Rework C.V. 214

MAKING INSTRUCTIONS: BATCH UNIT

D.V.

PROCESSED	APPROVED BY
( ) YW-731-P ( )	BBK 8-17-77
( ) ( )	DCG 8-22-77
( ) ( )	
( ) ( )	
TYPED BY	
NSA 8-25-77	

CG 46 CODE YW-731-P PKG. 06 TIME 3P M

→ LOT 34649-1 FEB 29

TAB: PUNCH TOTAL WGT AS EST WGT ~~9362 lbs~~

EST WGT (DO NOT PUNCH)

(REQ.#)

TAB: PUNCH FOLLOWING CONSUMPTIONS PUNCHED & CHECKED

TAB: DO NOT PUNCH

CG	CODE	LOT	PQ	DISP	LBS	%	PULP WGT
46	YC-5-A						
46	YC-5-A						
46	~~YW-731-P~~	34438-3	98		32		
46	YW-731-P	34438-1	93		4500		
46	YW-731-P	34438-2	93		4830		
		TOTAL WGT			~~9362~~ 9362 g		

MAR - 4 1980

No water used to clean out YW 731 containers.

8906 / ~~8940~~ / 9362 — 95.2 % / 95.1 %

4500# To LOT 34649-1 (61)
4862# To LOT 34649-2 (01)

BLEEDING

EQUIPMENT		NAME: DALAMAR® YELLOW	USE LBS.	N CODE	ACCT. LBS.
Misc. 1		Note: Making Supv - 1 hour before taking S 28 sample, advise C.H. Supv of status			
	1	Obtain as listed above		YC-5-A	1980
	2	Obtain & Mix to uniformity for S 8 & S 11		896-B	
	3	Calculate for S 22			
		6839# - # YC-5-A Pulp Wgt (S 1) = # water			
ALM 2	4	Plug ALM # 2 outlet & run in ~~50# water~~ LOT 34438-1	~~4500~~	YW731P	
	5	Add & stir 5 minutes to dissolve	3	3-A	3
	6	Stop agitator			
	7	Dump in one drum YC-5-A from S 1			
	8	Pour In	200	896-B	200
	9	Start agitator & stir minimum time to fluidize. Note: Over-stirring will cause excessive foam			
	10	Dump in rest of YC-5 (S 1) in 2-drum increments. Stir minimum time to fluidize between each increment. Scrape drums			
	11	Pour in & stir 5 minutes	~~600~~	~~NSA-A~~	~~600~~
	12	Sift in using sifter in 2-4 minutes	8	925-A	8
	13	Rinse grating sides & mixer basket with 50# water			
	14	Stir 30 minutes Record: Start			
	15	~~Add & stir 5 min~~	~~2 bgs~~	~~616-A~~	0
	16	Stop agitator & Record: pH 10.2 (7.0-7.5)		3-A	
	17	If necessary, adjust to pH 7.0-7.5 (note: dissolve 1# N-3-A in 5# water) Record: pH 7.3 Assume 75%	3	30-D	2
	18	~~Pour in & stir 5 min~~	~~40~~	195-B	40
	19	When scheduled, Pour In LOT		YW-731	
		Note: Add as volume permits during homog			
		34438-2	4830		
		34438-2	32		
	20	Stop agitator			

Form 6049 Rev

IPMENT		PAGE 2 CG 46 CODE YW-731-P (J) EST. WGT. 7626 LBS.	USE LBS.	N CODE	ACCT. LBS.
CV 3	21	Run ALM thru homogenizer at 4800-5200 psi into V- 214			
		Note: Return material homogenized below 4800 psi to ALM			
	22	Rinse ALM with 100 # water ~~calculated in S 3 thru homogenizer~~ at 2000-5000 PSI			
	23	Drain lines from homog to CV into drum & pour into CV			
	24	Add & stir 30 minutes	4 ozs	816-A	1
	25	Record: pH 10.1 (7.0-7.5)			
	26	If necessary, adjust to pH 7.0-7.5 (Note: Dissolve 1# N-3-A in 5# water) Record: pH 7.4 Assume 75%	12	3-A 30-D	6
	~~27~~	~~Discharge ±25 G thru packout line & pour into CV~~			
	~~28~~	~~Fill 1-16 ounce jar from packout line & deliver to CTL for color Record S 41~~			
	29	Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP Record: Results S 41			
	30	If screen test is OK, close manhole cover, turn off light, & leave agitator on. Note: If screen test is not OK, notify supervisor			
omog 6	31	Clean Homogenizer per standard practice	25	3-A	25
CV 7	32	Add _____ # water as required to CV			
		Note: If test is satisfactory, omit S's 32-35			
	33	Start agitator & stir 20 min. or longer to uniformity			
	34	Fill 1-16 ounce jar from packout line & deliver to CTL for color Record S 41			
	35	Shut off agitator until test is available			
	36	When test is satisfactory, start agitator			
	37	Stir 5 min or longer			
	38	Check packout scale accuracy: 50# _____ 500# _____			
	39	Discharge thru packout screen as follows:			
		PACKAGE N-CODE SCHEDULED PACK TOTAL NET PACK			
		N-1775 (55 gals) 10 @ 4500			
		N-1924 (30 gals) ~~11~~ 19 @ 4370			
		~~1036~~ 36			
		GRAND TOTAL NET PACK ~~8940~~ 8906			
		Note: After discharging ±25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record S 41			
	40	Stop agitator			
	41	Record: Results Time Supv			
		S 28 Color Sample to CTL			
		S 29 Screen Test			
		S 34 Resample to CTL			
		S 39 Sample during packout			
		S 39 Deliver to CTL			
		START FINISH OPTR			
		10:00 PM 11:00 PM 10S			
		1:Am. 7:Am. BB			

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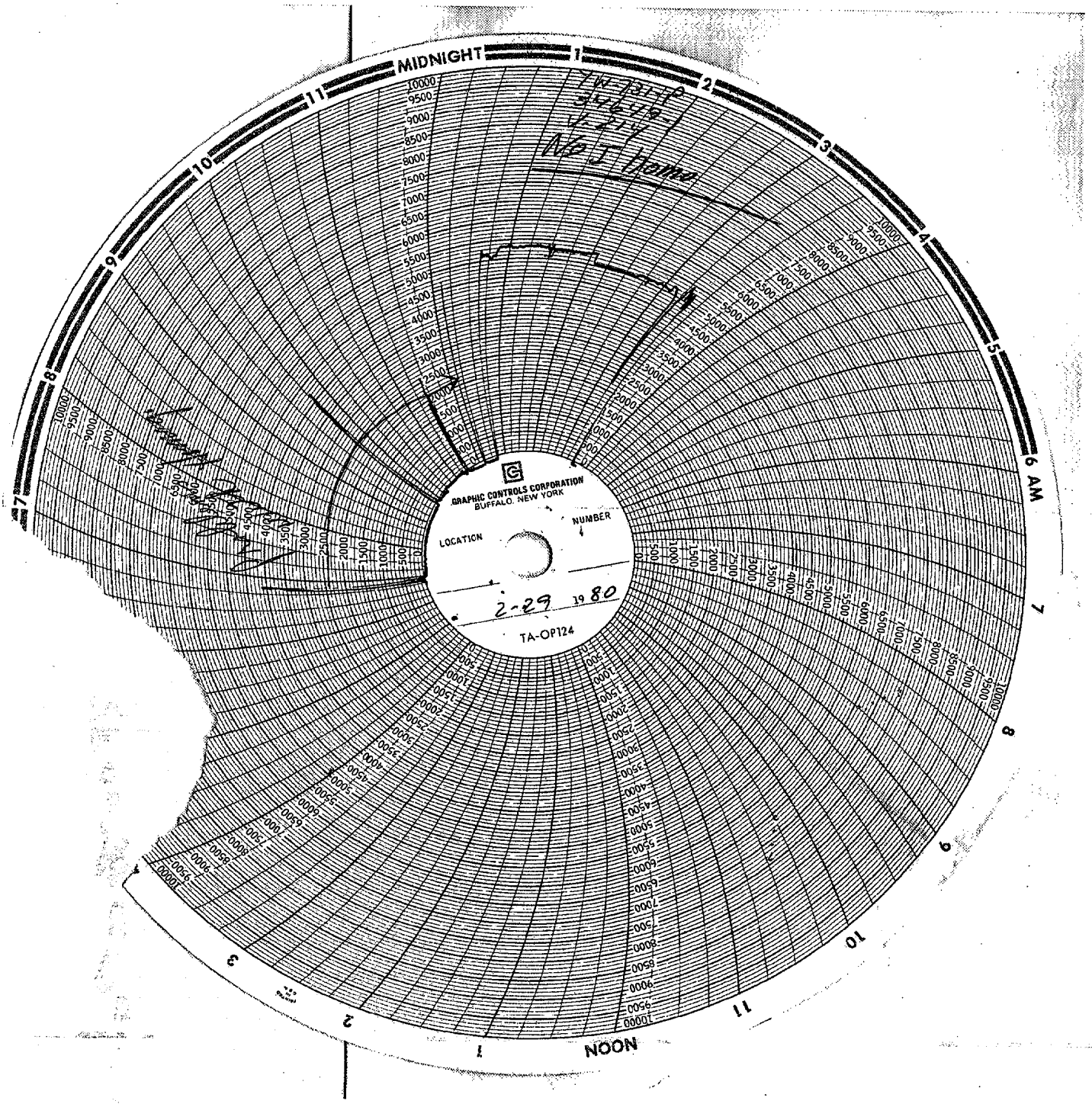

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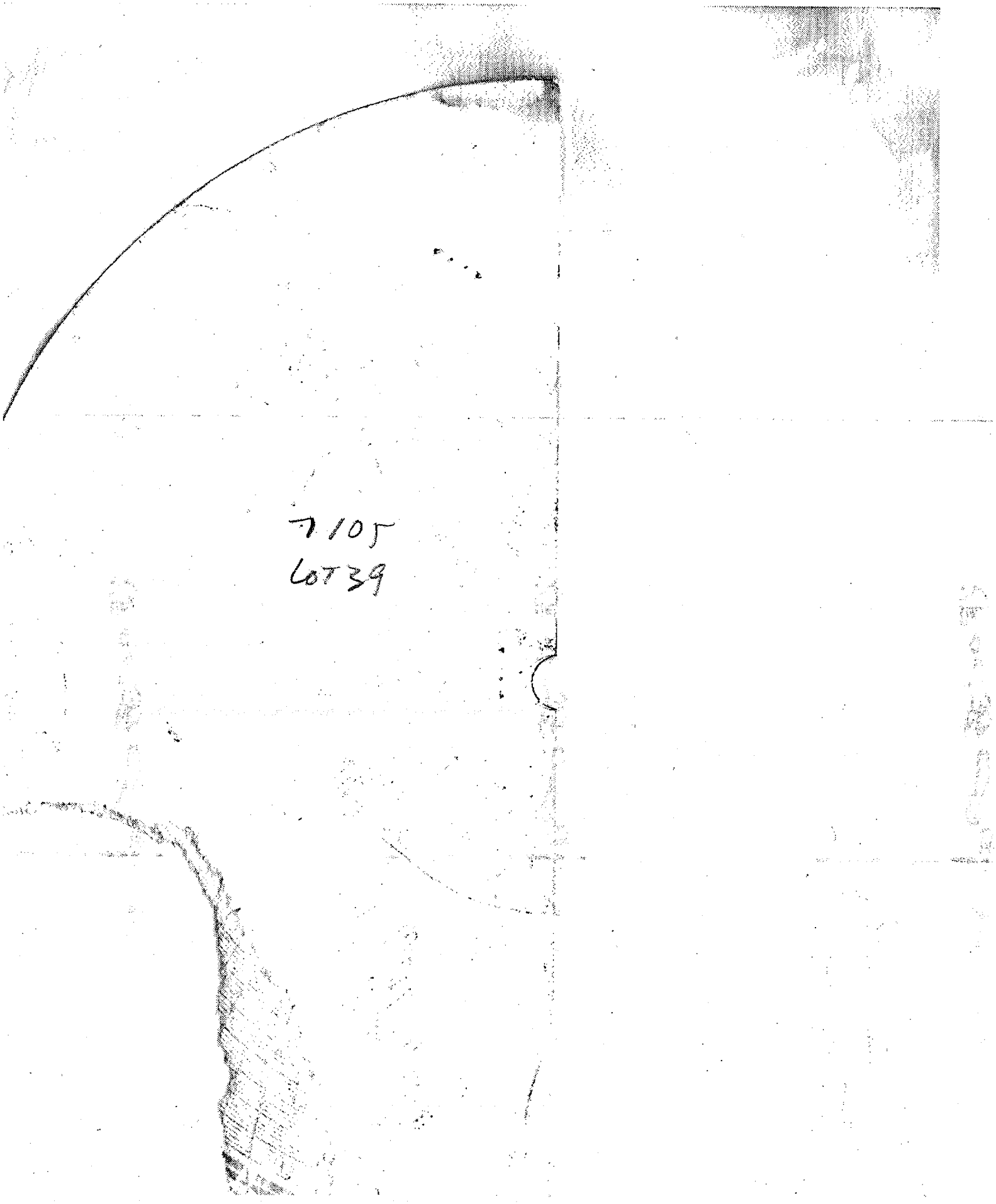

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