

UNIT DA HTL. BMA-5715 BK 25 LBS. PROD. 20,000 + DATE February 3th

START STOP DOWN TIME

SCREENS 10M/LXX

ROTEX

HAMMILL

CUTTER 3/8" Screens B No. 6 Comments

RESIN BBN-5351

RUN #5 (CONT.)

Mix No.		7	8	9		10	11												
DROP TIME	#	10:35	11:35	1:00		2:15	3:05												
SEC. FINES	%	750	750	750		750	750												
RESIN CONT.	%	41	41	41		41	41												
HEXA	%	6.09	6.09	6.09		6.09	6.09												
F.C. ROLL	°C	150	150	150		144	145												
B.C. ROLL	psi	60	60	60		82	80												
F. F. ROLL	°C	250	250	200		215	220												
R.F. ROLL	°C	CW	CW	CW		182	200												
SQ. ROLL	°C	90	90	90		125	140												
ROLL CYCLE		40/40	40/40	40/40		40/40	40/40												
SHEET WT.	#	28	28	28		28	28												
SHEET THICK	ins	110	110	110		110	110												
BULK DENS.		--	524	--	528	--	530	530											
SP. GR.		--	--	--	--	--	360												
GRANULATION		--	0 15.2 5.2		0 11.3 6.4		0 11.5 6.5	0 15.3 3.7											
PLASTICITY		13.7 @ 75	14.1 @ 75	13.6 @ 75	13.4 @ 75	15.9 @ 75	15.8 @ 75	15.3 @ 75											
APPEARANCE		OK	OK		OK		OK	OK											
BATCH NO.			12E	12F	12F	12G	12G	12H											
RANK NO.			8		8		8	8											
POUNDS		2000	3000	1000	3000	1000	3000	2800											

COMMENTS: