

CG 20 CODE BT-427-D PKG

PROCESSES

APPROVED BY

OCT 4 1982

K2H95

() BT-427-D (J)

REK 11/20/81

(DATE)

(LOT NUMBER)

TYPED BY: DB

EST. WT. 2225* LBS.

STANDARD HRS.

TIME 7A M

Use
N-8900-A lot CS31B, 416 #

EQUIP MENT	NAME: "MONASTRAL" BLUE R	02 PAGES	USE LBS.	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A & N-8802-A, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES				
SV 1	RUN 2-3* (+ OR - 200 G) WATER INTO V-200 STATION # 2 WEIGH & PUMP IN GALS OF WATER SEQUENCER STEPS				
	LOT 6 11 16 #100%				
	517A 100 20 100 636 25.3 2515	Stamp 416 18.3	2273	B900-A	416
	TOTAL 416 #100%				
	STATION # 2 WEIGH & PUMP IN GALS OF WATER SEQUENCER STEPS				
	LOT 6 11 16 #100%				
	517B 100 20 100 636 25.3 2515				
	517A 100 20 100 612 20.4 2510				
	517C 100 20 100 559 22.3 2506				
	517D 100 20 100 589 16.5 2539				
	Stamp 059 18.1 0326				
	TOTAL 1855 #100%				
	TURN ON AGITATOR				
313 2	RUN IN 14" (207 G) WATER INTO V-313 & HEAT TO 80-100 DEG F NOTE: VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE ADD IN 3-4 MIN STIR 5 MIN & RECORD: PH 10.1 (10.0-10.5) STIR 15 MIN OR LONGER TO DISSOLVE FOR S 15				
			185	530-A	185
304 3	RUN IN 10" (122 G) WATER INTO V-304 WEIGH & DUMP IN STIR TO DISSOLVE FOR S 17				
			64	20-A	64
SV 4	RECORD: PH 9.4 (8.0-10.0) IF NECESSARY, ADJ TO PH 8.0-10.0 ASSUME 50% & RECORD: PH ASSUME 77%				
				7-D 27-D	

EQUIP MENT	PAGE 02 OF 02 CG 20 CODE BT-427-D (J)	USE LBS	N-CODE	ACCT LBS		
14	HEAT TO 170-175 DEG F IN 20-25 MIN					
15	RECORD: TIME START <u>4:25</u> TEMP <u>172</u> *F					
SV 4	16 RUN IN V-313 FROM S 8 THRU A 20 MESH SCREEN					
17	STIR 10 MIN					
CONT.	18 RUN IN V-304 FROM S 11 THRU A 20 MESH SCREEN					
19	STIR 15 MIN					
20	FLOOD TO <u>77</u>					
21	STOP AGITATOR					
SV	200	202	204	210	213	261
S19	77°	87°	88°	74°	52°	60°
GAL	5205	5150	5174	5143	5153	5220
START	FIN	OPTR				
<u>11:30</u>	<u>6:10</u>	<u>114</u>				