

NON-BLEEDING

CG 01 CODE YE-735--D PKG

PROCESSES
YE-735-D (M)
ALTERNATE

APPROVED BY:
FWP 09/22/82

LOT R2J66
EST. WT. 3839* LBS.

COMTYP JOB NAME: 01YE735DFM

MAKING NOTES:

INSTRUCTIONS

VAT	1241		
DATE	10-12-82		
TIME	10:45		
RELEASED BY	CJ		
PRESS	32	91	
NO. OF CAKES	32	42	

PRESS WITH AGITATION SEE BELOW
WASH TO 285 M MHOS WITH 35-75°F
WATER.
TEST AFTER 2 HOURS.
LOAD ON 5 CARS.
STOP AGITATOR AT ABOUT 50°
DO NOT EXTRUDE.

= PRESSING =

RECORD

PRESSLOAD
STARTED
CAKES USED
WATER ON
HRS. WASHED
M MHOS
HRS. WASHED
M MHOS
HRS. WASHED
M MHOS
CAKE CONDIT
NO CARS LOA
EXPLAIN, LOS

	1ST	2ND	3RD	4TH	5TH
1					
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3 Bleeds Cutting in box possible
Color Loss

SAMPLES JAR
DELIVER TO

 SAMPLED BY
 RELEASED BY

= DRYING =

DRY 14 HRS AT 240°F MAY 1 - AUG. 31.
DRY 12 HRS AT 240°F SEPT. 1 - APR 30

LUMP: - OK - WET - SALTS - CONTAMINATD

 ADDITIONAL DRYING HOURS (REQUIRED)

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY. *13*

NO DRUMS 12
LUMP WGT 4003

= GRINDING =

MIKROATOMIZE
SET LUMP FEED SCREW AT 1/2 SPEED
SET BLAST GATE AT 2

MAGNEHELIC READING ON ATOMIZER PANEL BOARD _____ (1.0") _____

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV & 2 PT. CANS
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

66
41
17

0.00 *
3.46 +
0.12 -
3.51 +
0.12 -
3.65 +
0.12 -
3.48 +
0.12 -
3.53 +
0.12 -
3.48 +
0.12 -
3.44 +
0.12 -
3.44 +
0.12 -
3.46 +
0.12 -
3.56 +
0.12 -
3.62 +
0.12 -
2.84 +
0.12 -
40.03 *